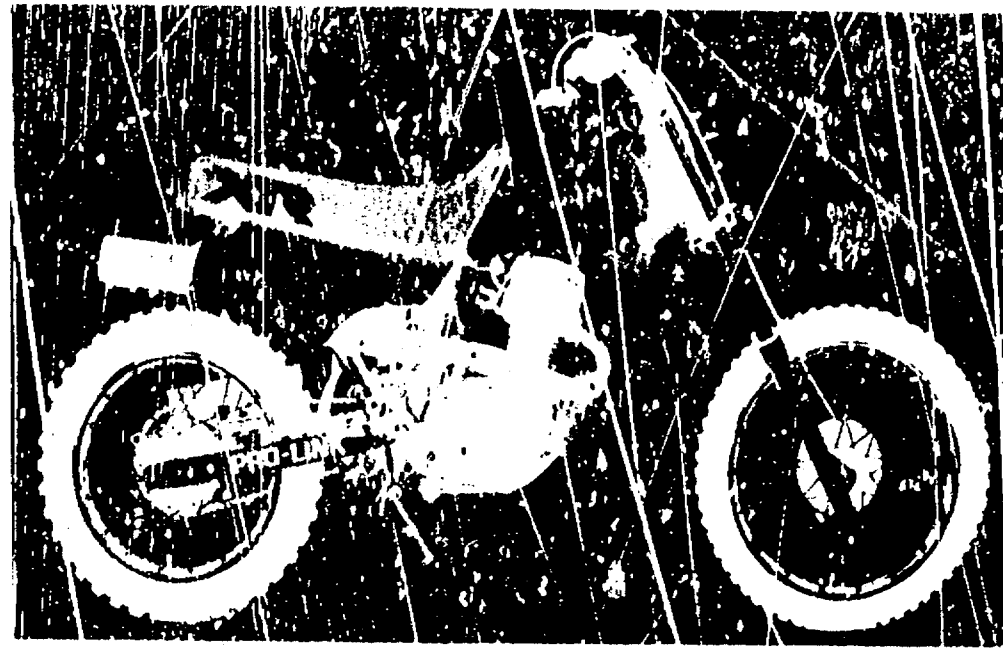


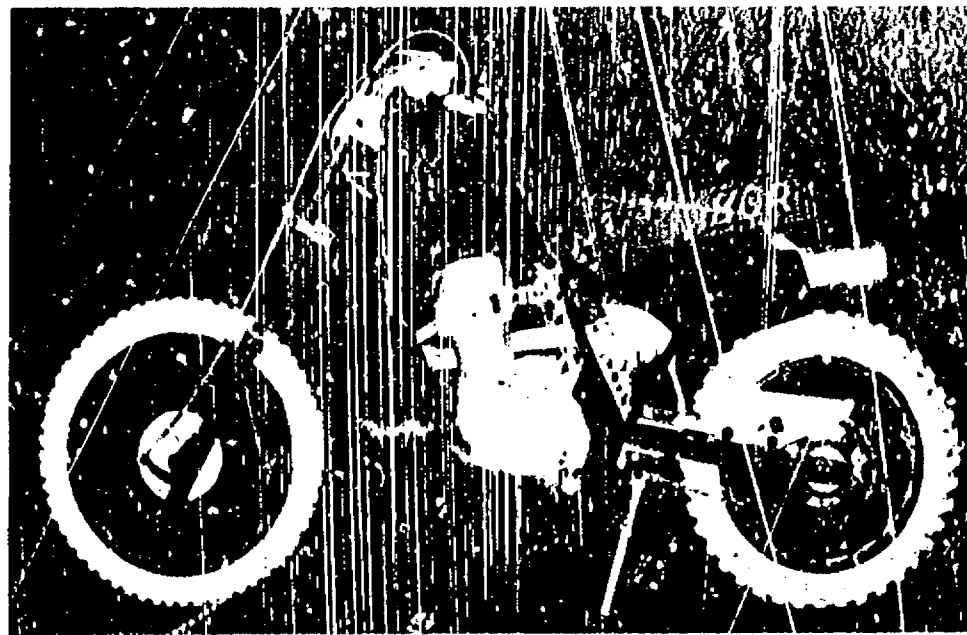
B 1



XR80Rf



XR80Rg



XR80Rii



INSTRUCTION FOR USE OF PARTS CATALOGUE

This parts catalogue is compiled all service parts and flat rate time (F.R.T.) for models XR60, RF, RG, RH, RI, RJ, RK, RL, RM, RN, RP and XR60RR.

The languages used in this parts catalogue are arranged in alphabetical order in English, (English - French - Spanish)

I. How to order parts

1. Information required

Replacement parts orders must contain both the part number and the stamped number (s) as described below. This is because any changes and modifications of parts are registered at HONDA with the pertinent parts and stamped numbers.

Numbers needed:

- (a) Carburetor parts: Part number and
Stamped carburetor identification number
- (b) Engine parts: Part number and
Stamped engine number
- (c) Frame parts: Part number and
Stamped frame number

2. Revisions

When modifications or additions to this parts catalogue are made, a revised edition will be issued at an appropriate time, with successively progressing revision numbers on the cover.

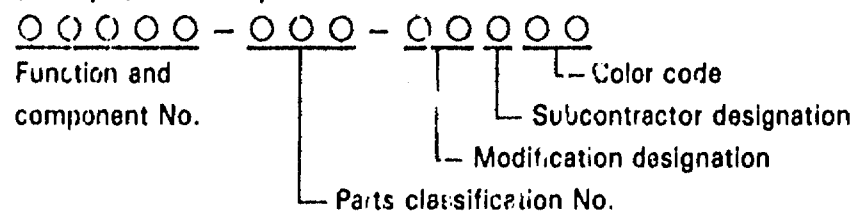
We recommend obtaining such revisions in order to keep your parts catalogue up-to-date at all times. To check whether a parts catalogue revision has been issued, please contact your HONDA distributor.

The asterisk (*) in front of "Ref. No." indicates that the part No. is added or changed against the previous edition.

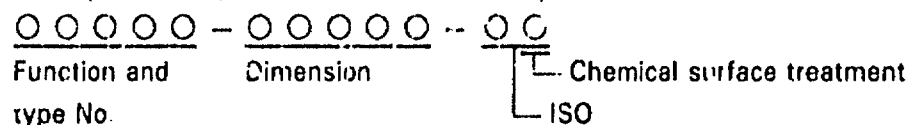
II. How to read this parts catalogue

1. Make-up of the part number

(Example) General parts



(Example) Bolts, nuts and other standard parts



2. Color codes

The color code at the end of the part number indicates the color. Codes below ZA in alphabetical order (such as ZA, ZB, ZC, etc.) do not indicate the color directly, but reference must be made to the HONDA code given in the "Description" column of this parts catalogue.

Color code	Color description
HONDA code	
B106	Capri blue
NH0	White
NH1	Black
NH35M	Cloud silver metallic
NH105	Mat Black
NH138	Shasta white
R119	Flash red
NH138/PB225	Shasta white/Rainbow blue
2TN199	Shasta white/Neo blue

3. Abbreviations

The following abbreviations are used in this parts catalogue.

ASSY. Assembly	L.E.D. Light emitted diode
COMP. Complete	MPH Miles per hour
R. Right	L (100L) Link (100Links)
L. Left	A.C. Alternating current
STD. Standard	D.C. Direct current
MM Millimeter	IN. Inlet
G Gram	EX. Exhaust
T (22T) Tooth (22Teeth)	FR. Front
A Ampere	RR. Rear
V Volt	HEX. Hexagonal
W Watt	A.M. Attaching mark
WL With labelling	T.M. Transcript mark
WOL Without labelling	C.D.I. Capacitive discharge ignition
KPH Kilometers per hour	

4. Dimensions

All dimensions are given in millimeters (mm) except in the case of steel balls, tires and tire tubes.

Parts	Example	Interpretation
Bolt (Screw)	6 x 12	6mm diameter, 12mm length
Pin	8 x 14	8mm diameter, 14mm length
O-Ring	9.5 x 1.6	9.5mm diameter, 1.6mm thickness
Oil seal	14 x 24 x 5	14mm inside diameter, 24mm outside diameter, 5mm thickness
Tube	5 x 130	5mm inside diameter, 130mm length

5. Supersedence of parts

Part numbers given under the part name in the "Description" column indicate that the part number has been superseded by that part number. HONDA may make such supersedence without notice.

6. Assemblies

Sections framed with broken lines in the exploded view drawings are available as complete assemblies. (Their individual parts can also be obtained.)

7. Required quantity

The number given in the "Reqd. No." column indicates the quantity of parts used in the section described in that block.

Parts with quantities in () or { represent optional parts.

Part whose required number is "N", is part whose required number can be selected at need.

8. Part modifications and applicable serial numbers

In cases where a part has been modified, the serial number of the first vehicle (or frame, engine, carburetor) bearing the modification is listed in the "Serial No." column.

9. Illustration

Illustration of parts given in parts catalogue diagrams are provided for convenience in identifying parts and may differ from the actual configuration of parts.

* () appended to the title number of this test means that the same title number continues from the previous page.

10. Models, area codes and applicable serial numbers

Models, area codes and applicable serial Nos. given in this parts catalogue can be identified as follows.

Parts with area codes are exclusive for models destined for countries designated. If no area codes are listed, parts are for common use.

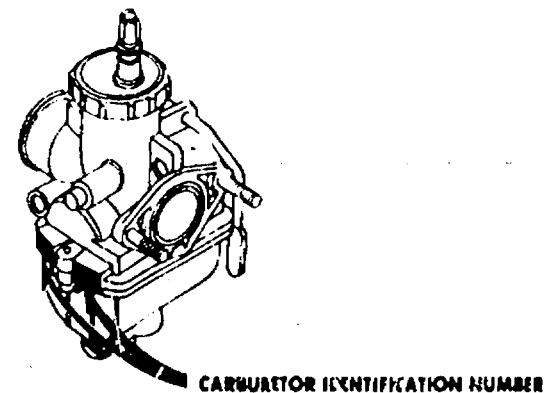
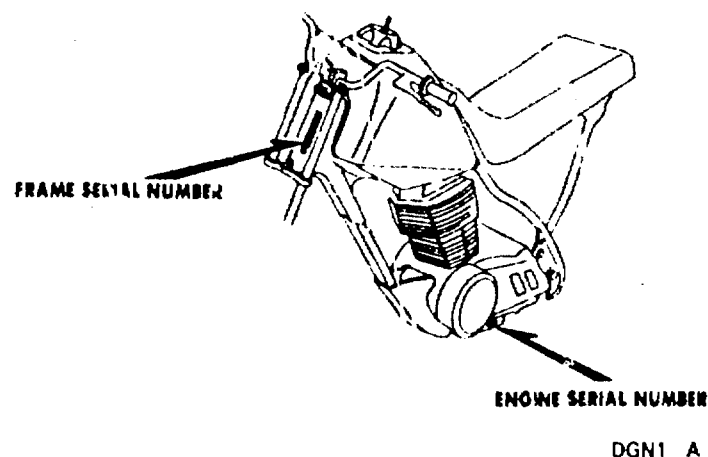
Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XR80Rf	CM	Canada	HE01E-560000E ~ 5611943	HE010 * FK600016 ~ FK612412	PC10D <input type="checkbox"/>
XR80Rg	CM	Canada	HE01E-5700007 ~ 5715566	HE010 * GK700007 ~ GK714722	PC20A <input type="checkbox"/>
	J	Australia	HE01E-5700230 ~ 5715565	HE01-5027476 ~ 502831E	
XR80RH	U	Australia	HE01E-5800009 ~ 5806074	HE01-5200006 ~ 5200052	PC20B <input type="checkbox"/>
XR80Rl	CM	Canada	HE01E-6000004 ~ 6006504	HE012 * LK000001 ~ LK000500	PC20B <input type="checkbox"/>
	SD	Sweden	HE01E-6006338 ~ 6006704	HE01-5300001 ~ 5400361	PC20B <input type="checkbox"/>
XR80Rm	CM	Canada	HE01E-6100001 ~ 6101989	HE012 * MK100001 ~ MK100200	PC20B <input type="checkbox"/>
	SD	Sweden	HE01E-6000001 ~ 6007105	HE01-5400001 ~ 5400361	
XR80Rn	CM	Canada	HE01E-6200002 ~ 6200003	HE012 * NK200002 ~ NK200462	PC20B <input type="checkbox"/>
	ED	European direct sales	HE01E-6200001 ~ 6200677	HE01-5500177 ~ 5500294	
	MX	Mexico	HE01E-6200001 ~ 6200783	HE01-5500001 ~ 5500332	
XR80Rp	CM	Canada	HE01E-6200381 ~ 6206428	HE012 * PK300001 ~ PK300443	PC20B <input type="checkbox"/>
	ED	European direct sales	HE01E-6203523 ~ 6205818	HE01-5600089 ~ 5600693	
	MX	Mexico	HE01E-6202992 ~ 6205096	HE01-5600001 ~ 5600324	

Model	Area code	Type	Applicable engine serial No.	Applicable frame serial No.	Applicable carburetor identification No.
XR80Rr	CM	Canada	HE01E-6200001 ~	HE012 * RK400001 ~	PC20B <input type="checkbox"/>
	ED	European direct sales	HE01E-6200001 ~	HE01-5700001 ~	
	MX	Mexico	HE01E-6200001 ~	HE01-5700001 ~	

* Of carburetor identification numbers, only the portions underlined in the example below are used for registration.

PC10D KC 7

11. Location of stamped serial number



DGN1 - B



12. Construction of vehicle identification number (V.I.N.)

[Canada type]

	W.M.I.	V.D.S.	V.I.S.
(Example)	J H 2	R C 0 4 0 *	B M 2 0 0 0 0 1

Sequential Production number

Plant representation

- A OHIO factory in U.S.A.
- B AALST factory in BELGIUM
- C SAITAMA factory in JAPAN
- D GUADALAJARA factory in MEXICO
- E MONTESA factory in SPAIN
- F ATESSA factory in ITALY
- K KUMAMOTO factory in JAPAN
- M ... HAMAMATSU factory in JAPAN
- R ... MANAUS factory in BRAZIL
- S ... SUZUKA factory in JAPAN
- T ... TOCHIGI factory in JAPAN

Model year

(Example) B.....1981 C.....1982
 D....1983.....X....1999
 <Except I.O.Q.U>

Check digit

This code is used to detect errors in the V.I.N. and consists of a single-digit number (0-9) or a letter "X". It has no direct bearing upon the V.D.S. and V.I.S.

Vehicle description code

(Example) RC040....CR750F NC030....CB400T

Refer to: Item No. 10

Make and Type of vehicle

- JH2 HONDA, Motorcycle (Manufactured in JAPAN)
- 1HF ... HONDA, Motorcycle (Manufactured in U.S.A.)
- YC1 ... HONDA, Motorcycle (Manufactured in BELGIUM)
- 9C2 HONDA, Motorcycle (Manufactured in BRAZIL)
- 3H1 HONDA, Motorcycle (Manufactured in MEXICO)

- VTM ... HONDA, Motorcycle (Manufactured in SPAIN)
- ZDC HONDA, Motorcycle (Manufactured in ITALY)
- JH3 HONDA, All terrain vehicle (Manufactured in JAPAN)
- 478 HONDA, All terrain vehicle (Manufactured in U.S.A.)

W.M.I. World manufacturer identifier

V.D.S. Vehicle descriptor section

V.I.S. Vehicle indicator section

Any change or modification of parts is directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalogue if a part is changed or modified.



[Australia type]

(Example) W.M.I. V.D.S. V.I.S.
 J H 2 P E 0 4 U * K M 2 0 0 0 0 1

Sequential Production number

Plant representation

- A OHIO factory in U.S.A.
- B AALST factory in BELGIUM
- C SAITAMA factory in JAPAN
- D GUADALAJARA factory in MEXICO
- E MONTESA factory in SPAIN
- F ATESSA factory in ITALY
- K KUMAMOTO factory in JAPAN
- M ... HAMAMATSU factory in JAPAN
- R MANAUS factory in BRAZIL
- S SUZUKA factory in JAPAN
- T TOCHIGI factory in JAPAN

Model year

(Example) K.....1939 L.....1990
 M....1991.....X....1999
 <Except I.O.Q.U>

Check digit

This code is used to detect errors in the V.I.N. and consists of a single digit number (0-9) or a letter "X". It has no direct bearing upon the V.D.S. and V.I.S.

Area code

U....Australia

Vehicle description code

(Example) RC04....XR600R RC30....VFR750F

Refer to: Item No. 10

Make and Type of vehicle

- JH2 HONDA, Motorcycle (Manufactured in JAPAN)
- 1HF HONDA, Motorcycle (Manufactured in U.S.A.)
- YC1 HONDA, Motorcycle (Manufactured in BELGIUM)
- 9C2 HONDA, Motorcycle (Manufactured in BRAZIL)
- 3H1 HONDA, Motorcycle (Manufactured in MEXICO)

- VTM ... HONDA, Motorcycle (Manufactured in SPAIN)
- ZDC HONDA, Motorcycle (Manufactured in ITALY)
- JH3 HONDA, All terrain vehicle (Manufactured in JAPAN)
- 478 HONDA, All terrain vehicle (Manufactured in U.S.A.)

W.M.I. World manufacturer identifier

V.D.S. Vehicle descriptor section

V.I.S. Vehicle indicator section

Any change or modification of parts is directly related to the V.D.S. and V.I.S. A V.I.S. number will appear in the "Serial No." column of the Parts Catalogue if a part is changed or modified.

1

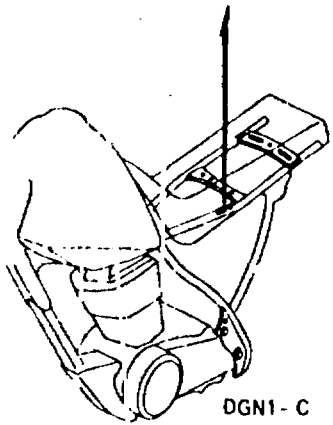
B 7

13. Color label

- When ordering parts, check the model name, main color, and code by observing the COLOR LABEL on the vehicle.
- When ordering a colored part, use the Color Chart in the INSTRUCTION FOR USE OF PARTS CATALOGUE.

1

XR80RL		MODEL		XR80RL		
COLOR	R-119	COLOR		Flash red R-119	Applicable model	
CODE	R119	CODE		R119	Initial applicable model	Final applicable model
No.	Name of colored parts	Basic part No.				
1	BODY COMP., FRAME	50100-GN1-760		ZA		
2	BOOT, FR. FORK	51611-GN1-762		ZA		
3	BRACKET COMP., L. STEP	50624-GN1-000		ZB		





14. Color chart

- When ordering a colored part, refer to the chart below and use a part number consisting of the relevant basic part number to which has been added a part color code. (e.g. If a FENDER, FR. whose main color is flash red is required → 61100-GC4-730ZA)
- Stripes and labels other than caution labels are included in parts whose part name end in WL.
- Stripes and labels are not included in parts whose part name end in WOL.

XR80R (XR80RF) HE010 * FK600010 ~ FK312412

No.	MODEL		XR80R-F			Applicable address No.
	COLOR		Flash red R-119	Applicable model		
	CODE			Initial applicable model	Final applicable model	
	Name of colored parts	Basic part No.	R119			
1	BODY COMP., FRAME	50100-GN1-000	ZA			H4
2	BRACKET COMP., L. STEP	50624-GN1-000	ZA			G8
3	BRACKET COMP., R. STEP	50615-GN1-000	ZA			G8
4	COLLAR, L. RR. ENGINE HANGER	50136-GN1-000	ZA			H4
5	COVER, L. SIDE (WOL)	83600-GN1-000	ZA			G4
6	COVER, R. SIDE (WOL)	83500-GN1-000	ZA			G4
7	CUSHION ASSY., RR.	52400-GN1-003	ZA			G14
8	FENDER, FR.	61100-GC4-730	ZA			F6
9	FENDER, RR.	80100-GN1-000	ZA			G16
10	FORK ASSY., RR. (WL)	52100-GN1-000	ZA			G11
11	HUB, RR. WHEEL	42601-GC4-700	ZA			F14
12	LABEL, OPERATOR WARNING	87510-147-870	ZB			H1
13	LABEL, OPERATOR WARNING (FRENCH)	87510-147-720	ZB			H1
14	LABEL, USE CAUTION	87504-130-720	ZB			H1
15	LABEL, USE CAUTION (FRENCH)	87504-434-620	ZA			H1
16	MARK, DRIVE CAUTION	87560-181-760	ZB			H1
17	PANEL COMP., FR. BRAKE	45100-GC4-700	ZA			F11
18	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZA			F6
19	SPRING, RR. CUSHION	52401-GN1-003	ZA			G14
20	STAY, FR. ENGINE HANGER	50127-GN1-000	ZA			H4
21	STAY, FR. FENDER	61102-GN1-000	ZA			F6
22	TANK SUB ASSY., FUEL (WL)	17520-GN1-000	ZA			F16

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XR80R (XR80Rg) HE010 * GK700007 ~ GK714722.....CM

XR90R (XR80Rg) HE01-5027475 ~ 5028315.....U

No.	MODEL		XR80RG				
	COLOR		Flash red R-119	Applicable model		Area code	Applicable address No.
	CODE			Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.	R119					
1	BODY COMP., FRAME	50100-GN1-000	ZA		5027774	U	H4
2	BODY COMP., FRAME	50100-GN1-000	ZA		GK701506	CM	H4
3	BODY COMP., FRAME	50100-GN1-010	ZA	5027775	5028104	U	H4
4	BODY COMP., FRAME	50100-GN1-010	ZA	GK701507	GK707108	CM	H4
5	BODY COMP., FRAME	50100-GN1-020	ZA	5028105		U	H4
6	BODY COMP., FRAME	50100-GN1-020	ZA	GK707109		CM	H4
7	BRACKET COMP., L. STEP	50624-GN1-000	ZA				G8
8	BRACKET COMP., R. STEP	50615-GN1-000	ZA				G8
9	COLLAR, L. RR. ENGINE HANGER	50136-GN1-000	ZA				H4
10	COVER, L. SIDE (WOL)	83600-GN1-000	ZA				G4
11	COVER, R. SIDE (WOL)	83500-GN1-000	ZA				G4
12	CUSHION ASSY., RR.	52400-GN1-013	ZA				G14
13	FENDER, FR.	61100-GC4-730	ZA				F6
14	FENDER, RR.	80100-GN1-000	ZA		5028264	U	G16
15	FENDER, RR.	80100-GN1-000	ZA		GK708339	CM	G16
16	FENDER, RR.	80100-GN1-010	ZA	5028265		U	G16
17	FENDER, RR.	80100-GN1-010	ZA	GK708340		CM	G16
18	FORK ASSY., RR. (WL)	52100-GN1-770	ZA		5027774	U	G11
19	FORK ASSY., RR. (WL)	52100-GN1-770	ZA		GK701506	CM	G11
20	FORK ASSY., RR. (WL)	52100-GN1-771	ZA	5027775		U	G11
21	FORK ASSY., RR. (WL)	52100-GN1-771	ZA	GK701507		CM	G11
22	HUB, RR. WHEEL	42601-GC4-700	ZA				F14
23	LABEL, FUEL	87586-MB6-870	ZA	5028265		U	F5
24	LABEL, OPERATOR WARNING	87510-147-670	ZA				H1
25	LABEL, OPERATOR WARNING (FRENCH)	87510-147-720	ZA			CM	H1
26	LABEL, USE CAUTION	87504-130-720	ZA				H1
27	LABEL, USE CAUTION (FRENCH)	87504-434-620	ZB			CM	H1
28	MARK, DRIVE CAUTION	87560-181-760	ZA				H1
29	PANEL COMP., FR. BRAKE	45100-GC4-700	ZA				F11
30	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZA				F6
31	SPRING, RR. CUSHION	52401-GN1-003	ZA				G14
32	STAY, FR. ENGINE HANGER	50127-GN1-000	ZA				H4
33	STAY, FR. FENDER	61102-GN1-000	ZA				F6
34	TANK SUB ASSY., FUEL (WL)	17520-GN1-770	ZA				F16

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XR80R (XR80RH) HEU1-5200006 ~ 5200052

No.	MODEL		XR80RH			
	COLOR		Shasta white NH-138	Applicable model		Applicable address No.
	CODE			Initial applicable model	Final applicable model	
	Name of colored part.	Basic part No.	NH138			
1	BODY COMP., FRAME	50100-GN1-020	ZB		H4	
2	BRACKET COMP., L. STEP	50624-GN1-000	ZB		G8	
3	BRACKET COMP., R. STEP	50615-GN1-000	Z3		G8	
4	COLLAR, L. RR. ENGINE HANGER	50136-GN1-000	ZB		H4	
5	COVER, L. SIDE (WOL)	83600-GN1-000	ZB		G4	
6	COVER, R. SIDE (WOL)	83500-GN1-000	ZB		G4	
7	CUSHION ASSY., RR.	52400-GN1-013	ZA		G14	
8	FENDER, FR.	61100-GC4-730	ZB		F6	
9	FENDER, RR.	80100-GN1-010	ZB		G16	
10	FORK ASSY., RR. (WL)	52100-GI41-771	ZA		G11	
11	HUB, RR. WHEEL	42601-GC4-700	ZA		F14	
12	LABEL, OPERATOR WARNING	87510-147-670	ZA		H1	
13	LABEL, USE CAUTION	57504-136-720	ZA		H1	
14	MARK, DRIVE CAUTION	87560-181-760	ZA		H1	
15	PANEL COMP., FR. BRAKE	45100-GC4-700	ZA		F11	
16	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZB		F6	
17	SPRING, RR. CUSHION	52401-GN1-003	ZA		G14	
18	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB		H4	
19	STAY, FR. FENDER	61102-GN1-000	ZB		F6	
20	TANK SUB ASSY., FUEL (WL)	17520-GN1-680	ZA		F16	

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XR80R (XR80RL) HE012 * LK000001 ~ LK000500----CM

XR80R (XR80RL) HE01-53000001 ~ 5300251----SD

No.	MODEL		XR20RL				
	COLOR		Flash red R-119	Applicable model		Area code	Applicable address No.
	CODE			Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.	R119					
1	BODY COMP., FRAME	50100-GN1-760	ZA				H4
2	BOOT, FR. FORK	51611-GN1-762	ZA				F9
3	BRACKET COMP., L. STEP	50624-GN1-000	ZB				G8
4	BRACKET COMP., R. STEP	50615-GN1-000	ZB				G8
5	COLLAR, L. RR. ENGINE HANGER	50136-GN1-000	Z3			CM	H4
6	COVER SET, L. SIDE	83601-GN1-870	ZA				G4
7	COVER SET, R. SIDE	83501-GN1-870	ZA				G4
8	CUSHION ASSY., RR.	52400-GN1-013	Z5				G14
9	FENDER, FR.	61100-GC4-730	ZB				F6
10	FENDER, RR.	80100-GN1-760	ZB				G16
11	FORK ASSY., L. FR.	51500-GN1-762	ZA				F9
12	FORK ASSY., R. FR.	51400-GN1-763	ZA				F9
13	FORK ASSY., FR. (WL)	52100-GN1-870	ZA				G11
14	GUARD, L. KNUCKLE	53185-KN5-670	ZB				F3
15	GUARD, R. KNUCKLE	53180-KK0-000	ZB				F2
16	HUB, RR. WHEEL	42601-GC4-701	ZA				F14
17	LABEL, COLOR	87565-GN1-870	ZA				H5
18	LABEL, USE CAUTION (FRENCH)	87504-434-620	ZB			CM	H1
19	PANEL COMP., FR. BRAKE	45100-GN1-760	ZA				F11
20	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZB				F6
21	PLATE, GUARD SETTING	53181-KK0-000	ZB				F3
22	SPRING, RR. CUSHION	52401-GN1-003	ZB				G14
23	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB				H4
24	STAY, FR. FENDER	61102-GN1-000	ZC				F6
25	TANK SUB ASSY., FUEL (WL)	17520-GN1-870	ZA				F16

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XR80R (XR80RM) HE012 + MK100001 ~ MK100200-----CM

XR80R (XR80RM) HE01-5400001 ~ 5400361-----SD

No.	MODEL		XR80RM				
	COLOR		Shasie white NH-138	Applicable model		Area code	Applicable address No.
	CODE			Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.	NH138H					
1	BODY COMP., FRAME	50100-GN1-760	ZA				H4
2	BOOT, FR. FORK	51611-GN1-762	ZB				F9
3	BRACKET COMP., L. STEP	50624-GN1-000	ZB				G8
4	BRACKET COMP., R. STEP	50615-GN1-000	ZB				G8
5	COVER SET, L. SIDE	83601-GN1-870	ZA				G4
6	COVER SET, R. SIDE	83501-GN1-870	ZA				G4
7	CUSHION ASSY., RR.	52400-GN1-013	ZB				G14
8	FENDER, FR.	61100-GC4-730	ZB				F6
9	FENDER, RR.	80100-GN1-760	ZB				G16
10	FORK ASSY., L. FR.	51500-GN1-762	ZB				F9
11	FORK ASSY., R. FR.	51400-GN1-763	ZB				F9
12	GUARD, L. KNUCKLE	53185-KN5-670	ZB				F3
13	GUARD, R. KNUCKLE	53180-KK0-000	ZB				F2
14	HUB, RR. WHEEL	42601-GC4-701	ZA				F14
15	LABEL, COLOR	87565-GN1-860	ZA				H5
16	LABEL, USE CAUTION	87504-434-620	ZB			CM	H1
17	PANEL COMP., FR. BRAKE	45100-GN1-760	ZA				F11
18	PLATE, FR. NUMBER (WO.)	61136-GN1-000	ZB				F6
19	PLATE, GUARD SETTING	53181-KK0-000	ZB				F3
20	SPRING, RR. CUSHION	52401-GN1-003	ZB				G14
21	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB				H4
22	STAY, FR. FENDER	61102-GN1-000	ZC				F6
23	SWINGARM ASSY.	52100-GN1-860	ZA				G11
24	TANK SUB ASSY., FUEL (VVL)	17520-GN1-860	ZA				F16

1

B 13

XR80R (XR80RN) HE012 * NK200002 ~ NK200462.....CM

XR80R (XR80RN) HE01-5500001 ~ 5500332.....ED,MX

No.	MODEL		XR20RN				
	COLOR		Shasta white NH-138	Applicable model		Area code	Applicable address No.
	CODE			Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.	NH136H					
1	BODY COMP., FRAME	51100-KN4-850	ZA				H4
2	BOOT, FR. FORK	51811-GN1-782	ZB				F9
3	BRACKET COMP., L. STEP	50674-GN1-000	ZB				G8
4	BRACKET COMP., R. STEP	50615-GN1-000	ZB				G8
5	COVER SET, L. SIDE	83601-GN1-870	ZB				G4
6	COVER SET, R. SIDE	83501-GN1-870	ZB				G4
7	CUSHION ASSY., RR.	52400-GN1-013	ZB				G14
8	FENDER, FR.	61100-GC4-730	ZB				F6
9	FENDER, RR.	80100-GN1-790	ZB				G16
10	FORK ASSY., L. FR.	51500-GN1-782	ZB				F9
11	FORK ASSY., R. FR.	51400-GN1-763	ZB				F9
12	GUARD, L. KNUCKLE	53185-KN5-670	ZB				F3
13	GUARD, R. KNUCKLE	53180-KK0-000	ZB				F2
14	HUB, RR. WHEEL	42601-GC4-701	ZA				F14
15	LABEL, COLOR	87565-GN1-730	ZA				H5
16	LABEL, DRIVE	87560-GW8-781	ZA			MX	H2
17	MARK, L. FUEL TANK	87124-GN1-730	ZA				H9
18	MARK, R. FUEL TANK	87123-GN1-730	ZA				H9
19	PANEL COMP., FR. BRAKE	45100-GN1-760	ZA				F11
20	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZB				F6
21	PLATE, GUARD SETTING	53181-KK0-000	ZB				F3
22	SPRING, RR. CUSHION	52401-GN1-003	ZB				G14
23	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB				H4
24	STAY, FR. FENDER	61102-GN1-000	ZB				F6
25	SWINGARM ASSY.	52100-GN1-860	ZA				G11
26	TANK SET, FUEL (WL)	17520-GN1-730	ZA				F16

B 14

XR80R (XR80RP) HE012 * PK300001 ~ PK300443-----CN/

XR80R (XR80RP) HE01-5600001 ~ 5600693-----EJ,MX

No.	MODEL		XR80RP				
	COLOR		Shasta white NH-138	Applicable model		Area code	Applicable address No.
	CODE		NH138H	Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.						
1	BODY COMP., FRAME	50100-KN4-850	ZA				H4
2	BOOT, FR. FORK	51611-GN1-782	ZB				F9
3	BRACKET COMP., L. STEP	50624-GN1-000	ZB				G8
4	BRACKET COMP., R. STEP	50615-GN1-000	ZB				G8
5	COVER SET, L. SIDE	83601-GN1-870	ZB				G4
6	COVER SET, R. SIDE	83501-GN1-870	ZB				G4
7	CUSHION ASSY., FR.	52400-GN1-013	ZB				G14
8	FENDER, FR.	61100-GC4-730	ZB				F6
9	FENDER, RR.	80100-GN1-760	ZB				G16
10	FORK ASSY., L. FR.	51500-GN1-762	ZB				F9
11	FORK ASSY., R. FR.	51400-GN1-763	ZB				F9
12	GUARD, L. KNUCKLE	53185-KN5-670	ZB				F3
13	GUARD, R. KNUCKLE	53180-KK0-000	ZB				F2
14	HUB, RR. WHEEL	42601-GC4-701	ZA				F14
15	LABEL, COLOR	87565-GN1-900	ZA				H5
16	LABEL, DRIVE	87560-GW8-781	ZA			MX	H2
17	MARK, L. FUEL TANK	87124-GN1-900	ZA				H9
18	MARK, R. FUEL TANK	87123-GN1-900	ZA				H9
19	PANEL COMP., FR BRAKE	45100-GN1-760	ZA				F11
20	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZB				F6
21	PLATE, GUARD SETTING	53181-KK0-000	ZB				F3
22	SPRING, RR. CUSHION	52401-GN1-003	ZB				G14
23	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB				H4
24	STAY, FR. FENDER	61102-GN1-000	ZC				F6
25	SWINGARM ASSY.	52100-GN1-860	ZA				G11
26	TANK SET, FUEL (WL)	17520-GN1-900	ZA				F16

B 15

XR80R (XR80Ra) HE012 * RK400001 ~-----CM

XR80R (XR80Ra) HE01-5700001 ~-----ED,MX

No.	MODEL		XR80RR				
	COLOR		Shasta white NH-138	Applicable model		Area code	Applicable address No.
	CODE			Initial applicable model	Final applicable model		
Name of colored parts	Basic part No.	NH138H					
1	BODY COMP., FRAME	50100-KN4-850	ZA				H4
2	BCOT, FR. FORK	51611-GN1-762	ZB				F9
3	BRACKET COMP., L. STEP	50624-GN1-000	ZB				G8
4	BRACKET COMP., R. STEP	50615-GN1-000	ZB				G8
5	COVER SET, L. SIDE	83601-GN1-950	ZA				G4
6	COVER SET, R. SIDE	83501-GN1-950	ZA				G4
7	CUSHION ASSY., RR.	52400-GN1-013	ZB				G*4
8	FENDER, FR.	61100-GC4-730	ZB				F6
9	FENDER, RR.	80100-GN1-760	ZB				G16
10	FORK ASSY., L. FR.	51560-GN1-762	ZB				F9
11	FORK ASSY., R. FR.	51400-GN1-763	ZB				F9
12	GUARD, L. KNUCKLE	53185-KN5-670	ZB				F3
13	GUARD, R. KNUCKLE	53180-KK0-000	ZB				F2
14	HUB, RR. WHEEL	42601-GC4-701	ZA				F14
15	LABEL, COLOR	87565-GN1-950	ZA				H5
16	LABEL, DRIVE	87560-GW8-781	ZA			MX	H2
17	LABEL, DRIVE	87560-GAN-840	ZA			CM	H10
18	LABEL, DRIVE	87560-GAN-850	ZA			CM,ED	H10
19	MARK, L. FUEL TANK	87124-GN1-950	ZA				H9
20	MARK, R. FUEL TANK	87123-GN1-950	ZA				H9
21	PANEL COMP., FR. BRAKE	45100-GN1-760	ZA				F11
22	PLATE, FR. NUMBER (WOL)	61136-GN1-000	ZB				F6
23	PLATE, GUARD SETTING	53181-KK0-000	ZB				F3
24	SPRING, RR. CUSHION	52401-GN1-003	ZB				G14
25	STAY, FR. ENGINE HANGER	50127-GN1-000	ZB				H4
26	STAY, FR. FENDER	61102-GN1-000	ZC				F6
27	SWINGARM ASSY.	52100-GN1-860	ZA				G11
28	TANK SET, FUEL (WL)	17520-GN1-950	ZA				G1
29	WHEEL SET, RR.	42650-GN1-305	ZA				F14

III. How to use the flat rate time (F.R.T.)

This F.R.T. (Flat Rate Time) is used to determine the standard labor time allowed for replacement of parts covered by the warranty during the period the warranty is in effect. The F.R.T. for those parts which are not listed herein should be determined from the operation closely related to the replacement of that part.

1. The F.R.T. is based on the following servicing conditions

- a. A liberal allowance is added to the net servicing time.
- b. Standard times specified are based on the condition that the necessary servicing tools listed in the service manual (motorcycle) which describes the HONDA service policy are available close at hand and the work performed by a mechanic with normal skill.
- c. Time required for inspection and operational test following the servicing is included in the F.R.T.

2. Method of computing

The job times are listed in tenth of an hour to simplify computation.

- (Example) 0.3 = 18 minutes
 5.6 = 5 hours and 36 minutes

CONVERSION CHART			
Hours	Minutes	Hours	Minutes
0.1	6	0.6	36
0.2	12	0.7	42
0.3	18	0.8	48
0.4	24	0.9	54
0.5	30	1.0	60

3. Computing the F.R.T.

When several jobs are performed at the same time, make the calculation in the following manner.

a. Jobs of non duplicated nature

The F.R.T. for the job is obtained by totalling the F.R.T. for each part replaced.
 (Example) Replacement of cylinder and clutch spring.

Service item	F.R.T.
Cylinder	* 2.2
Clutch spring	0.6

The F.R.T. for the job is: $2.2 + 0.6 = 2.8$

b. Jobs of duplicated nature

Take the F.R.T. for the last part to be replaced.

(Example) Replacement of piston and cylinder head gasket.

Service item	F.R.T.
Cylinder head gasket	* 2.0
Piston	* 1.3

The F.R.T. for the job is: 2.3

c. Jobs of partially related nature

Total up the F.R.T. for all of the parts replaced and then subtract the F.R.T. for the duplicated operation.

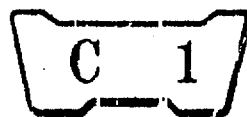
(Example) Replacement of gearshift drum and crankshaft assembly.

Service item	F.R.T.
Gearshift drum	* 3.3
Crankshaft	* 3.4
Crankcase disassembly	* 3.0

The F.R.T. for the job is: $(3.3 + 3.4) - 3.0 = 3.7$

Crankcase disassembly is the duplicated operations.

● The F.R.T. shown with (*) includes engine removal and installation.



4. Operations other than replacing parts

a. Removal and installation

No.	Service item	F.R.T.
1	Engine	1.5
2	Cylinder head	* 2.0
3	Carburetor	0.3

b. Adjustment, measurement and cleaning

Engine

No.	Service item	F.R.T.
1	Point-adjustment (including ignition timing adjustment)	0.3
2	Ignition timing-adjustment	0.2
3	Spark plug-adjustment and cleaning	0.1
4	Tappet adjustment	0.3
5	Carburetor idle-adjustment	0.1
6	Engine oil-inspection (excluding oil change)	0.1
7	Clutch-adjustment	0.1
8	Cleaner element-cleaning	0.2
9	Compression-pressure measurement	0.1
10	Carburetor-float level measurement	0.4
11	Oil filter screen cleaning	0.5
12	Throttle operation-adjustment	0.1

Frame

No.	Service item	F.R.T.
1	Front brake-adjustment	0.1
2	Rear brake-adjustment	0.1
3	Brake-operation test	0.1
4	Drive chain (includes tension adjustment however, does not include sprocket)	0.1

c. Overhaul

No.	Service item	F.R.T.
1	Carburetor	0.6

● This parts catalogue is compiled as of April 20, 1993.

August 10, 1984
HONDA MOTOR CO., LTD.

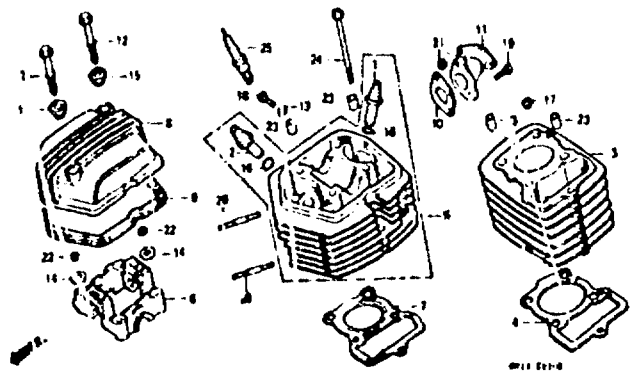
C 2

ENGINE GROUP GROUPE MOTEUR GRUPO DE MOTOR

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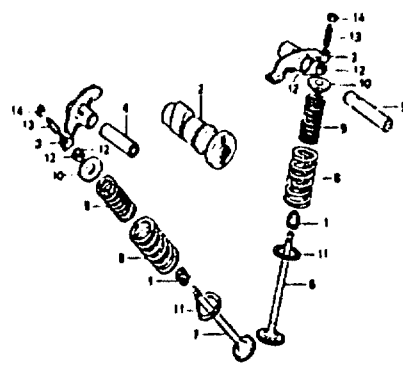
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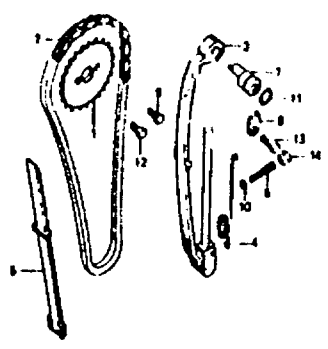
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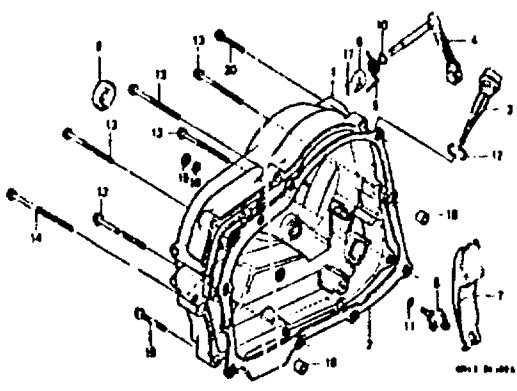
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D 5



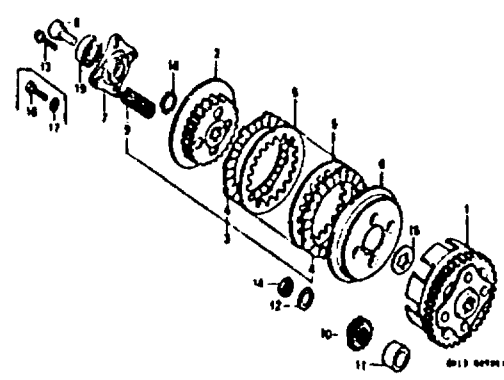
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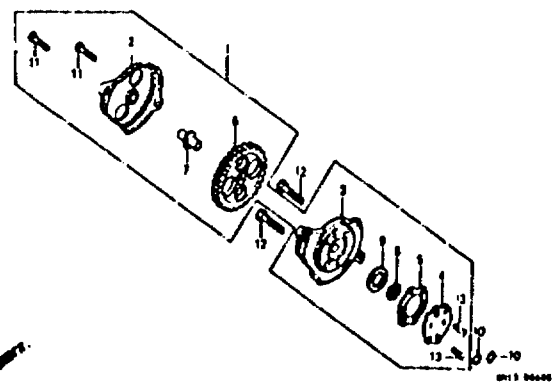
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D 8



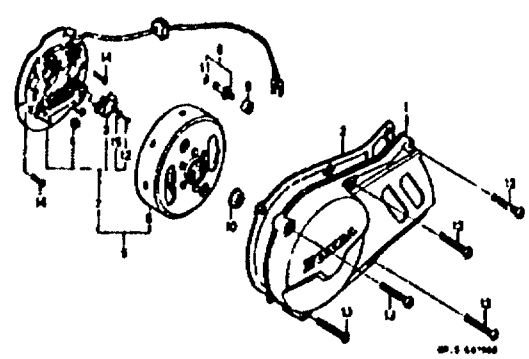
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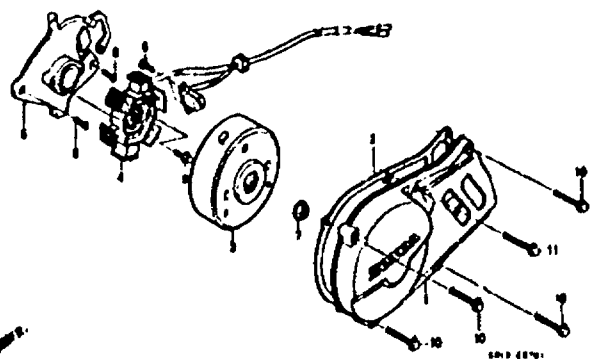
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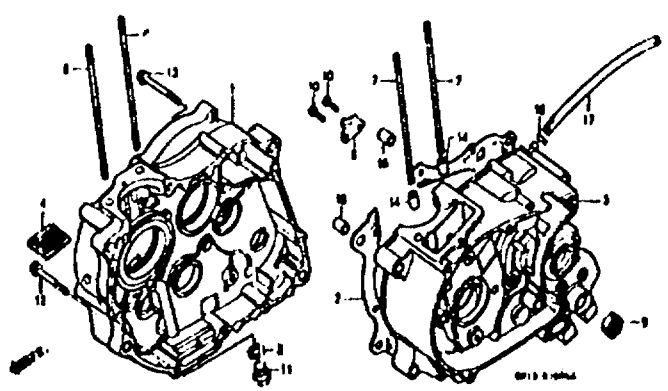
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D 13



E-8

D 14



2

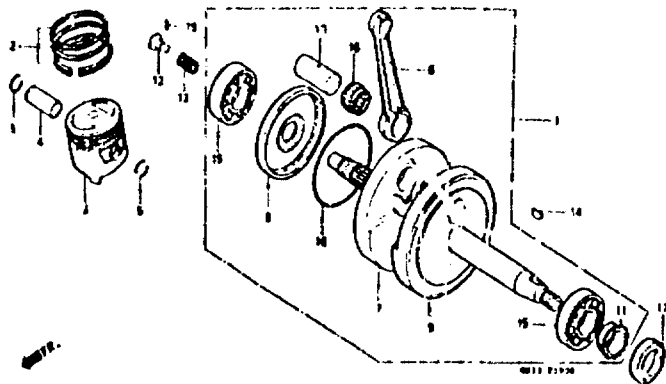
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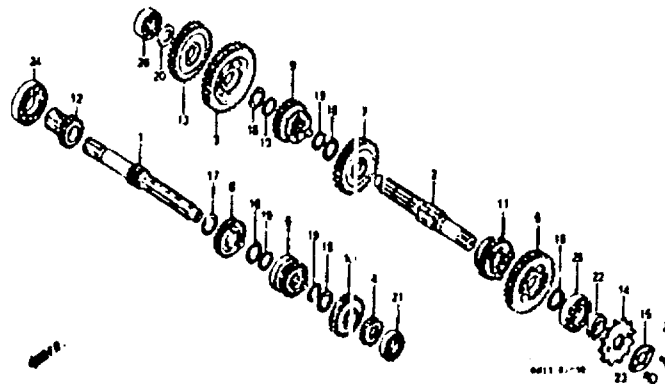
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D 16



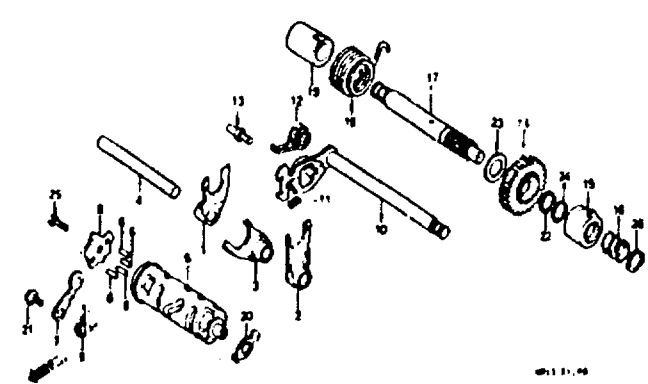
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E 2



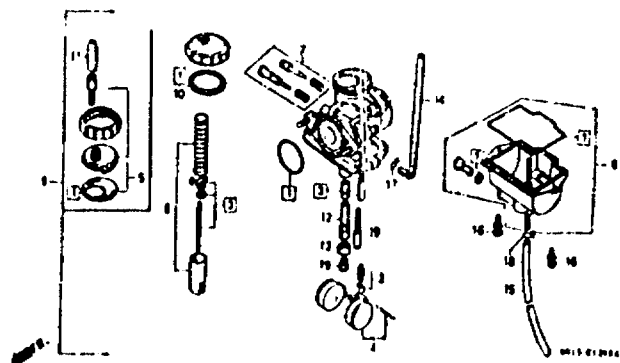
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E 4



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E 7



EOP-1

E 9

EOP-2

E 10

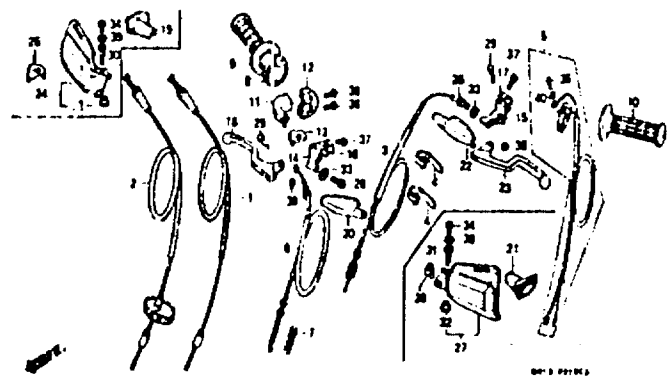
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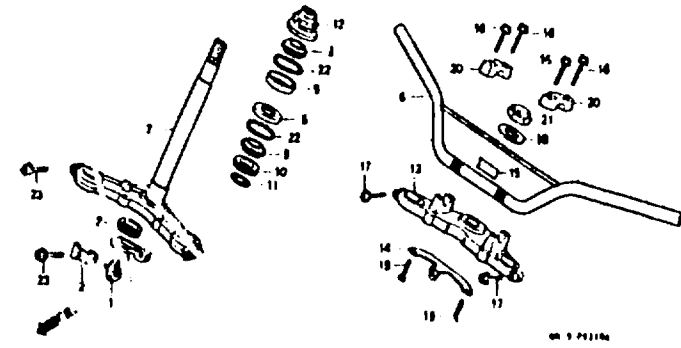
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F 1



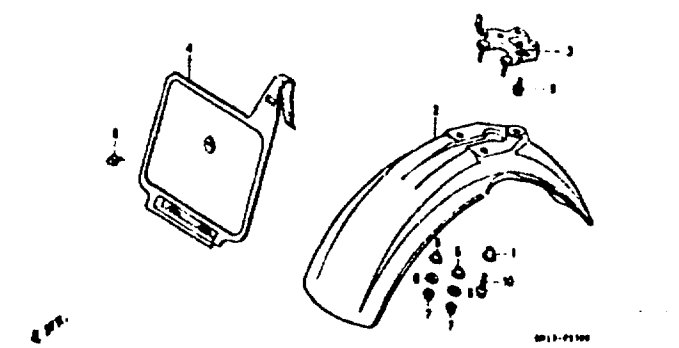
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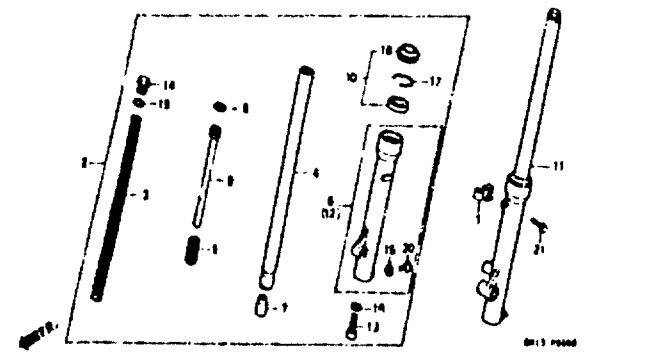
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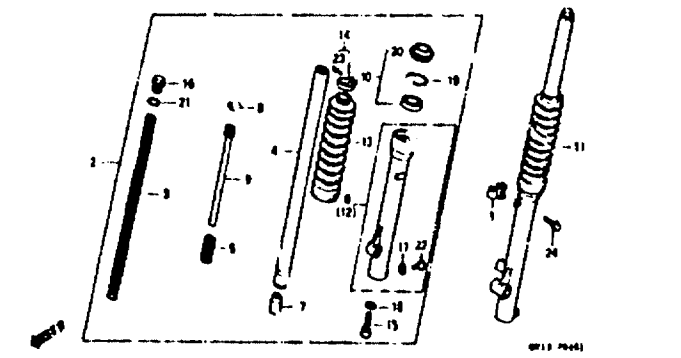
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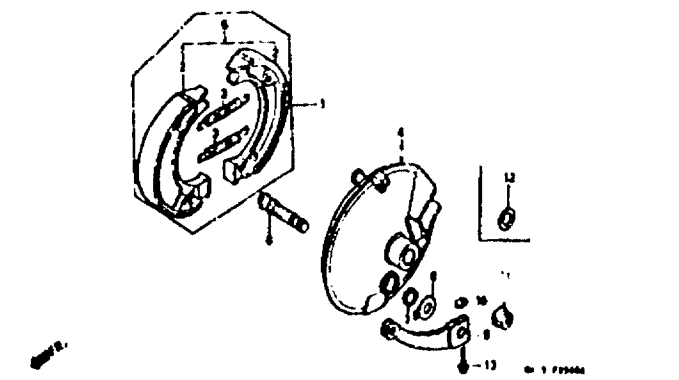
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F 9



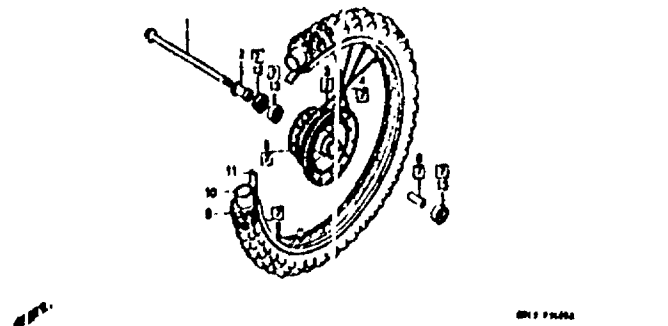
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F 11



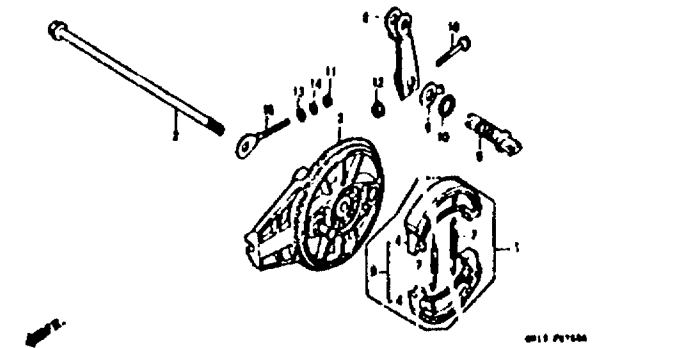
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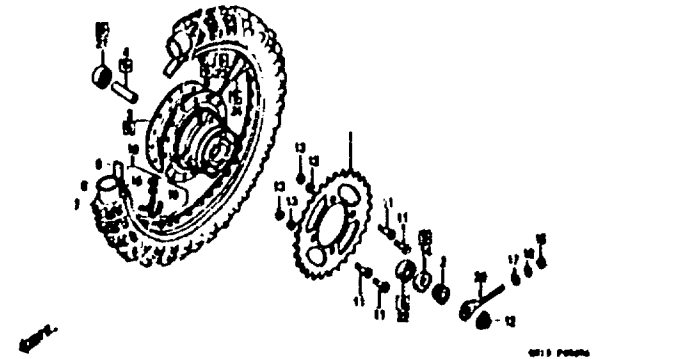
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F 13



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F 14



3

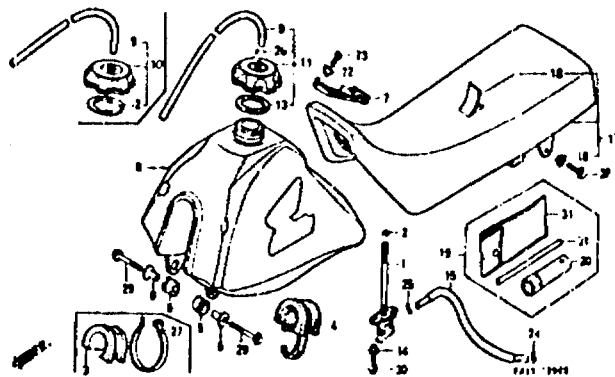
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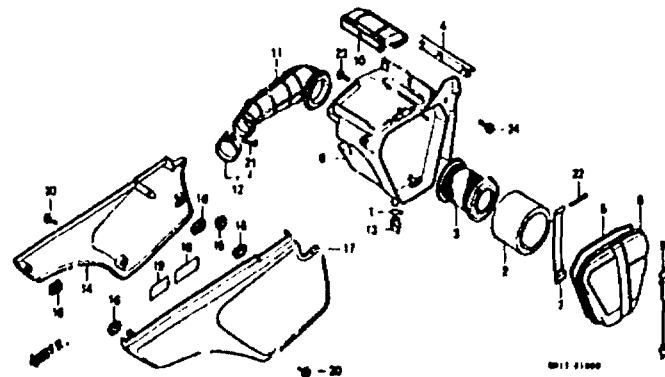
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F 16



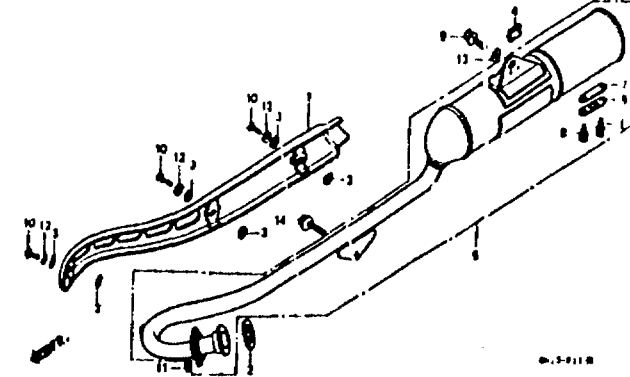
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G 3



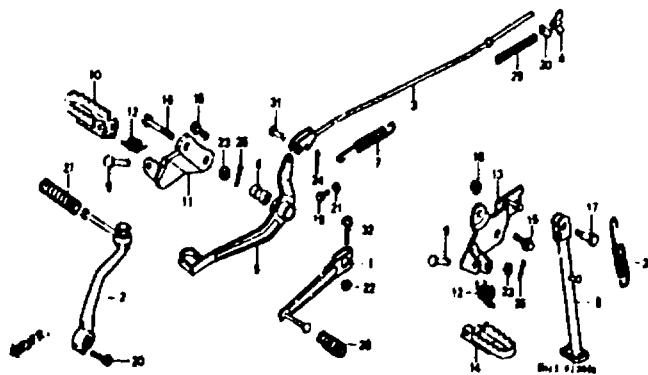
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G 6



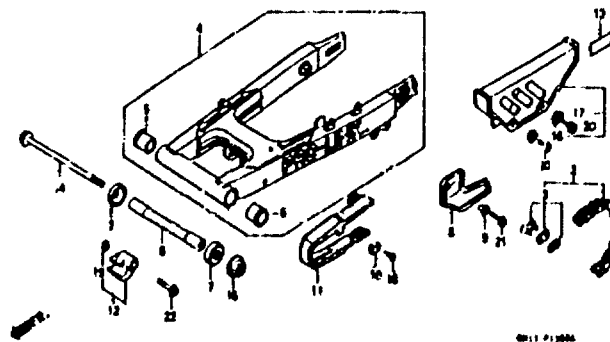
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G 8



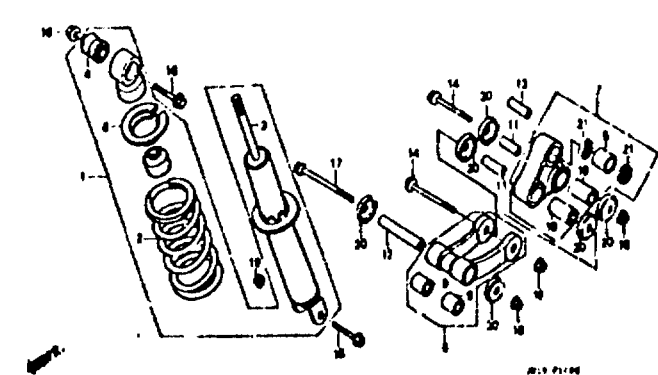
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G 11



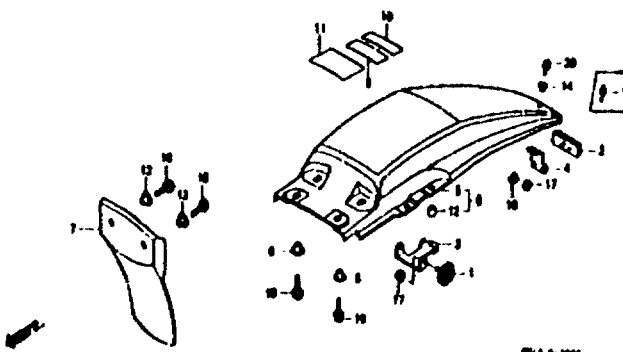
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G 14



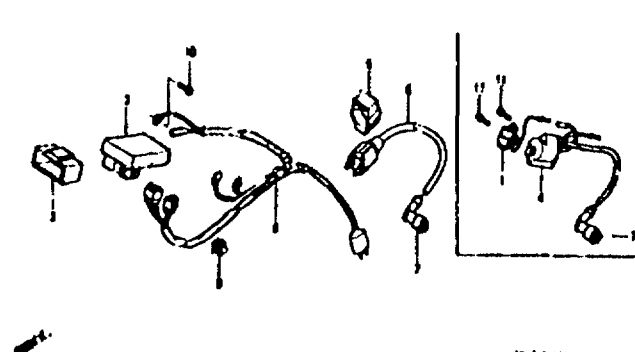
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G 16



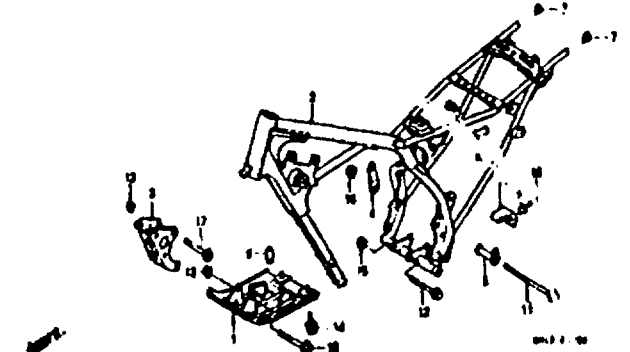
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H 3



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H 4



3

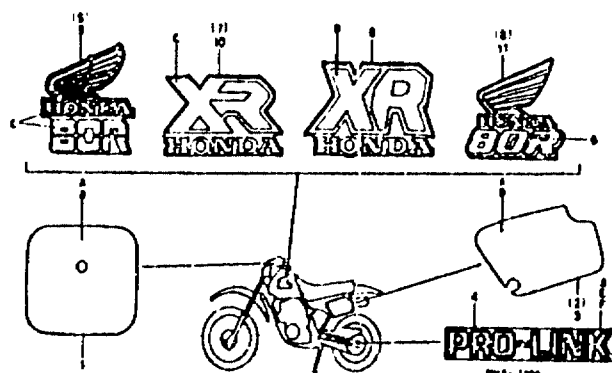
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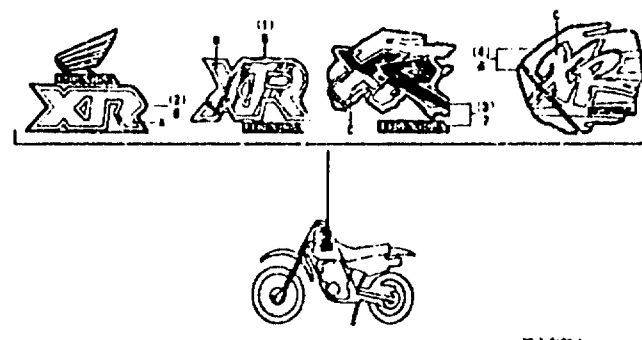
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H 7



F-18-1

H 9

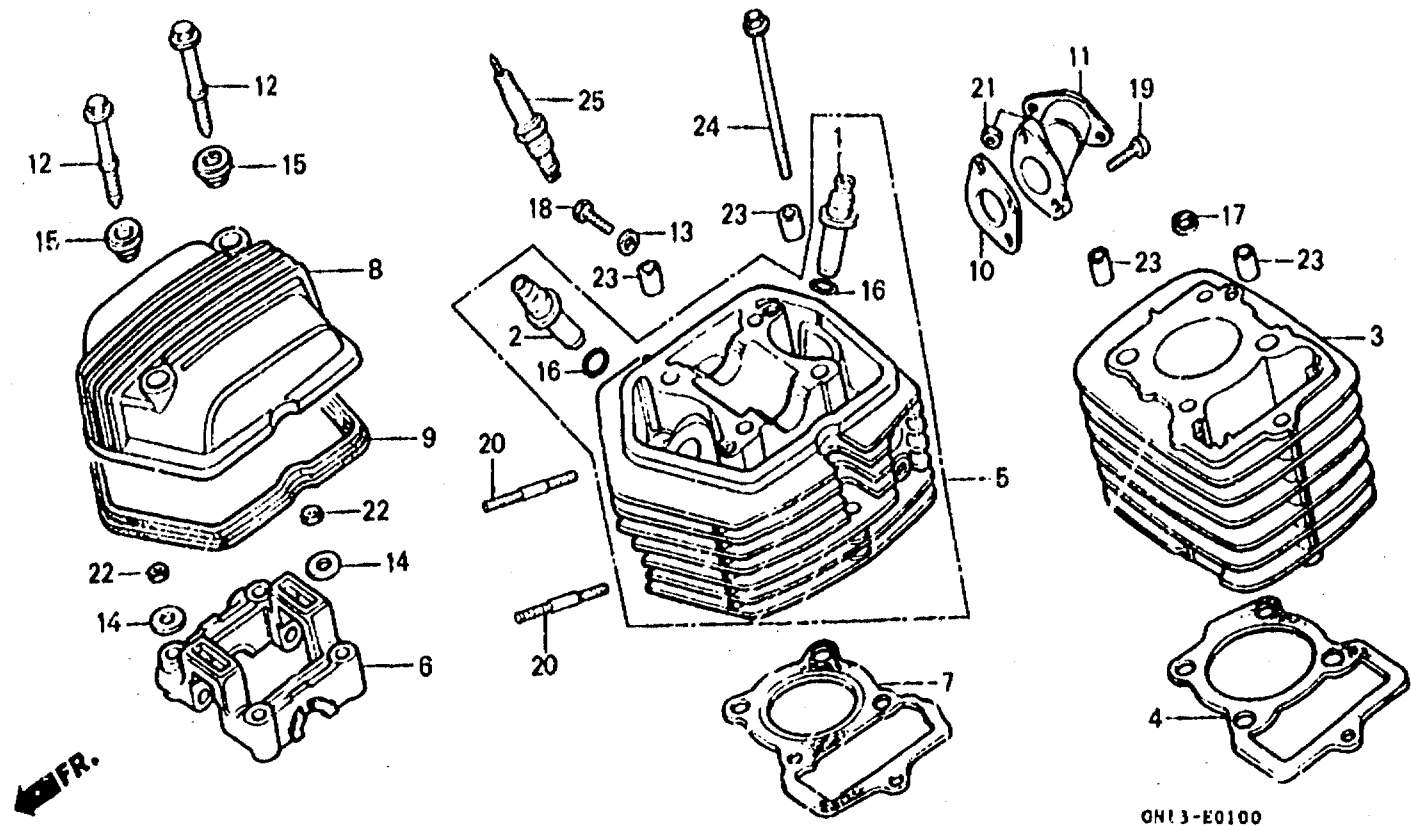


3

D 1

E-1

Cylinder head • Cylinder
 Culasse • Cylindre
 Culata • Cilindro



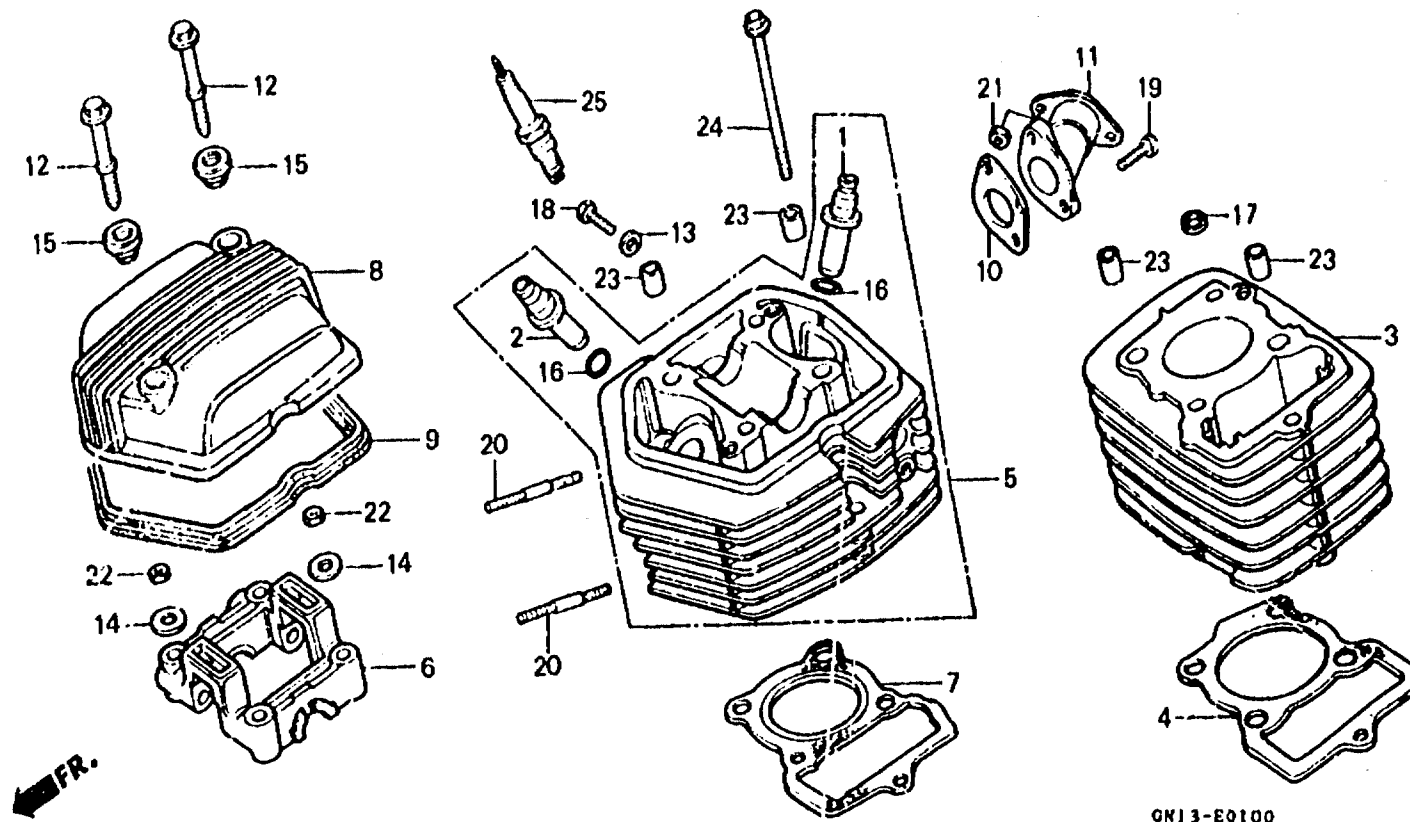
ONT 3-E0100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. 'no. XRA								Serial No.	Area code
					RF	RG	RH	RI	RM	RN	RP	RR		
GUIDE, VALVE	* 2.5	1	12021-149-300	GUIDE, IN. VALVE (O.S)	1	1	1	1	1	1	1	1		
(INC. REAMING)		2	12023-116-300	GUIDE, EX. VALVE (O.S)	1	1	1	1	1	1	1	1		
(ADD 0.2 FOR EACH.)		3	12100-176-680	CYLINDER COMP.	1	1	1	1	-	-	-	-		CM,U
(EXC. VALVE RE-FACING)			12100-176-000	CYLINDER COMP.	-	-	-	1	1	-	-	-		SD
(ADD MORE 0.2 IF PERFORMED)					-	-	-	-	1	-	-	-		CM
CYLINDER COMP.	* 2.2		12100-GN1-730	CYLINDER COMP.	-	-	-	-	-	1	1	1		
GASKET, CYLINDER		4	12191-149-010	GASKET, CYLINDER	1	1	1	1	1	-	-	-		CM,U
HEAD COMP., CYLINDER	* 3.1		12191-GN1-880	GASKET, CYLINDER	-	-	-	1	1	-	-	-		SD
HOLDER, CAMSHAFT	0.7		12191-GN1-730	GASKET, CYLINDER	-	-	-	-	-	1	1	1		
GASKET, CYLINDER HEAD	* 2.0	5	12200-176-680	HEAD COMP., CYLINDER	1	1	1	1	-	-	-	-		CM,U
COVER, CYLINDER HEAD	0.2		12200-152-020	HEAD COMP., CYLINDER	-	-	-	1	1	-	-	-		SD
BOLT, STUD, 6X3?					-	-	-	-	1	-	-	-		CM
(ADD 0.1 FOR EACH.)			12200-152-030	HEAD COMP., CYLINDER	-	-	-	-	-	1	1	1		
PIPE COMP., IN.	0.3													
PLUG, SPARK	0.1	6	12210-149-020	HOLDER, CAMSHAFT	1	1	1	1	1	1	1	1		
		7	12251-152-040	GASKET, CYLINDER HEAD	1	1	1	1	1	-	-	-		CM,U
			12251-GN1-880	GASKET, CYLINDER HEAD	-	-	-	1	1	-	-	-		SD
			12251-GN1-731	GASKET, CYLINDER HEAD	-	-	-	-	-	1	1	1		
		8	12301-KA9-680	COVER, CYLINDER HEAD	1	-	-	-	-	-	-	-	5602663	
			12301-KA9-681	COVER, CYLINDER HEAD	1	-	-	-	-	-	-	-	5602664	
					-	1	1	1	-	-	-	-		CM,U
			12301-149-020	COVER, CYLINDER HEAD	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
		9	12391-149-003	GASKET, HEAD COVER (ARAI)	1	1	1	1	1	1	1	1		
		10	16229-153-000	GASKET, IN. PIPE	1	1	1	1	1	-	-	-		CM,U
			16229-GN1-880	GASKET, CARBURETOR INSULATOR	-	-	-	1	1	-	-	-		SD

D 2

E-1

Cylinder head • Cylinder
 Culasse • Cylindre
 Culata • Cilindro



GN13-E0100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					LF	RG	RH	RL	RM	RN	RP	RR		
		10)	16229-GN1-730	GASKET, IN PIPE	-	-	-	-	-	1	1	1		
		11	17110-GN1-000	PIPE COMP., IN.	1	1	1	1	1	1	1	1		
		12	90017-436-000	BOLT, SPECIAL, 6X45.5	2	2	2	2	2	2	2	2		
		13	90441-028-010	WASHER, SEALING, 6MM	1	1	-	-	-	-	-	-		
			90478-700-000	WASHER A, 6MM	-	-	1	-	-	-	-	-	5901167	
					-	-	1	-	-	-	-	-	5901168	
		14	90483-028-000	WASHER, 8MM	4	4	4	4	4	4	4	4		
		15	90541-195-670	RUBBER, MOUNT	2	2	2	2	2	2	2	2		
		16	91301-200-000	O-RING, 10X1.6	2	2	2	2	2	2	2	2		
		17	91306-035-000	GASKET, RUBBER, 7.5MM	1	1	1	1	1	-	-	-		
		18	92000-06016-0A	BOLT, HEX., 6X16	1	1	1	-	-	-	-	-		
			92101-06016-0A	BOLT, HEX., 6X16	-	-	-	1	-	-	-	-		CM
			96001-06016-00	BOLT, FLANGE, 6X16	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
		19	92000-06022-0A	BOLT, HEX., 6X22	2	2	2	-	-	-	-	-		
			92101-06022-0A	BOLT, HEX., 6X22	-	-	-	2	2	2	2	2		
		20	92700-06032-0B	BOLT, STUD, 6X32	2	2	2	2	2	2	2	2		
		21	94001-06000-0S	NUT, HEX., 6MM	2	2	2	2	2	2	2	2		
		22	94002-08200-0S	NUT, HEX., 8MM	4	4	4	4	4	4	4	4		
		23	94301-10160	PIN, DOWEL, 10X16	4	4	4	4	4	4	4	4		
		24	95700-06110-08	BOLT, FLANGE, 6X110	1	1	-	-	-	-	-	-		
			95700-06110-00	BOLT, FLANGE, 6X110	-	-	1	-	-	-	-	-		
			95701-06110-00	BOLT, FLANGE, 6X110	-	-	-	1	1	1	1	1		
		25	98058-56718	PLUG, SPARK (CR6HS)(NGK)	(1)	(1)	(1)	(1)	(1)	-	-	-		

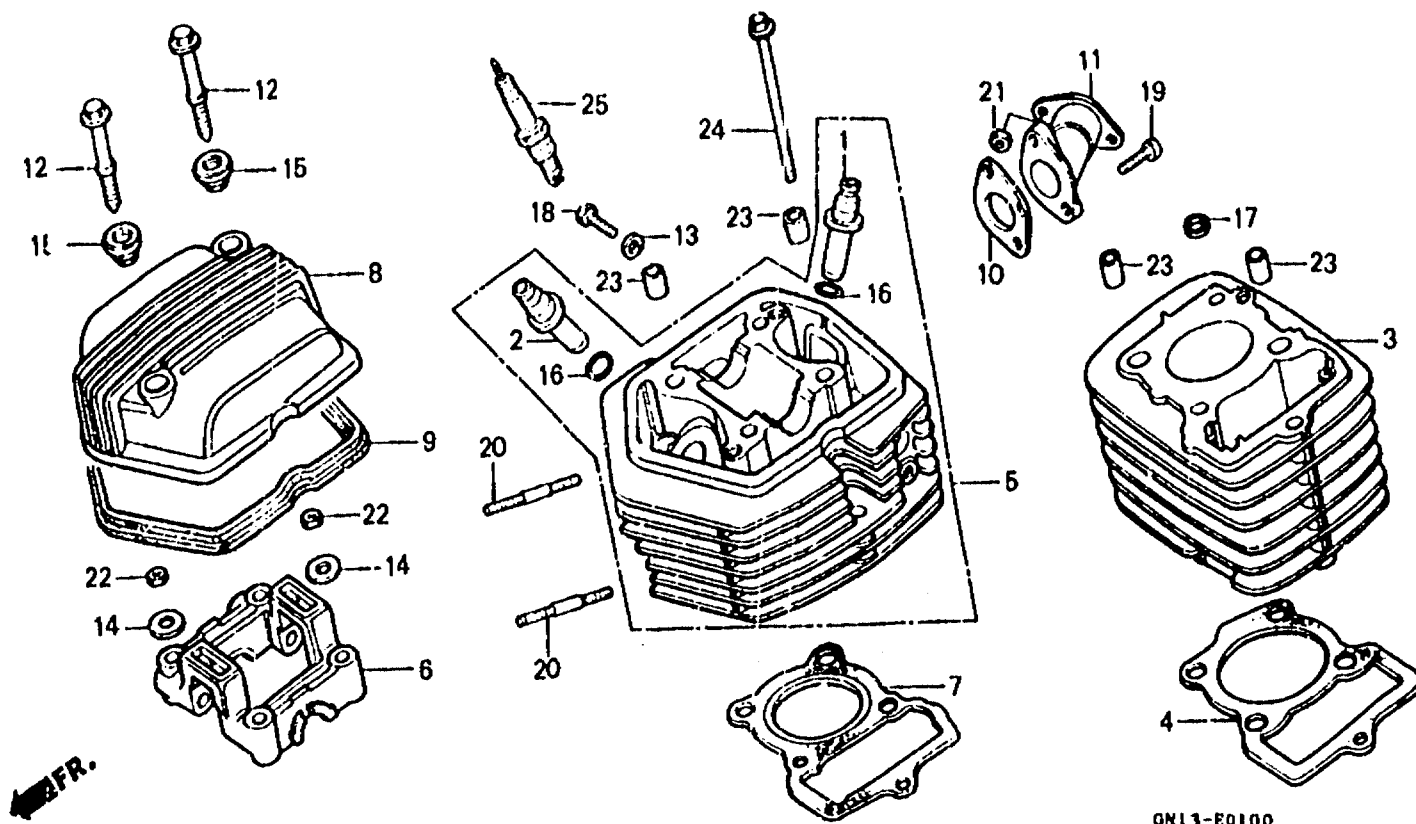
D 3

E-1

Cylinder Head • Cylinder

Culasse • Cylindre

Culata • Cilindro



ON13-E0100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					XR80	RF	RG	RH	RL	B/A	RN	RP			RR
		25)	98056-56718	PLUG, SPARK (CR6HSA)(NGK)	-	-	-	-	-	-	(1)	(1)	(1)		
			98056-56726	PLUG, SPARK (U20FSR-U)(ND)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			98056-57716	PLUG, SPARK (CR7HS)(NGK)	1	1	1	1	1	-	-	-	-		
			98056-57718	PLUG, SPARK (CR7HSA)(NGK)	-	-	-	-	-	-	1	1	1		
			98056-57728	PLUG, SPARK (U22FSR-U)(ND)	1	1	1	1	1	1	1	1	1		
			98056-58716	PLUG, SPARK (CR8HS)(NGK)	(1)	(1)	(1)	(1)	(1)	-	-	-	-		
			98056-58718	PLUG, SPARK (CR8HSA)	-	-	-	-	-	-	(1)	(1)	(1)		
			98056-58726	PLUG, SPARK (U24FSR-U)(ND)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		

2

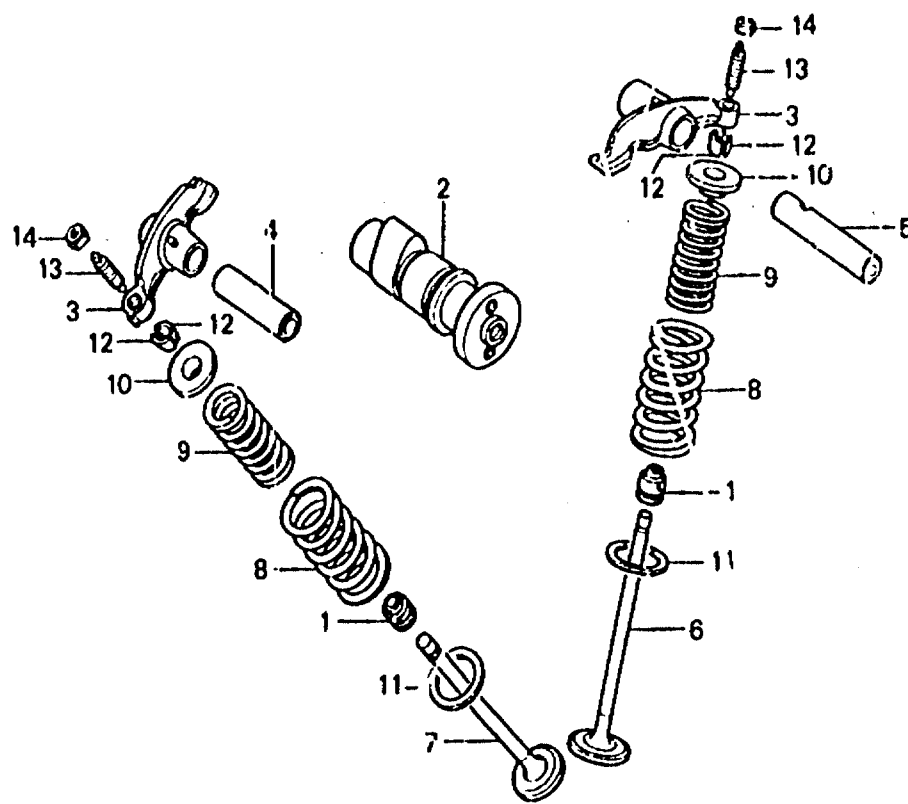
D 4

E-2

Camshaft • Valve

Arbre à cames • Soupape

Arbol de levas • Válvula



FR.

GN13-E0200

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RE	RG	RH	RL	RM	1/N	RP	RF		
CAMSHAFT	0.7	1	12208-413-003	SEAL, VALVE STEM (ARAI)	2	2	2	2	2	2	2	2		
ARM, VALVE ROCKER (INC. RELATIVE PART)		2	14101-163-000	CAMSHAFT	1	1	1	1	1	1	1	1		
VALVE	*2.3	3	14431-110-000	ARM, VALVE ROCKER	2	2	2	2	-	-	-	-		C.M,U
(ADD 0.2 FOR EACH.) (INC. REFACING) (EXC. VALVE GUIDE REPLACEMENT)			14431-116-010	ARM, VALVE ROCKER	-	-	-	-	2	2	-	-		SD
SPRING, VALVE OUTER	*2.1	4	14451-035-000	SHAFT, VALVE ROCKER ARM	1	1	1	1	1	1	1	1		C.M,ED,MX
(ADD 0.1 FOR EACH.) (INC. RELATIVE PART)		5	14451-149-000	SHAFT, VALVE ROCKER ARM	1	1	1	1	1	1	1	1		
		6	14711-162-000	VALVE, IN.	1	1	1	1	1	1	1	1		
		7	14721-176-000	VALVE, EX.	1	1	1	1	1	1	1	1		
		8	14751-149-000	SPRING, VALVE OUTER	2	2	2	2	2	2	2	2		
		9	14761-115-010	SPRING, VALVE INNER	2	2	2	2	2	2	2	2		
		10	14771-107-020	RETAINER, VALVE SPRING	2	2	2	2	2	2	2	2		
		11	14775-107-000	SEAT, VALVE SPRING OUTER	2	2	2	2	2	2	2	2		
		12	14781-107-003	COTTER, VALVE (SANKO)	4	4	4	4	4	4	4	4		
		13	90012-333-000	SCREW, TAPPET ADJUSTING	2	2	2	2	2	2	2	2		
		14	90206-001-000	NUT, TAPPET ADJUSTING	2	2	2	2	2	2	2	2		

2

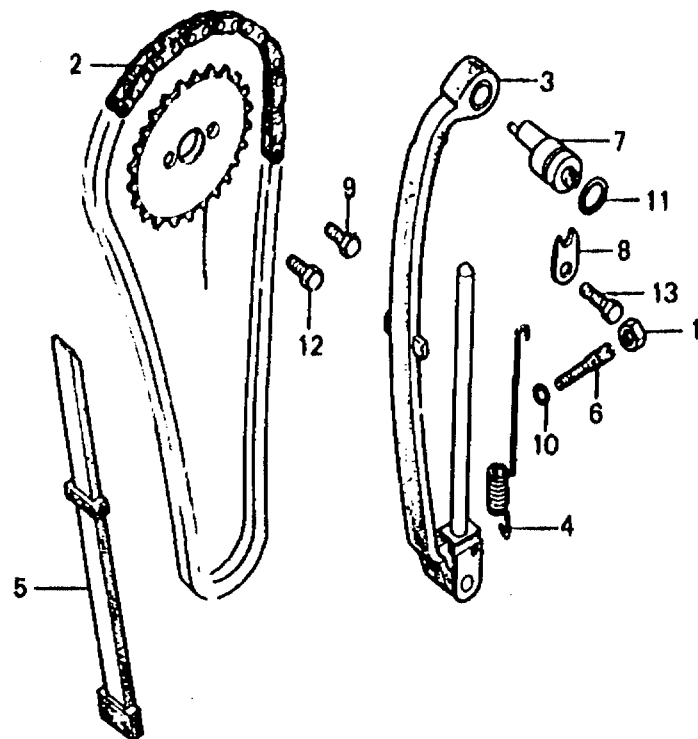
D 5

E-3

Cam chain • Tensioner

Chaîne de cames •
Tendeur

Cadena de levas •
Tensionador



ON13-10300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80									
					RF	RG	RH	RL	RM	RN	RP	RR		
SPROCKET, CAM	0.7	1	14321-115-010	SPROCKET, CAM (28T)	1	1	1	1	1	1	1	1		
CHAIN, CAM	*3.4	2	14401-943-013	CHAIN, CAM (25H-88)	1	1	1	1	1	1	1	1		
TENSIONER COMP., CAM CHAIN	*2.2	3	14500-176-010	TENSIONER COMP., CAM CHAIN	1	1	1	1	1	1	1	1		
GUIDE, CAM CHAIN	*2.0	4	14515-152-000	SPRING, CAM CHAIN TENSIONER	1	1	1	1	1	1	1	1		
		5	14550-116-000	GUIDE, CAM CHAIN	1	1	1	1	1	1	1	1		
		6	14561-086-010	BOLT, CAM CHAIN TENSIONER ADJUSTING	1	1	1	1	1	1	1	1		
		7	14561-115-020	BOLT, CAM CHAIN TENSIONER ADJUSTING	1	1	1	1	1	1	1	1		
		8	14562-116-000	PLATE, CAM CHAIN TENSIONER ADJUSTING	1	1	1	1	1	1	1	1		
		9	90081-149-010	BOLT, KNOCK, 6X10	1	1	1	1	1	1	1	1		
		10	91301-216-000	O-RING, 5.5X1.5	1	1	1	1	1	1	1	1		
		11	91303-259-000	O-RING, 11X2.0	1	1	1	1	1	1	1	1		
		12	92000-06010-0A	BOLT, HEX., 6X10	1	1	1	-	-	-	-	-		
			92101-06010-0A	BOLT, HEX., 6X10	-	-	-	1	1	1	1	1		
		13	92000-08016-0A	BOLT, HEX., 6X16	1	1	1	-	-	-	-	-		
			92101-06016-0A	BOLT, HEX., 6X16	-	-	-	1	1	1	1	1		
		14	94002-08000-0S	NUT, HEX., 8MM	1	1	1	1	1	1	1	1		

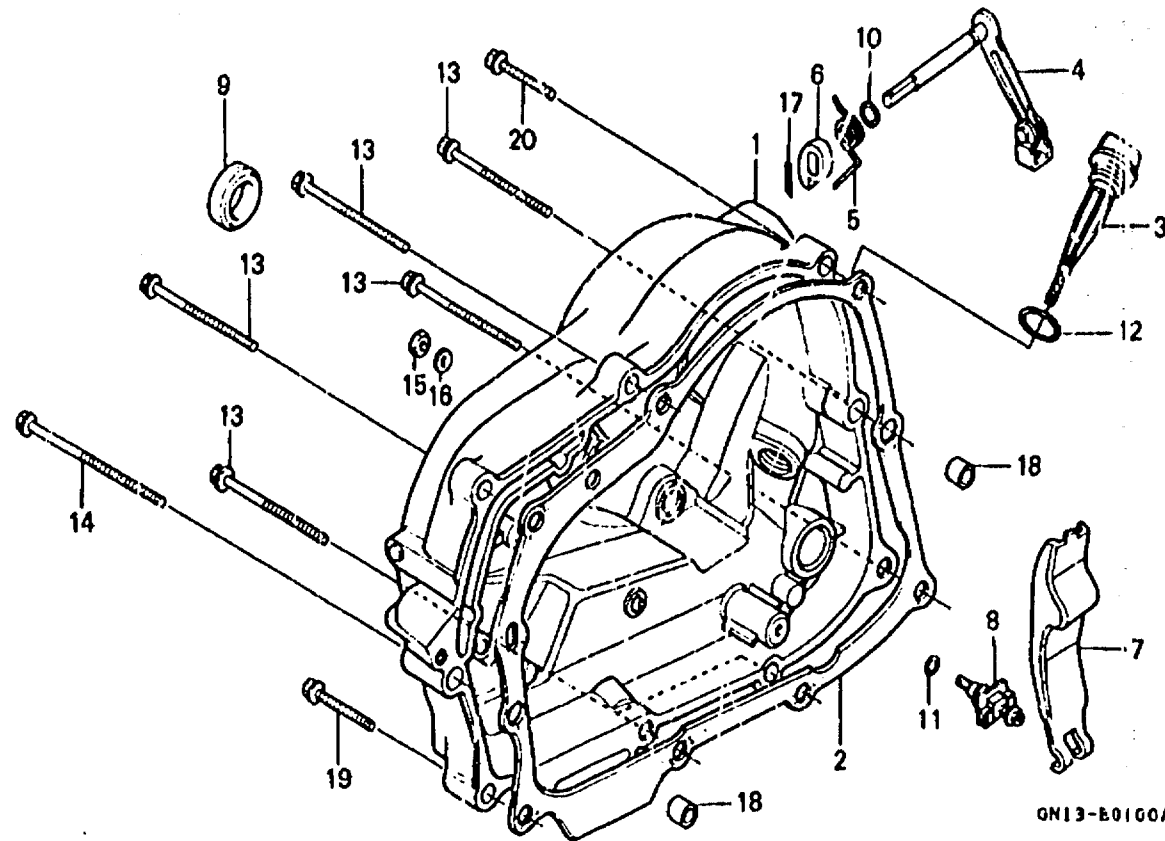
D 6

E-4

Right crankcase cover

Couvercle de carter
moteur droit

Cubierta de cárter de
motor derecha



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					RF	RG	EH	RL	RM	RN	RP	RR			
COVER COMP., R. CRANKCASE	0.8	1	11330-KA9-680	COVER COMP., R. CRANKCASE	1	1	1	-	-	-	-	-	-		
GASKET, R. CRANKCASE COVER	0.5		11330-GN1-870	COVER COMP., R. CRANKCASE	-	-	-	1	1	1	1	1			
OIL SEAL, 18X29X7		2	11393-149-000	GASKET, R. CRANKCASE COVER	1	1	1	1	1	-	-	-			CM,U
LEVER COMP., CLUTCH	0.7		11393-GN1-880	GASKET, R. COVER	-	-	-	-	1	1	-	-			SD
(INC. RELATIVE PART)			11393-KN4-760	GASKET, R. CRANKCASE COVER	-	-	-	-	-	1	1	1			
LEVER, CLUTCH ADJUSTING	0.6	3	15650-KA9-680	GAUGE, OIL LEVEL	1	1	1	1	1	1	1	1			
SCREW COMP., CLUTCH ADJUSTING		4	22810-149-000	LEVER COMP., CLUTCH	1	1	1	1	-	-	-	-			CM,U
			22810-GN1-760	LEVER COMP., CLUTCH	-	-	-	1	1	-	-	-			SD
		5	22815-149-000	SPRING, CLUTCH LEVER	1	1	1	1	1	1	1	1			CM,ED,MX
		6	22821-116-000	CAM, CLUTCH LIFTER	1	1	1	1	1	1	1	1			
		7	22830-149-000	LEVER, CLUTCH ADJUSTING	1	1	1	1	-	-	-	-			CM,U
			22830-436-000	LEVER, CLUTCH ADJUSTING	-	-	-	-	1	1	-	-			SD
					-	-	-	-	1	1	1	1			CM,ED,MX
		8	22831-107-000	SCREW COMP., CLUTCH ADJUSTING	1	1	1	1	-	-	-	-			CM,U
			22831-436-000	SCREW COMP., CLUTCH ADJUSTING	-	-	-	1	1	-	-	-			SD
		9	91204-286-003	OIL SEAL, 18X29X7	1	1	1	1	1	1	1	1			CM,ED,MX
		10	91301-027-000	O-RING, 6.8X1.9	1	1	1	1	1	1	1	1			
		11	91301-704-000	O-RING, 6MM	1	1	1	1	1	1	1	1			
		12	91307-035-000	O-RING, 18X3	1	1	1	1	1	1	1	1			
		13	93500-06080-0G	SCREW, PAN, 6X80	6	6	-	-	-	-	-	-			

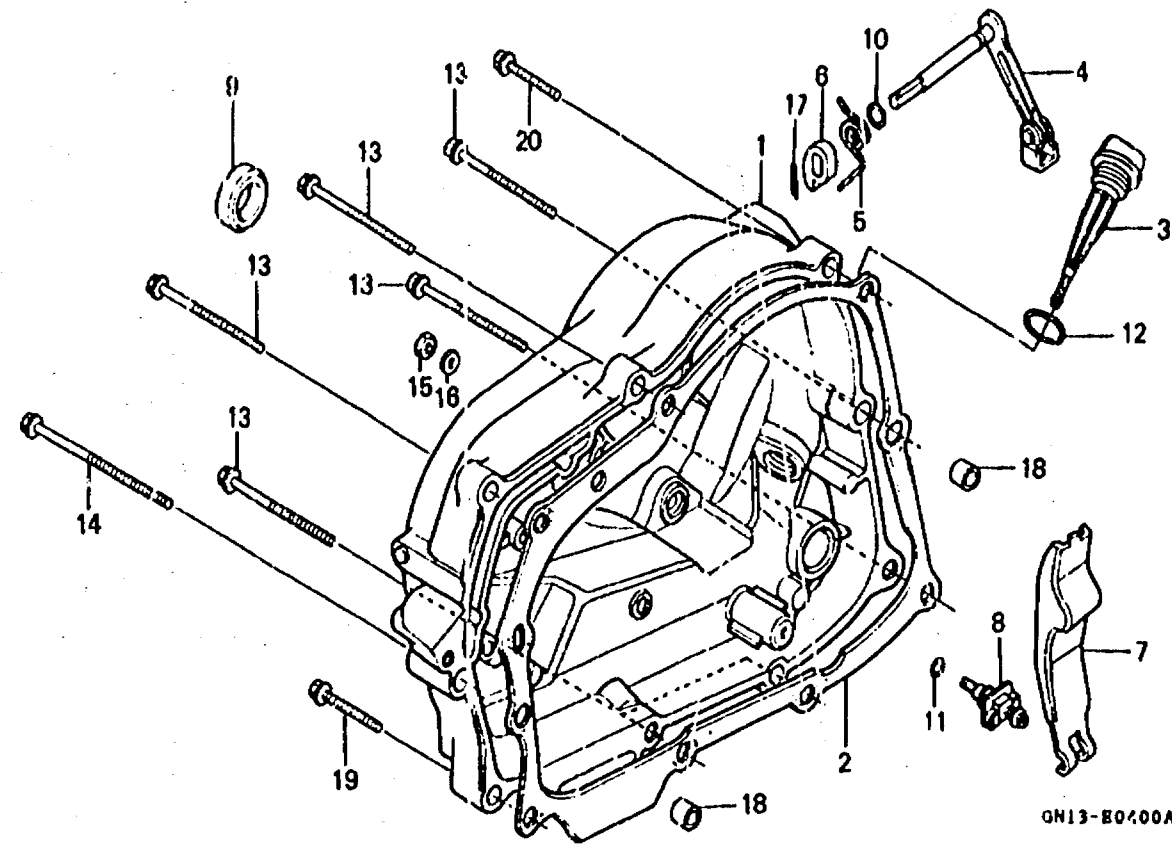
D 7

E-4

Right crankcase cover

Couvercle de carter
moteur droit

Cubierta de cárter de
motor derecha

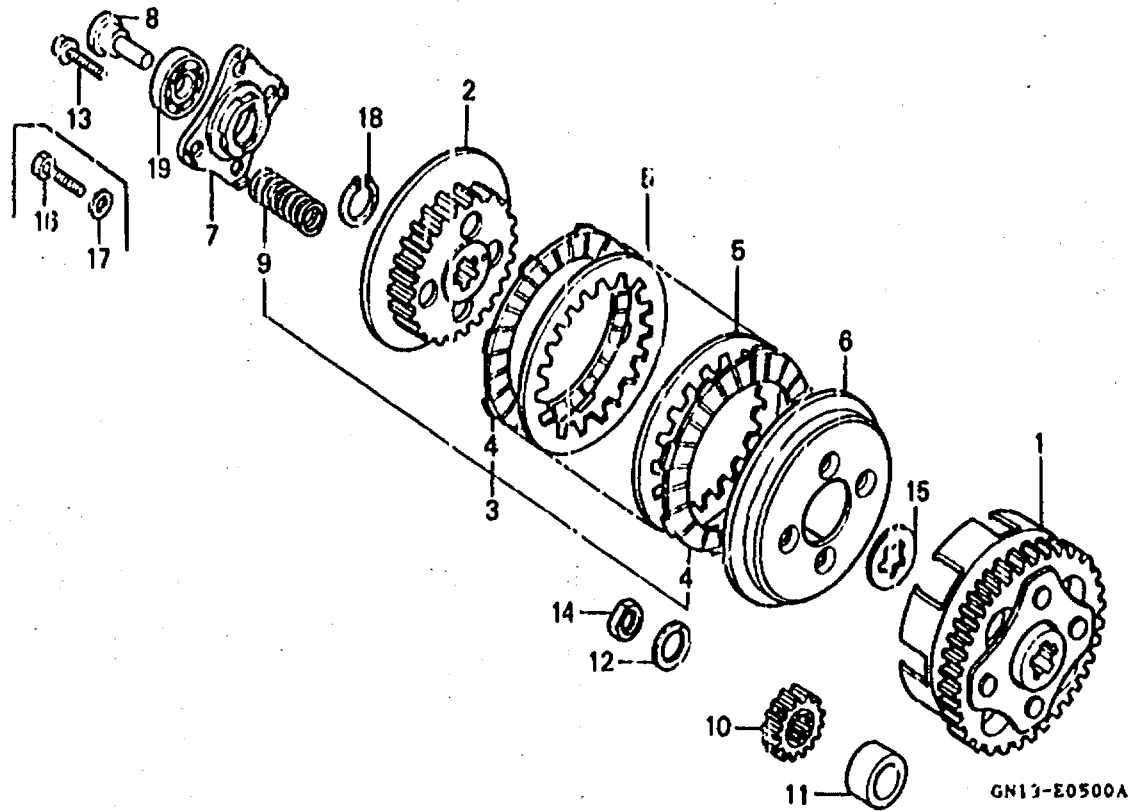


Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No XR80								Serial No.	Area code
					RF	RG	RH	RL	RM	RV	RP	RR		
13)			96000-06080-07	BOLT, FLANGE, 6X80	-	-	6	-	-	-	-	-		
			96001-06080-07	BOLT, FLANGE, 6X80	-	-	-	6	6	6	6	6		
14			93500-06098-0G	SCREW, PAN, 6X98	1	1	-	-	-	-	-	-		
			96000-06100-07	BOLT, FLANGE, 6X100	-	-	1	-	-	-	-	-		
			96001-06100-07	BOLT, FLANGE, 6X100	-	-	-	1	1	1	1	1		
15			94001-06000-0S	NUT, HEX., 6MM	1	1	1	1	-	-	-	-		CM,U
			94001-06070-0S	NUT, HEX., 6MM	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
16			94101-06000	WASHER, PLAIN, 6MM	1	1	1	1	-	-	-	-		CM,U
			94101-06700	WASHER, PLAIN, 6MM	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
17			94201-20150	PIN, SPLIT, 2.0X15	1	1	1	1	1	1	1	1		
18			94301-08140	PIN, DOWEL, 8X14	2	2	2	2	2	2	2	2		
19			93500-06038-0G	SCREW, PAN, 6X38	1	1	-	-	-	-	-	-		
			96000-06035-07	BOLT, FLANGE, 6X35	-	-	1	-	-	-	-	-		
			96001-06035-07	BOLT, FLANGE, 6X35	-	-	-	1	1	1	1	1		
20			93500-06038-0G	SCREW, PAN, 6X38	1	1	-	-	-	-	-	-		
			96000-06040-07	BOLT, FLANGE, 6X40	-	-	1	-	-	-	-	-		
			96001-06040-07	BOLT, FLANGE, 6X40	-	-	-	1	1	1	1	1		

D 8

E-5

**Clutch
Embrayage
Embrague**



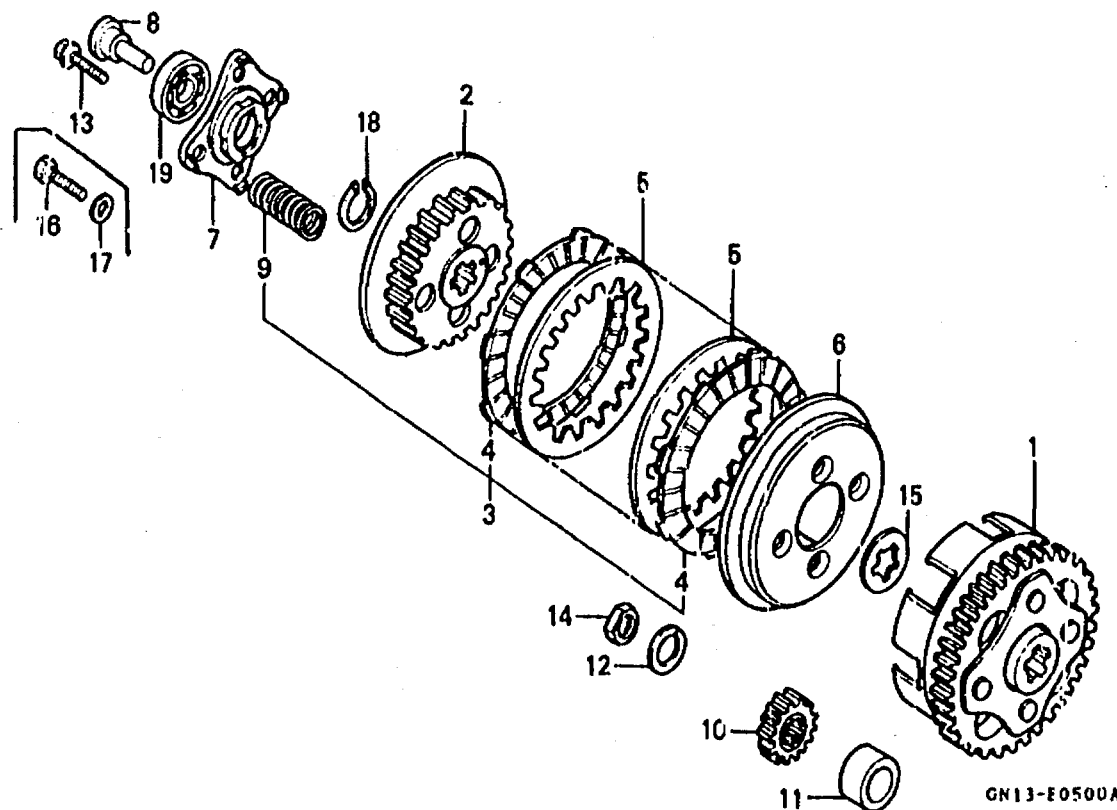
GN13-E0500A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No	Area code
					FF	RG	F.L	RL	RM	RN	RP	RR		
OUTER COMP., CLUTCH	0.7	1	22100-149-000	OUTER COMP., CLUTCH (71T)	1	1	1	1	1	1	1	1		
CENTER, CLUTCH		2	22121-115-010	CENTER, CLUTCH	1	1	1	1	1	1	1	1		
DISK, CLUTCH FRICTION (INC. RELATIVE PART)		3	22200-GN1-305	DISK SET, CLUTCH FRICTION					(1)	(1)	(1)	(1)		
(ONE OR ALL)		4	22201-107-000	DISK, CLUTCH FRICTION	3								5714708	CM
PLATE, CLUTCH PRESSURE						3								U
PLATE, CLUTCH LIFTER	0.6		22201-166-000	DISK, CLUTCH FRICTION		3							5714709	CM
SPRING, CLUTCH (ONE OR ALL)			22201-GC4-701	DISK, CLUTCH FRICTION			3	3	3	3	3	3		
PIN, CLUTCH LIFTER GUIDE	0.5	6	22311-107-000	PLATE, CLUTCH	2	2	2	2	2	2	2	2		
GEAR, PRIMARY DRIVE		6	22310-115-020	PLATE, CLUTCH PRESSURE	1	1	1	1	1	1	1	1		
		7	22311-107-000	PLATE, CLUTCH LIFTER	1	1	1	1	1	1	1	1		
		8	22366-115-000	PIN, CLUTCH LIFTER GUIDE	1	1	1	1	1	1	1	1		
		9	22401-153-000	SPRING, CLUTCH	4									
						4							5714708	CM
						4								U
			22401-H86-000	SPRING, CLUTCH		4							5714709	CM
							4	4	4	4	4	4		
			22401-GN1-305	SPRING, CLUTCH					(4)	(4)	(4)	(4)		
		10	23121-149-000	GEAR, PRIMARY DRIVE (16T)	1	1	1	1	1	1	1	1		
		11	23122-149-000	COLLAR, PRIMARY DRIVE GEAR	1	1	1	1	1	1	1	1		
		12	90033-115-000	WASHER, SUPER LOCK	1	1	1	1	1	1	1	1		

D 9

E-5

Clutch
Embrayage
Embrague



FR.

GN13-E0500A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No.								Serial No.	Area code
					RI	RII	RII	RII	RII	RII	RII	RII		
		13	90050-357-000	BOLT, SPECIAL FLANGE, 6X22	-	-	4	4	4	4	4	4		
		14	90201-836-000	NUT, SPECIAL, 14MM	1	1	1	1	1	1	1	1		
		15	90462-115-010	WASHER B, SPLINE, 17MM	1	1	1	1	1	1	1	1		
		16	92025-06025-0A	BOLT, HEX., 6X25	4	4	-	-	-	-	-	-		
		17	94101-06000	WASHER, PLAIN, 6MM	4	4	-	-	-	-	-	-		
		18	94510-17000	CIRCLIP, EXTERNAL, 17MM	1	1	1	1	1	1	1	1		
		19	96100-60010-00	BEARING, RADIAL BALL, 6001	1	1	1	1	1	1	1	1		

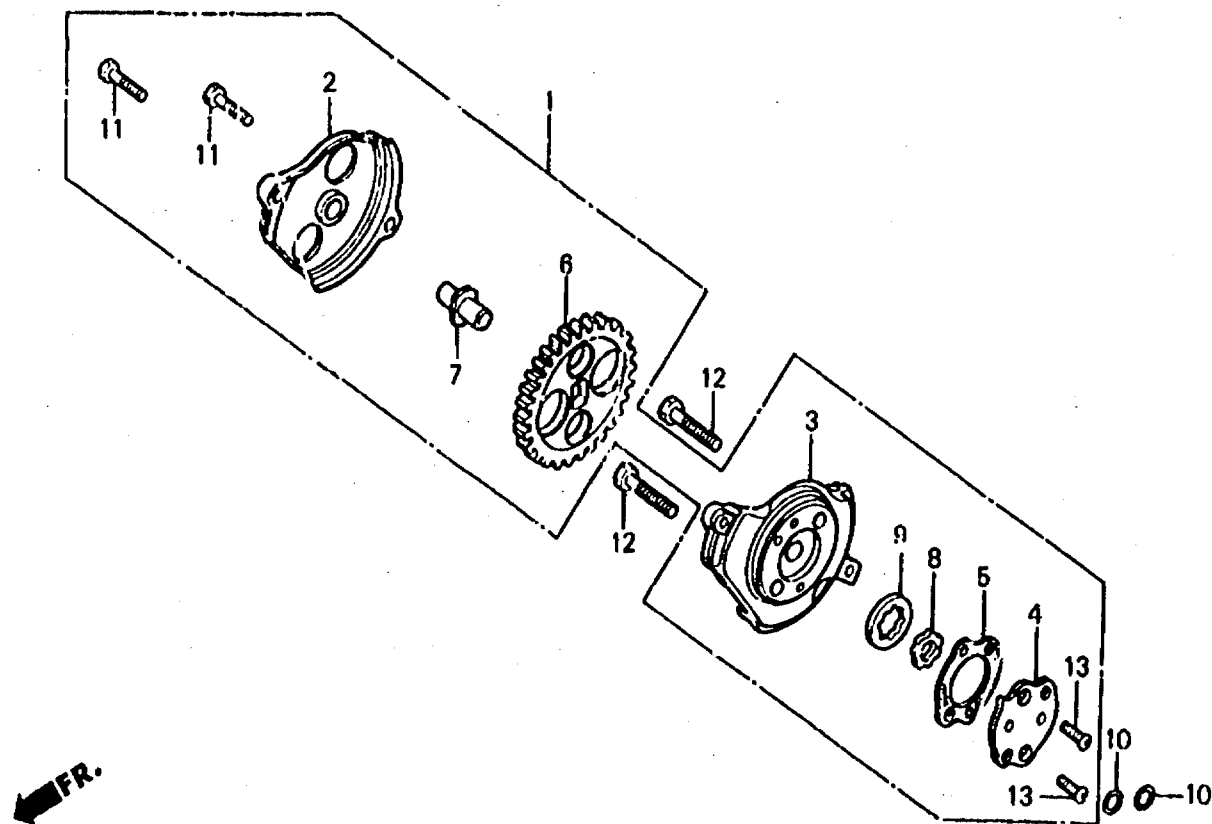
D 10

E-6

Oil pump

Pompe à huile

Bomba de aceite



GN13-E0600

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					RE	RG	RH	RL	RM	RN	RP	RR			
PUMP ASSY., OIL (INC. RELATIVE PART)	0.6	1	15100-153-000	PUMP ASSY., OIL	1	1	1	1	1	1	1	1			
		2	15106-153-000	COVER, OIL PUMP GEAR	1	1	1	1	1	1	1	1			
		3	15111-149-000	BODY, OIL PUMP	1	1	1	1	1	1	1	1			
		4	15116-107-020	PLATE, OIL PUMP	1	1	1	1	1	1	1	1			
		5	15126-107-020	GASKET, OIL PUMP	1	1	1	1	1	1	1	1			
		6	15131-149-000	GEAR, OIL PUMP DRIVE (35T)	1	1	1	1	1	1	1	1			
		7	15136-436-000	SHAFT, OIL PUMP	1	1	1	1	1	1	1	1			
		8	15331-115-000	ROTOR, OIL PUMP INNER	1	1	1	1	1	1	1	1			
		9	15332-115-000	ROTOR, OIL PUMP OUTER	1	1	1	1	1	1	1	1			
		10	91304-107-000	O-RING, 9.4X2.4	2	2	2	2	2	2	2	2	2		
		11	92000-05018-0H	BOLT, HEX., 5X18	2	2	2	2	-	-	-	-			
			92101-05018-0H	BOLT, HEX., 6X18	-	-	-	-	2	2	2	2			
		12	92000-06022-0A	BOLT, HEX., 6X22	2	2	2	-	-	-	-	-			
			92101-06022-0A	BOLT, HEX., 6X22	-	-	-	2	2	2	2	2			
		13	93600-04012-0A	SCREW, FLAT, 4X12	2	2	2	2	2	2	2	2			

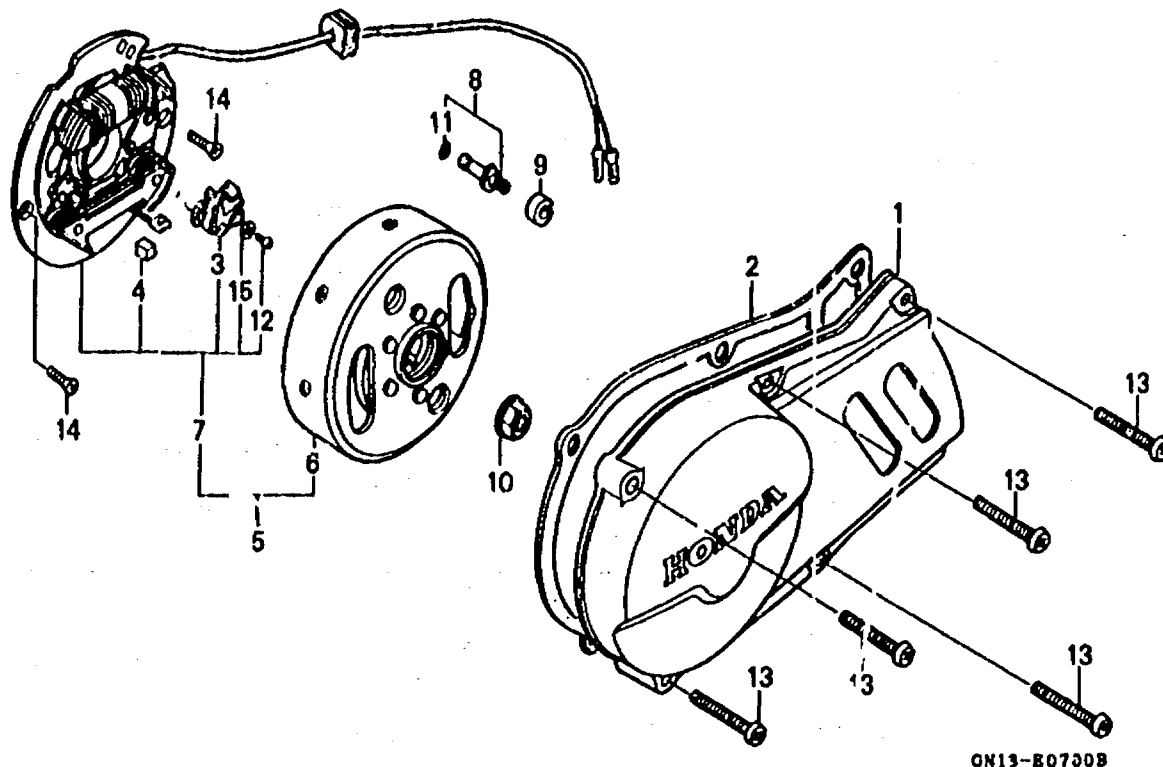
D 11

E-7

Generator
(XR80RF • RG • RH • RL • RM)

Générateur
(XR80RF • RG • RH • RL • RM)

Generador
(XR80RF • RG • RH • RL • RM)



GN13-B0730B

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					RF	RG	RH	RL	RM	RI	RP	RR			
COVER, L. CRANKCASE	0.1	1	11341-GN1-000	COVER, L. CRANKCASE	1	1	-	-	-	-	-	-	-	-	-
BREAKER, CONTACT	0.4				-	-	1	-	-	-	-	-	-	5901167	
.GENERATOR ASSY., FLYWHEEL TYPE A.C.			11341-GN1-870	COVER, L. CRANKCASE	-	-	-	1	1	-	-	-	-	5901168	
			11341-GN1-010	COVER, L. CRANKCASE	-	-	1	-	-	-	-	-	-	5901168	
.STATOR COMP.		2	11394-149-000	GASKET, L. CRANKCASE COVER	1	1	1	1	1	-	-	-	-		CM,U
FLYWHEEL COMP.	0.2		11394-GN1-880	GASKET, L. COVER	-	-	-	1	1	-	-	-	-		SD
.CONTACT ASSY., NEUTRAL SWITCH		3	30202-041-015	BREAKER, CONTACT (HITACHI)	1	1	1	1	1	-	-	-	-		
		4	30205-041-005	FELT, OIL (HITACHI)	1	1	1	1	1	-	-	-	-		
		5	31100-GN1-000	GENERATOR ASSY., FLYWHEEL TYPE A.C.	1	-	-	-	-	-	-	-	-	5811616	
			31100-153-005	GENERATOR ASSY., FLYWHEEL TYPE A.C. (HITACHI)	1	-	-	-	-	-	-	-	-	5811617	
		6	31110-153-005	FLYWHEEL COMP. (HITACHI)	1	1	1	1	1	-	-	-	-		
		7	31120-GN1-000	STATOR COMP.	1	-	-	-	-	-	-	-	-		
			31120-153-005	STATOR COMP. (HITACHI)	-	1	1	1	1	-	-	-	-		
		8	35750-001-020	CONTACT ASSY., NEUTRAL SWITCH	1	1	-	-	-	-	-	-	-		
		9	35752-028-300	SPACER, NEUTRAL SWITCH	1	1	-	-	-	-	-	-	-		
		10	90309-375-003	NUT, FLANGE, 12MM	1	1	1	1	1	-	-	-	-		
		11	91312-107-000	O-RING, 7X1.7	1	1	-	-	-	-	-	-	-		
		12	93500-04009-0A	SCREW, PAN, 4X9	1	1	1	1	1	-	-	-	-		
		13	93500-06035-0G	SCREW, PAN, 6X35	5	5	-	-	-	-	-	-	-		
			96000-06035-07	BOLT, FLANGE, 6X35	-	-	5	-	-	-	-	-	-		
			96001-06035-07	BOLT, FLANGE, 6X35	-	-	-	5	5	-	-	-	-		

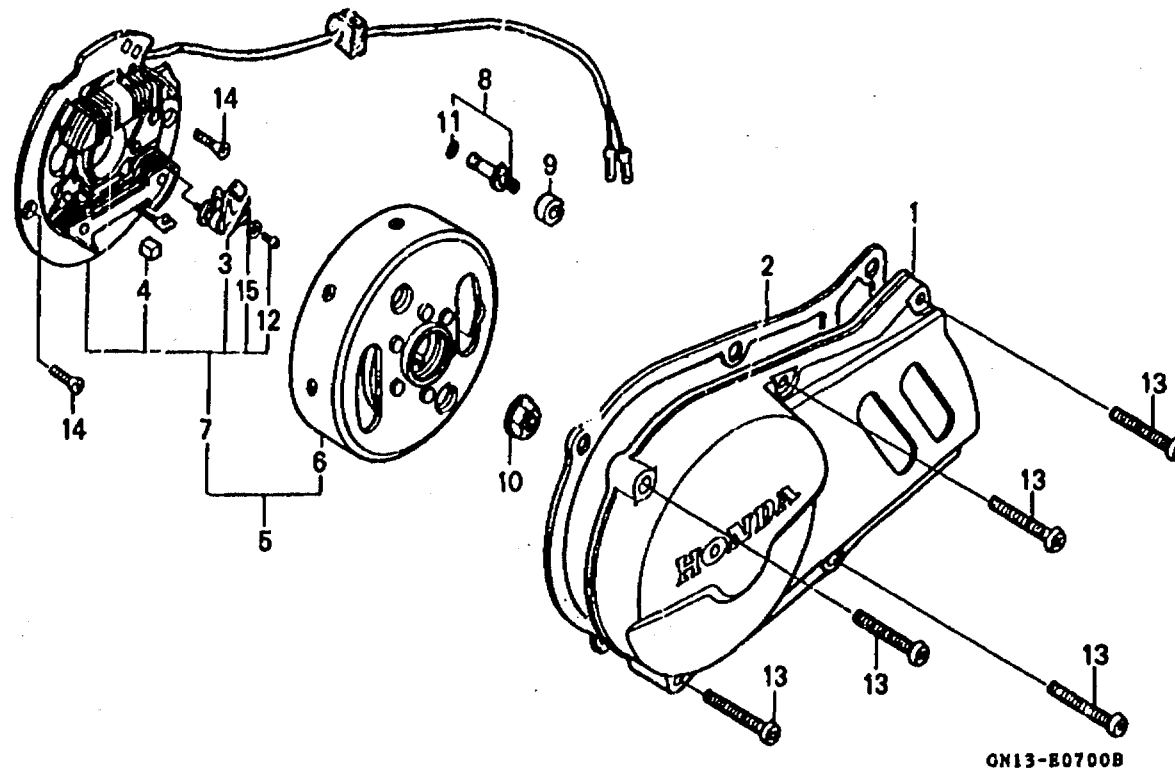
D 12

E-7

Generator
(XR80RF • RG • RH • RL • RM)

Générateur
(XR80RF • RG • RH • RL • RM)

Generador
(XR80RF • RG • RH • RL • RM)



2

FR.

0N13-B0700B

Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
		14	93600-06016-0A	SCREW, FLAT, 6X16	2	2	2	2	2	-	-	-		
		15	94101-04000	WASHER, PLAIN, 4MM	1	1	1	1	1	-	-	-		

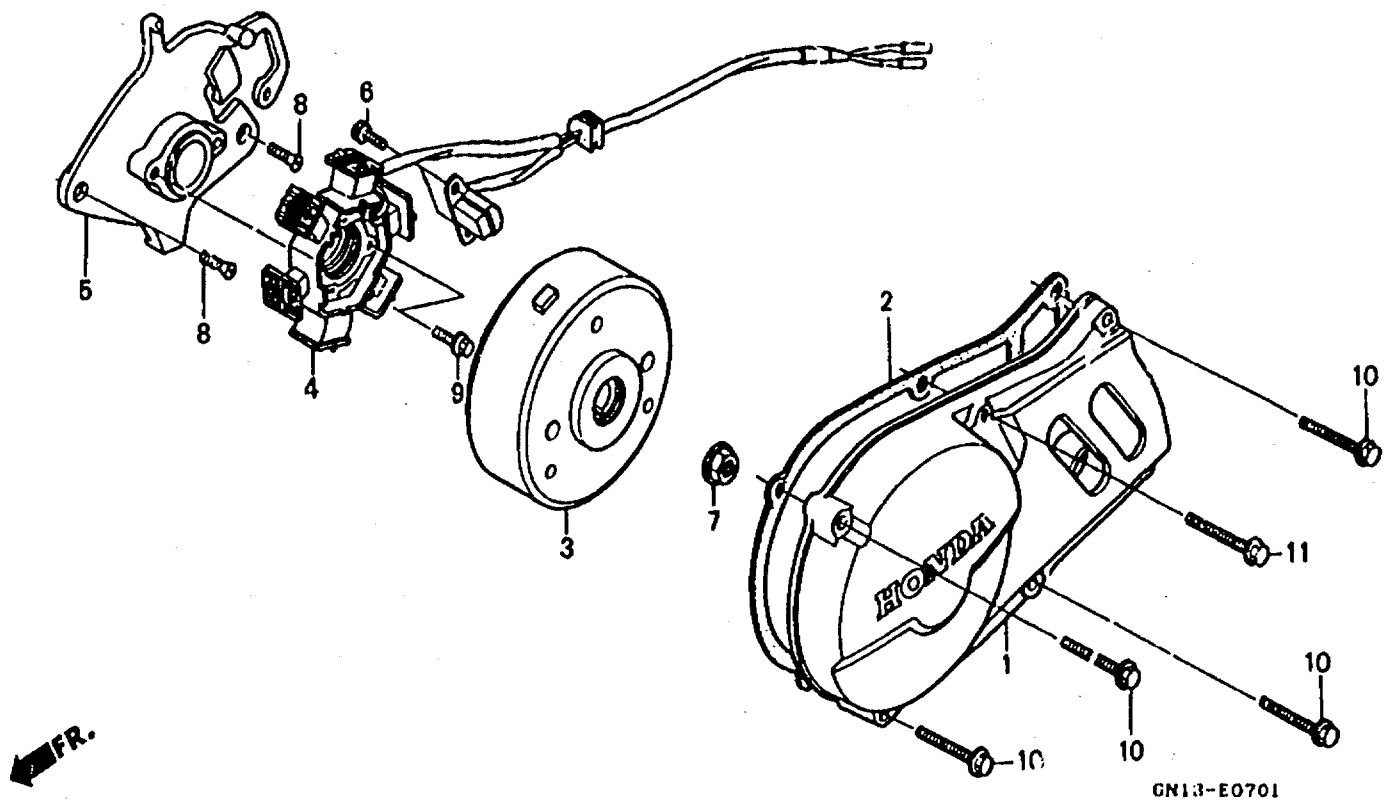
D 13

E-7-1

Generator
(XR80RN • RP • RR)

Générateur
(XR80RN • RP • RR)

Generador
(XR80RN • RP • RR)



2

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No	Area code
					RE	RQ	RI	RL	RM	RN	RP	RR		
COVER, L. CRANKCASE	0.1	1	11341-GN1-870	COVER, L. CRANKCASE	-	-	-	-	-	1	-	-	6200623
FLYWHEEL COMP.	0.2		11341-GN1-871	COVER, L. CRANKCASE	-	-	-	-	-	1	-	-	6200624	
STATOR COMP.	0.4				-	-	-	-	-	-	1	1		
BASE, STATOR	0.3	2	11394-KN4-750	GASKET, L. CRANKCASE COVER	-	-	-	-	-	1	1	1		
		3	31110-GN1-691	FLYWHEEL COMP. (MITSUBA)	-	-	-	-	-	1	1	1		
		4	31120-GN1-691	STATOR COMP. (MITSUBA)	-	-	-	-	-	1	1	1		
		5	31131-GT9-000	BASE, STATOR	-	-	-	-	-	1	1	1		
		6	90089-GT9-000	BOLT, SOCKET, 6X10	-	-	-	-	-	2	2	2		
		7	90309-375-003	NUT, FLANGE, 12MM	-	-	-	-	-	1	1	1		
		8	93600-06016-0A	SCREW, FLAT, 6X16	-	-	-	-	-	2	2	2		
		9	96001-06020-00	BOLT, FLANGE, 6X20	-	-	-	-	-	2	2	2		
		10	96001-06035-07	BOLT, FLANGE, 6X35	-	-	-	-	-	4	4	4		
		11	96001-06035-07	BOLT, FLANGE, 6X35	-	-	-	-	-	1	-	-	(200623
			96001-06050-07	BOLT, FLANGE, 6X50	-	-	-	-	-	1	-	-	6200624	
					-	-	-	-	-	1	1			

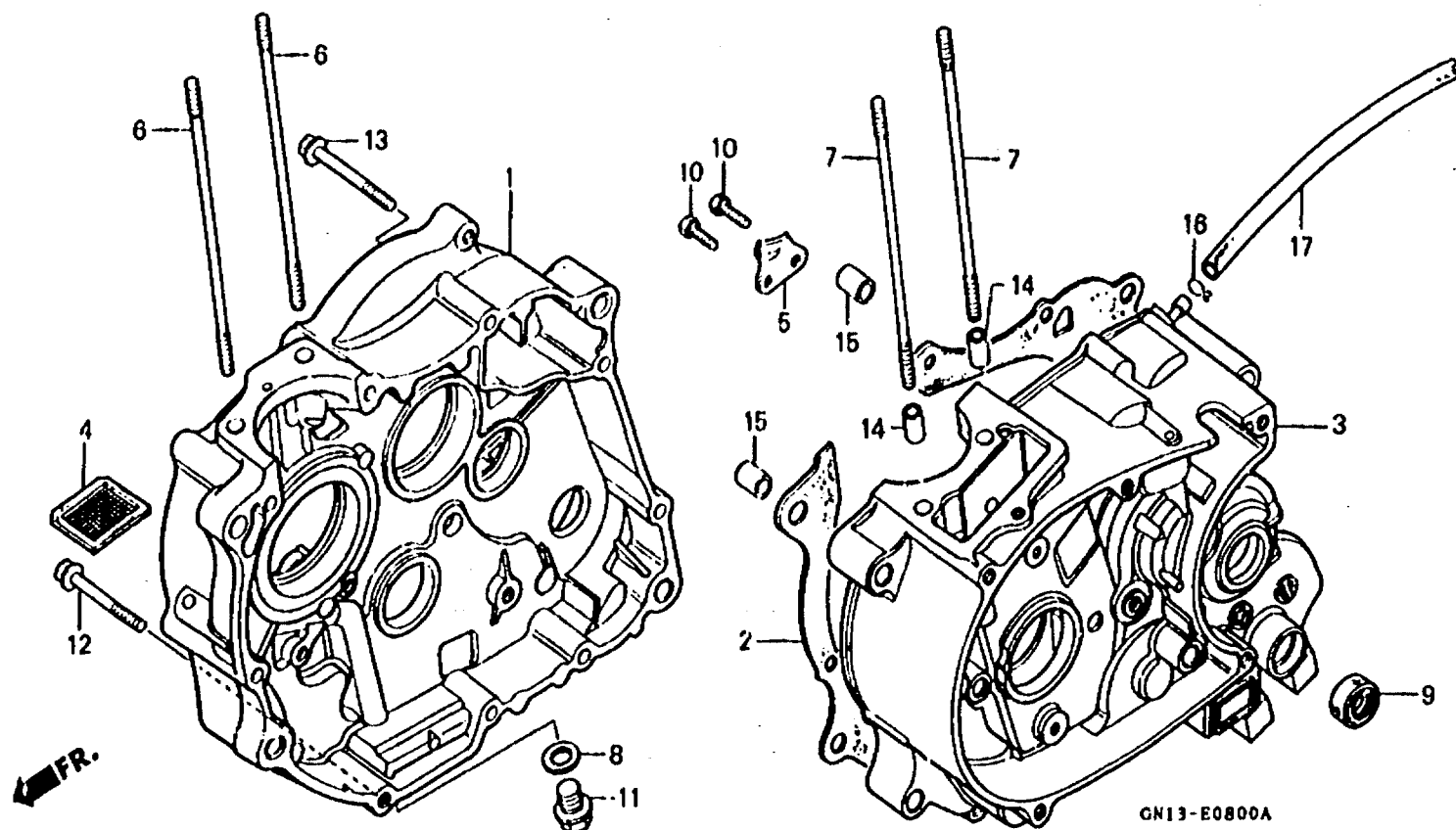
D 14

E-8

Crankcase

Carter moteur

Cárter de motor



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80	RF	RG	RH	RL	RM	RN	RP		
CRANKCASE COMP., R.	*3.5	1	11100-176-681	CRANKCASE COMP., R.	1	1	1	1	-	-	-	-	-	CM,U
GASKET, CRANKCASE	*3.0		11100-176-020	CRANKCASE COMP., R.	-	-	-	1	1	-	-	-	-	SD
CRANKCASE COMP., L.	*4.2				-	-	-	1	1	1	1	-	-	CM,ED,MX
SCREEN, OIL FILTER	0.5	2	11191-149-000	GASKET, CRANKCASE	1	1	1	1	1	-	-	-	-	CM,U
BOLT B, CYLINDER STUD	*2.3		11191-GN1-880	GASKET, CRANKCASE	-	-	-	1	1	-	-	-	-	SD
(ADD 0.1 FOR EACH.)			11191-GN1-730	GASKET, CRANKCASE	-	-	-	-	-	1	1	1	-	
OIL SEAL, 12X24X6	0.8	3	11200-176-681	CRANKCASE COMP., L.	1	1	-	-	-	-	-	-	-	
			11200-176-682	CRANKCASE COMP., L.	-	-	1	1	-	-	-	-	-	CM,U
			11200-GN1-760	CRANKCASE COMP., L.	-	-	-	1	1	-	-	-	-	SD
					-	-	-	1	1	1	1	-	-	CM,ED,MX
		4	15421-035-010	SCREEN, OIL FILTER	1	1	1	1	1	1	1	1	1	
		5	28269-149-000	PLATE, RATCHET GUIDE	1	1	1	1	1	1	1	1	1	
		6	90031-176-000	BOLT A, CYLINDER STUD	2	2	2	2	2	2	2	2	2	
		7	90032-176-000	BOLT B, CYLINDER STUD	2	2	2	2	2	2	2	2	2	
		8	90407-259-000	PACKING, DRAIN COCK, 12.6X20	1	1	1	1	1	1	1	1	1	
		9	91204-121-000	OIL SEAL, 11.6X24X 10	1	1	1	1	1	1	1	1	1	
			91204-121-005	OIL SEAL, 11.6X24X 10 (NOK)	1	1	1	1	1	1	1	1	1	
		10	92000-06016-0A	BOLT, HEX., 6X16	2	2	2	-	-	-	-	-	-	
			92101-06016-0A	BOLT, HEX., 6X16	-	-	-	2	2	2	2	2	2	
		11	92800-12000	BOLT, DRAIN PLUG, 12MM	1	1	1	1	1	1	1	1	1	
		12	93500-06045-0A	SCREW, PAN, 6X45	1	1	-	-	-	-	-	-	-	
			96000-06045-00	BOLT, FLANGE, 6X45	-	-	1	-	-	-	-	-	-	
			96001-06045-00	BOLT, FLANGE, 6X45	-	-	-	1	1	1	1	1	1	
		13	93500-06055-0A	SCREW, PAN, 6X55	1	1	-	-	-	-	-	-	-	

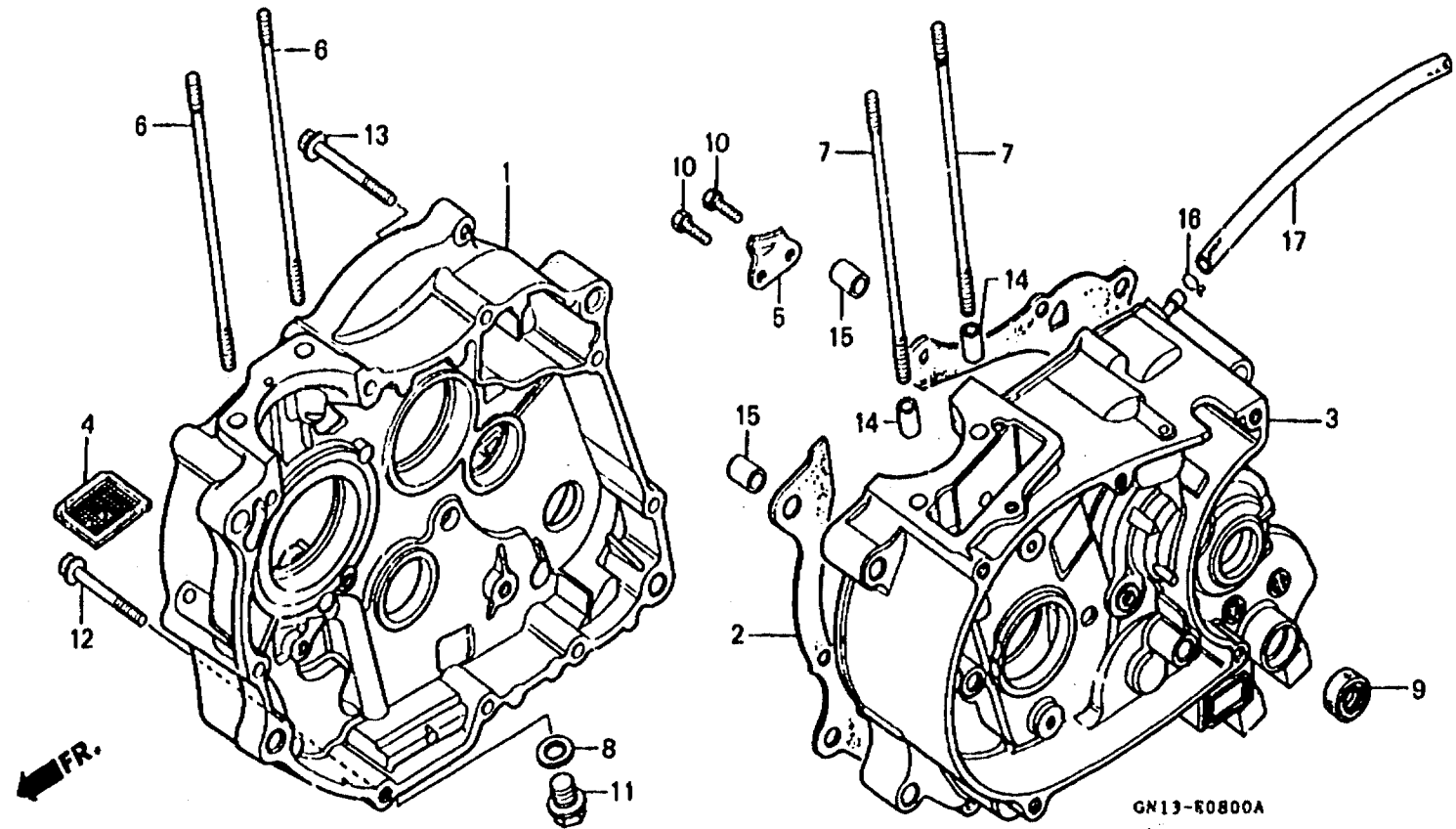
D 15

E-8

Crankcase

Carter moteur

Cárter de motor



GN13-60800A

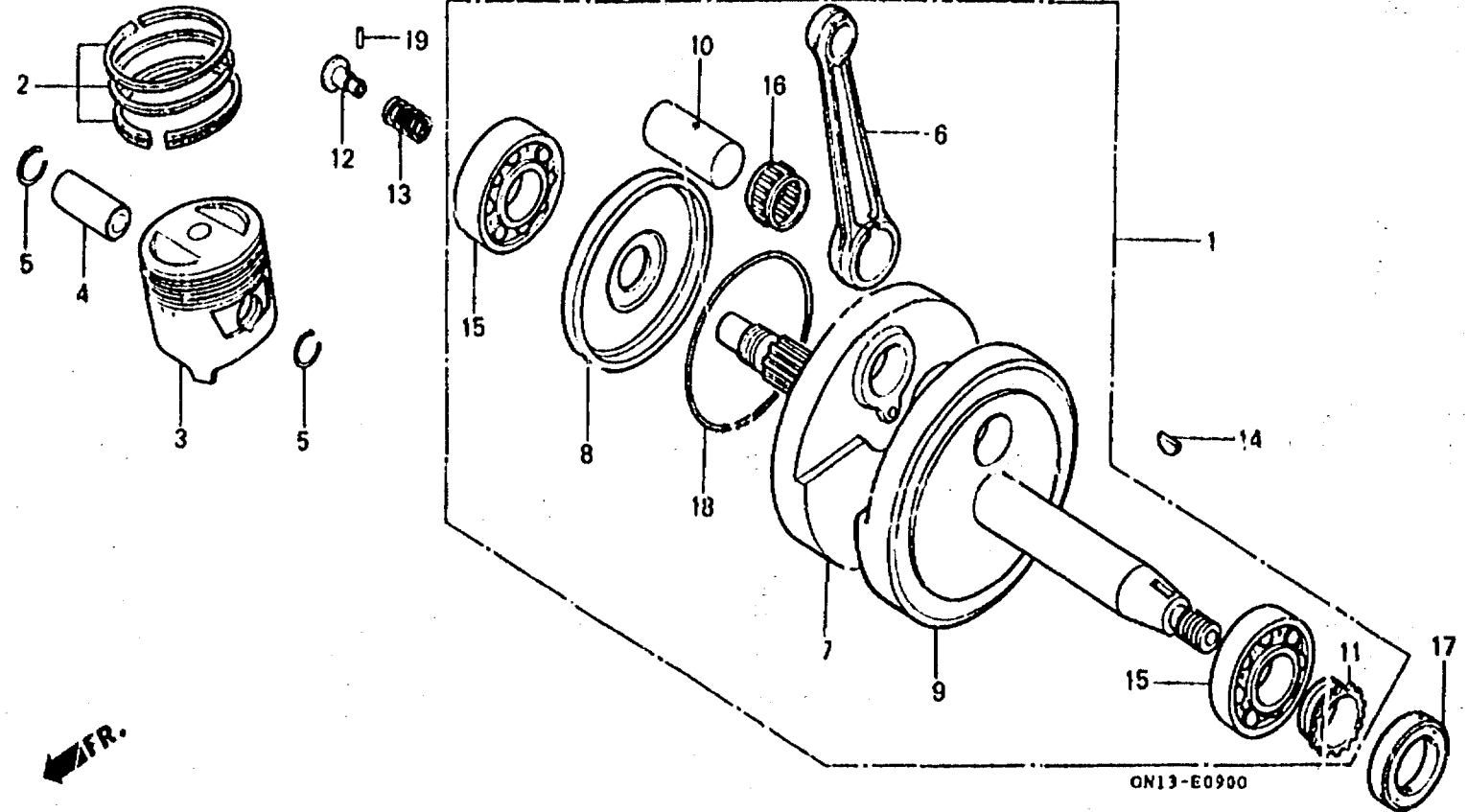
Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No								Serial No.	Area code	
					XR80	RF	RG	RH	RL	RM	RN	RP			RR
		13)	96000-06055-00	BOLT, FLANGE, 6X55	-	-	1	-	-	-	-	-	-		
			96001-06055-00	BOLT, FLANGE, 6X55	-	-	-	1	1	1	1	1	1		
		14	94301-10160	PIN, DOWEL, 10X16	2	2	2	2	2	2	2	2	2		
		15	94301-12200	PIN, DOWEL, 12X20	2	2	2	2	2	2	2	2	2		
		16	95002-60000	CLIP, TUBE (C9)	1	1	1	1	1	1	1	1	1		
		17	95005-60290-30	TUBE, 6X290	1	1	1	1	1	1	1	1	1		

2

D 16

E-9

Crankshaft • Piston
 Vilebrequin • Piston
 Cigleñal • Piston



2

Service item	F.R.T.	Ref. No.	Part No.	Description	Pegd No. XR80								Serial No.	Area code
					RF	IG	RH	RL	RM	R/L	RP	RR		
CRANKSHAFT COMP.	*3.4	1	13C00-176-020	CRANKSHAFT COMP.	1	1	1	1	1	--	--	--		
RING SET, PISTON	*2.3		13000-GT9-000	CRANKSHAFT COMP.	--	--	--	--	--	1	1	1		
PISTON		2	13011-176-004	RING SET, PISTON (STD. RIKEN)	1	1	1	1	1	1	1	1		
PIN, PISTON	*2.2		13011-176-005	RING SET, PISTON										
ROD, CONNECTING (ACTUAL TIME)				(STD. TEIKOKU)	1	1	1	1	1	1	1	1		
(INC. RELATIVE PART)			13021-176-004	RING SET, PISTON (0.25 RIKEN)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
THROUGH, OIL	0.5		13021-176-005	RING SET, PISTON										
BEARING, RADIAL BALL, 6304	*3.6			(0.25 TEIKOKU)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
(ADD 0.2 FOR EACH.)			13031-176-004	RING SET, PISTON (0.50 RIKEN)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13031-176-005	RING SET, PISTON										
				(0.50 TEIKOKU)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13041-176-004	RING SET, PISTON (0.75 RIKEN)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13041-176-005	RING SET, PISTON										
				(0.75 TEIKOKU)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13051-176-004	RING SET, PISTON (1.00 RIKEN)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13051-176-005	RING SET, PISTON										
				(1.00 TEIKOKU)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
		3	13101-176-000	PISTON (STD.)	1	1	1	1	1	1	1	1		
			13102-176-000	PISTON (0.25)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13103-176-000	PISTON (0.50)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13104-176-000	PISTON (0.75)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
			13105-176-000	PISTON (1.00)	(1)	(1)	(1)	(1)	(1)	(1)	(1)	(1)		
		4	13111-087-000	PIN, PISTON	1	1	1	1	1	1	1	1		
		5	13115-001-000	CLIP, PISTON PIN	2	2	2	2	2	2	2	2		
		6	13201-176-000	ROD, CONNECTING	1	1	1	1	1	1	1	1		
		7	13311-176-300	CRANKSHAFT, R.	1	1	1	1	1	1	1	1		
		8	13312-176-000	PLATE, SIDE	1	1	1	1	1	1	1	1		
		9	13321-176-310	CRANKSHAFT, L.	1	1	1	1	1	--	--	--		

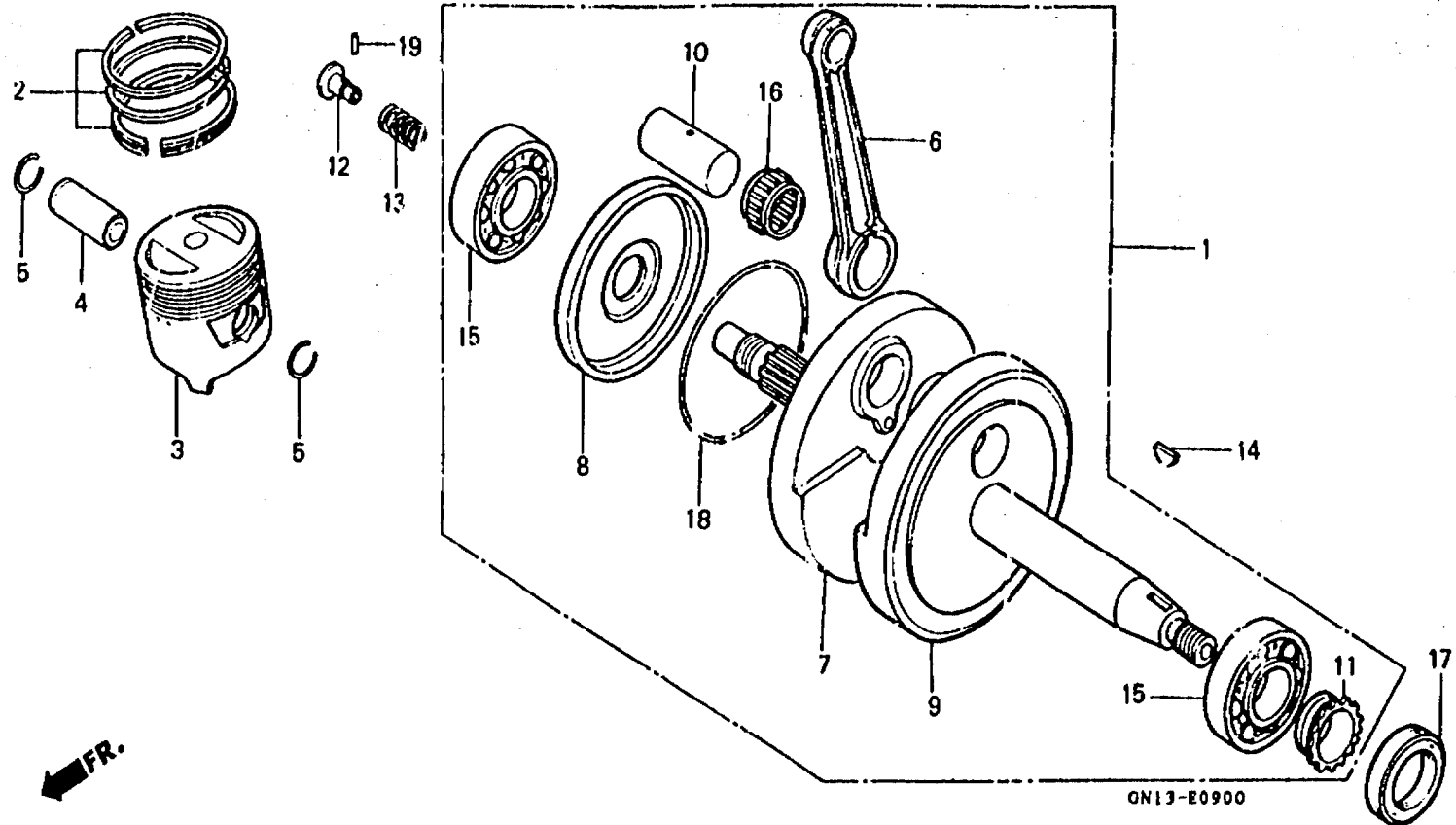
E 1

E-9

Crankshaft • Piston

Vilebrequin • Piston

Cigüeñal • Piston



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code			
					RF	RG	RH	RL	RM	RN	RP	RR					
Selection table of connecting rod large end bearing (Radial clearance 0~8μm)					(9)	13321-GT9-300	CRANKSHAFT, L.	-	-	-	-	-	1	1	1		
					10	13381-176-300	PIN, CRANK	1	1	1	1	1	1	1	1		
Connecting rod I.D. 29.1φ	Black (a)	Yellow (A)	White (B)	Blue (C)	Red (D)	Green (E)	Brown (F)										
	-0.004~ -0.002	-0.002~ 0	0~ +0.002	+0.002~ +0.004	+0.004~ +0.006	+0.006~ +0.008	+0.008~ +0.010										
Crank pin O.D. 23.1φ	-0.002~ 0	0~ +0.002	+0.002~ +0.004	+0.004~ +0.006	+0.006~ +0.008	+0.008~ +0.010											
1 or Green -0.002~ 0	91102- 176-003 (Blue)		91101- 176-003 (Red)														
2 or Red 0~ +0.002		91102- 176-003 (Blue)		91101- 176-003 (Red)													
3 or Yellow +0.002~ +0.004			91102- 176-003 (Blue)		91101- 176-003 (Red)												
4 or White +0.004~ +0.006		91103- 176-003 (White)		91102- 176-003 (Blue)		91101- 176-003 (Red)											
5 or Blue +0.006~ +0.008			91103- 176-003 (White)		91102- 176-003 (Blue)		91101- 176-003 (Red)										
					11	14311-035-000	SPROCKET, TIMING (14T)	1	1	1	1	1	1	1	1		
					12	15441-149-000	THROUGH, OIL	1	1	1	1	1	1	1	1		
					13	15447-149-000	SPRING, OIL THROUGH	1	1	1	1	1	1	1	1		
					14	90741-035-000	KEY, WOODRUFF, 3X6	1	1	1	1	1	-	-	-		
						90701-HB6-010	KEY, WOODRUFF, 25X14X4	-	-	-	-	-	1	1	1		
					15	91001-176-014	BEARING, RADIAL BALL, 6304 (NACHI)	2	2	2	2	2	2	2	2		
					16	91101-176-003	BEARING, CONNECTING ROD (RED)	1	1	1	1	1	1	1	1		
						91102-176-003	BEARING, CONNECTING ROD (BLUE)	1	1	1	1	1	1	1	1		
						91103-176-003	BEARING, CONNECTING ROD (WHITE)	1	1	1	1	1	1	1	1		
					17	91202-115-015	OIL SEAL, 19X36X7	1	1	1	1	1	1	1	1		
					18	91309-302-000	O-RING, 70X2.4	1	1	1	1	1	1	1	1		
					19	93220-20118	ROLLER, 2X11.8	1	1	1	1	1	1	1	1		

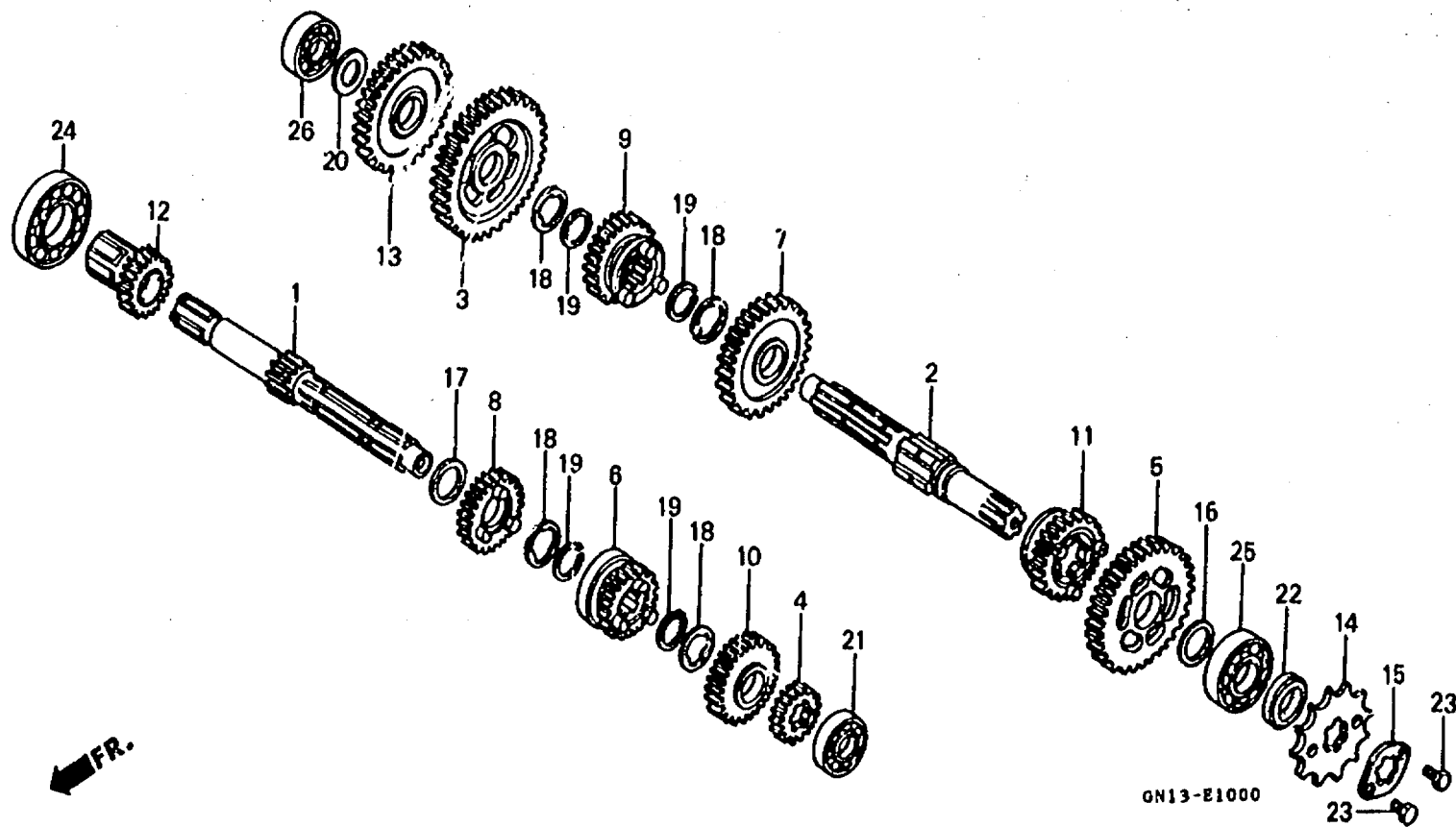
E 2

E-10

Transmission

Transmission

Transmisión



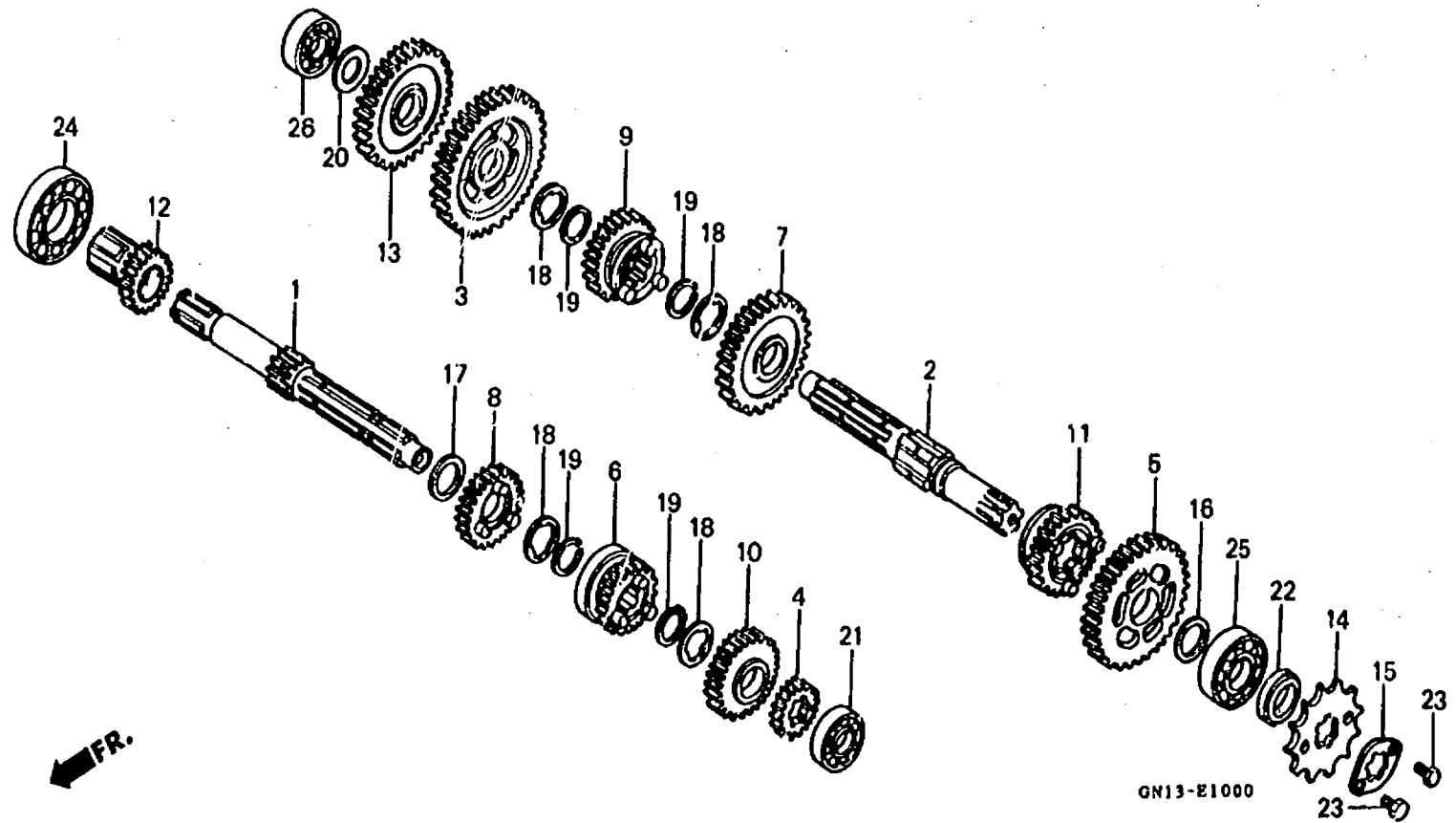
GN13-E1000

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR90	RE	RG	RH	RL	RM	RN	RP		
MAINSHAFT, TRANSMISSION (INC. RELATIVE PART)	*3.3	1	23211-163-000	MAINSHAFT, TRANSMISSION (13T)	1	1	-	-	-	-	-	- 5806059	5806060
			23211-163-010	MAINSHAFT, TRANSMISSION (13T)	-	-	1	-	-	-	-	-		
.COUNTERSHAFT, TRANSMISSION (INC. RELATIVE PART) (WHEN SERVICING COMP., UNIT, F.R.T. IS 3.5.)	0.2	2	23221-149-000	COUNTERSHAFT, TRANSMISSION	1	1	1	1	1	1	1	1		
		3	23426-163-010	GEAR, COUNTERSHAFT LOW (35T)	1	1	1	1	1	1	1	1		
		4	23441-116-000	GEAR, MAINSHAFT SECOND (17T)	1	1	1	1	1	1	1	1		
		5	23451-163-000	GEAR, COUNTERSHAFT SECOND (31T)	1	1	1	1	1	1	1	1		
		6	23461-116-010	GEAR, MAINSHAFT THIRD (20T)	1	1	1	1	1	1	1	1		
		7	23471-116-020	GEAR, COUNTERSHAFT THIRD (28T)	1	1	1	1	1	1	1	1		
		8	23481-116-000	GEAR, MAINSHAFT FOURTH (23T)	1	1	1	1	1	1	1	1		
		9	23491-116-010	GEAR, COUNTERSHAFT FOURTH (26T)	1	1	1	1	1	1	1	1		
		10	23501-149-010	GEAR, MAINSHAFT TOP (25T)	1	1	1	1	1	1	1	1		
		11	23511-116-010	GEAR, COUNTERSHAFT TOP (24T)	1	1	1	1	1	1	1	1		

E 3

E-10

Transmission
Transmission
Transmisión



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					XR80	RF	RG	RH	RL	RM	RN	RP			RR
		12	23520-436-000	GEAR COMP., PRIMARY STARTER (19T)	1	1	1	1	1	1	1	1	1		
		13	23531-149-000	GEAR, STARTER IDLE (29T)	1	1	1	1	1	1	1	1	1		
		14	23300-116-010	SPROCKET, DRIVE (14T)	1	1	1	1	1	1	1	1	1		
		15	23E02-040-000	PLATE, DRIVE SPROCKET FIXING	1	1	1	1	1	1	1	1	1		
		16	90446-357-000	WASHER, THRUST, 17.2MM	1	1	1	1	1	1	1	1	1		
		17	90453-115-000	WASHER B, THRUST, 17MM	1	1	1	1	1	1	1	1	1		
		18	90461-115-000	WASHER, SPLINE, 17MM	4	4	4	4	4	4	4	4	4		
		19	90601-001-000	CIRCLIP, EXTERNAL, 17MM	4	4	4	4	4	4	4	4	4		
		20	90608-072-000	WASHER, 12MM	1	1	1	1	1	1	1	1	1		
		21	91001-115-000	BEARING, BALL, 6201Z	1	1	1	1	1	1	1	1	1		
		22	91203-035-005	OIL SEAL, 17X29X5 (NOK)	1	1	1	1	1	1	1	1	1		
		23	92000-06-008-GA	BOLT, HEX., 6X8	2	2	2	-	-	-	-	-	-		
			92101-08008-OA	BOLT, HEX., 6X8	-	-	-	2	2	2	2	2	2		
		24	96100-30050-00	BEARING, RADIAL BALL, 6005	1	1	1	1	1	1	1	1	1		
		25	96100-62030-00	BEARING, RADIAL BALL, 6203	1	1	1	1	1	1	1	1	1		
		26	96140-62010-00	BEARING, RADIAL BALL, 6201UJ	1	1	1	1	1	1	1	1	1		

2

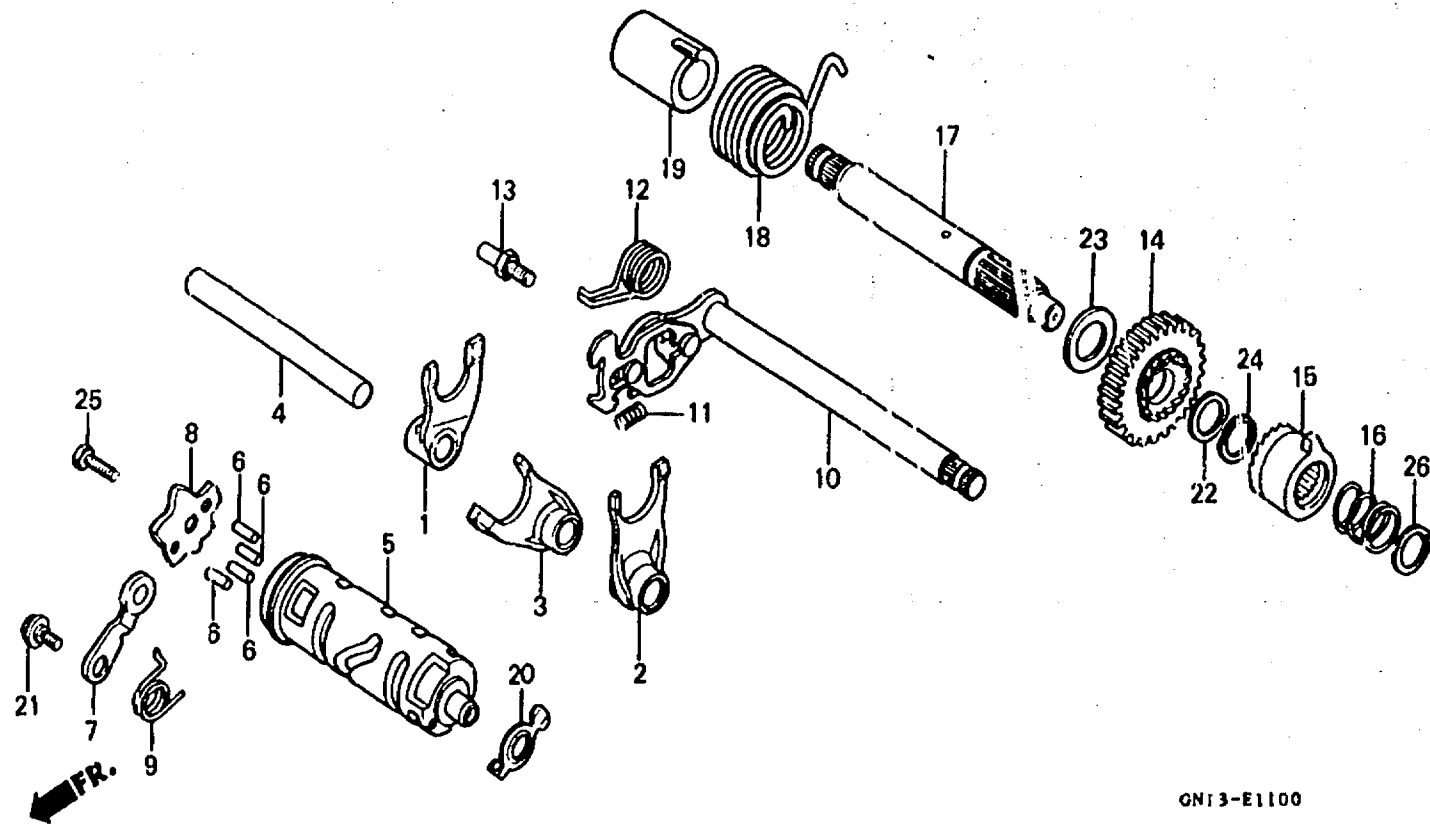
E 4

E-11

Gearshift drum

Tambour de changement de vitesse

Tambor de cambio



GN13-E1100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RI		
FORK, GEARSHIFT (INC. RELATIVE PART) (ONE OR ALL)	*3.3	1	24211-149-000	FORK, R. GEARSHIFT	1	1	1	1	1	1	1	1		
		2	24221-115-000	FORK, L. GEARSHIFT	1	1	1	1	1	1	1	1		
		3	24231-115-000	FORK, CENTER GEARSHIFT	1	1	1	1	1	1	1	1		
DRUM, GEARSHIFT		4	24241-149-000	SHAFT, GEARSHIFT FORK GUIDE	1	1	1	1	1	1	1	1		
STOPPER COMP., GEARSHIFT DRUM .PLATE, GEARSHIFT DRUM STOPPER	0.6	5	24301-149-000	DRUM, GEARSHIFT	1	1	1	1	1	1	1	1		
SPRING, KICK STARTER (INC. RELATIVE PART)		6	24421-200-000	PIN, GEARSHIFT DRUM	4	4	4	4	4	4	4	4		
SPINDLE COMP., GEARSHIFT	0.7	7	24430-115-010	STOPPER COMP., GEARSHIFT DRUM	1	1	1	1	1	1	1	1		
SPINDLE, KICK STARTER (INC. RELATIVE PART)	*3.2	8	24435-115-040	PLATE, GEARSHIFT DRUM STOPPER	1	1	1	1	1	1	1	1		
		9	24436-149-000	SPRING, SHIFT DRUM STOPPER	1	1	1	1	1	1	1	1		
		10	24610-GN1-000	SPINDLE COMP., GEARSHIFT	1	1	1	1	1	1	1	1		
		11	24641-115-010	SPRING, GEARSHIFT ARM	1	1	1	1	1	1	1	1		
		12	24651-107-000	SPRING, GEARSHIFT RETURN	1	1	1	1	1	1	1	1		
		13	24652-035-000	PIN, SHIFT RETURNSPRING	1	1	1	1	1	1	1	1		

2

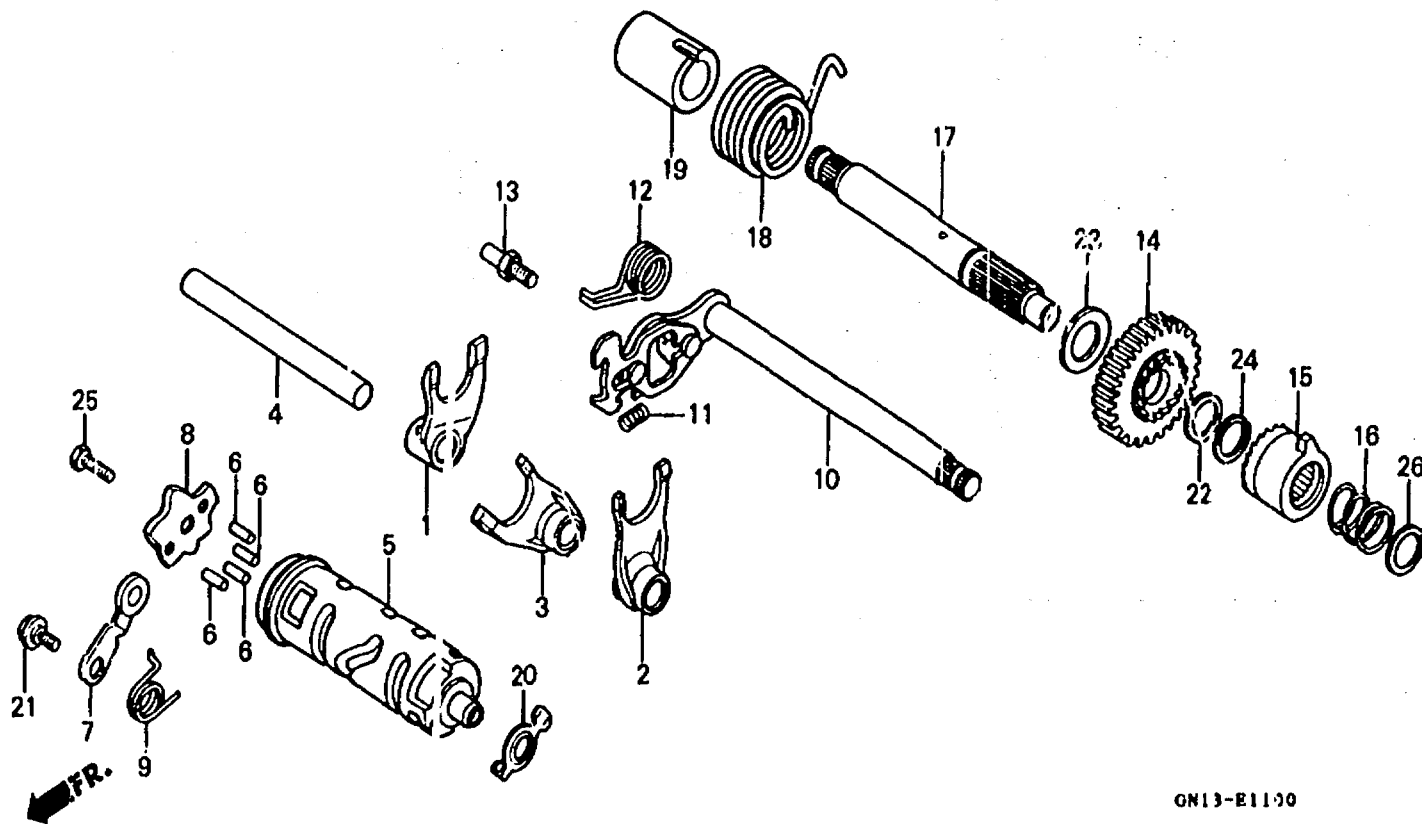
E 5

E-11

Gearshift drum

Tambour de changement de vitesse

Tambor de cambio



ON13-E1100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
		14	28211-436-000	PINION, KICK STARTER (27T)	1	1	1	1	1	1	1	1		
		15	28221-149-000	RATCHET, STARTER DRIVE	1	1	1	1	-	-	-	-		CM,U
			28221-149-010	RATCHET, STARTER DRIVE	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
		16	28223-149-000	SPRING, RATCHET	1	1	1	1	1	1	1	1		
		17	28251-436-000	SPINDLE, KICK STARTER	1	1	1	1	-	-	-	-		CM,U
			28251-436-010	SPINDLE, KICK STARTER	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
		18	28281-149-000	SPRING, KICK STARTER	1	1	1	1	1	-	-	-		
			28281-149-003	SPRING, KICK STARTER (CHUO HATSUJO)	1	1	1	1	1	1	1	1		
		19	28282-149-000	COLLAR, KICK SPRING	1	1	1	1	1	1	1	1		
		20	35753-115-000	ROTOR, NEUTRAL SWITCH	1	1	1	1	1	1	1	1		
		21	90023-041-000	BOLT, GEARSHIFT DRUM STOPPER ARM PIVOT	1	1	1	1	-	-	-	-		CM,U
			90023-041-010	BOLT, GEARSHIFT DRUM STOPPER ARM PIVOT	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX
		22	90401-149-000	WASHER, 10MM	1	1	1	1	1	1	1	1		
		23	90452-701-000	WASHER, THRUST, 18MM	1	1	1	1	1	1	1	1		
		24	90601-149-000	CIRCLIP, 18MM	1	1	1	1	1	1	1	1		
		25	92000-06016-0A	BOLT, HEX., 6X 16	1	1	1	-	-	-	-	-		
			92101-06016-0A	BOLT, HEX., 6X 16	-	-	-	1	1	1	1	1		

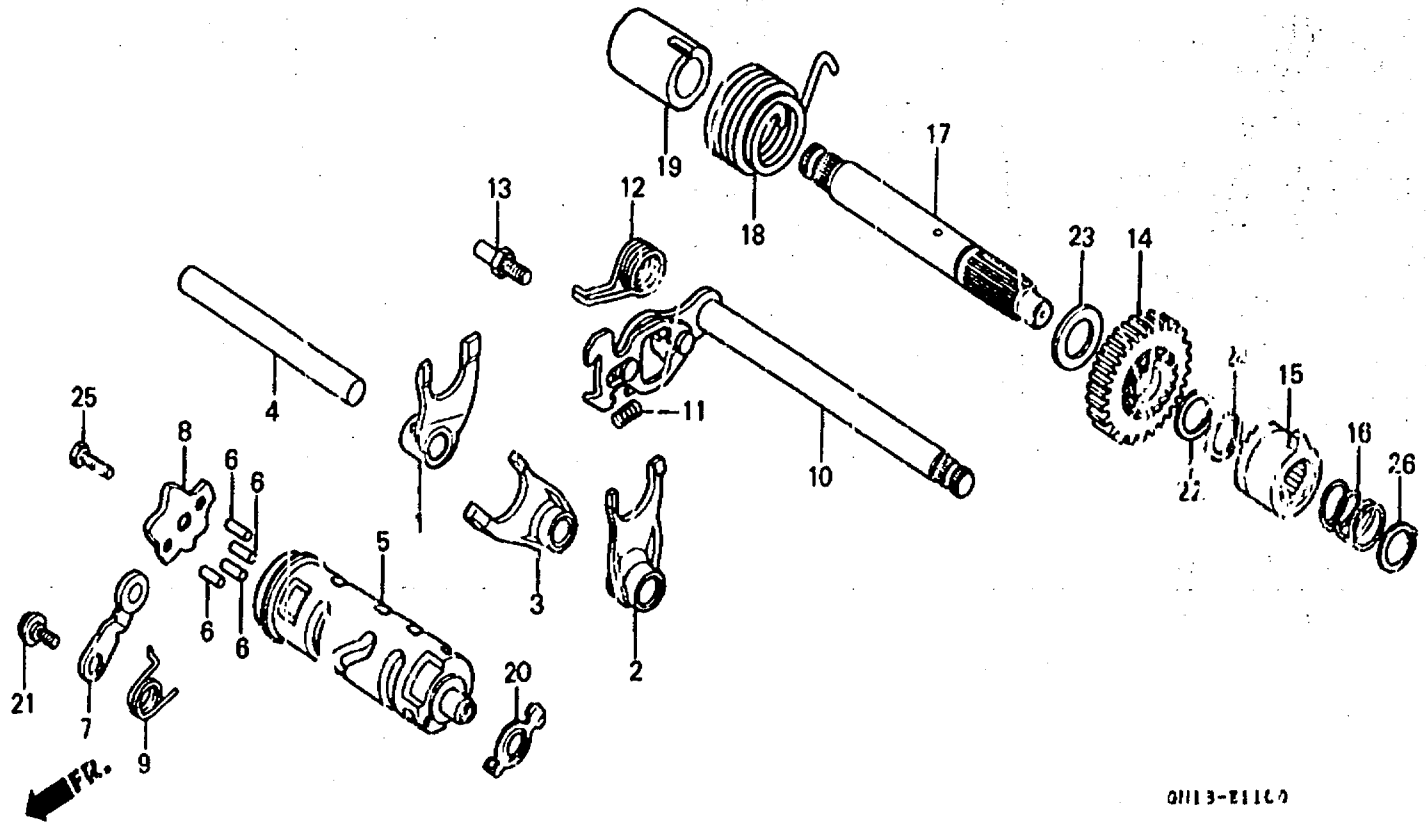
E 6

E-11

Gear shift drum

Tambour de changement de vitesse

Tambor de cambio



0113-21100

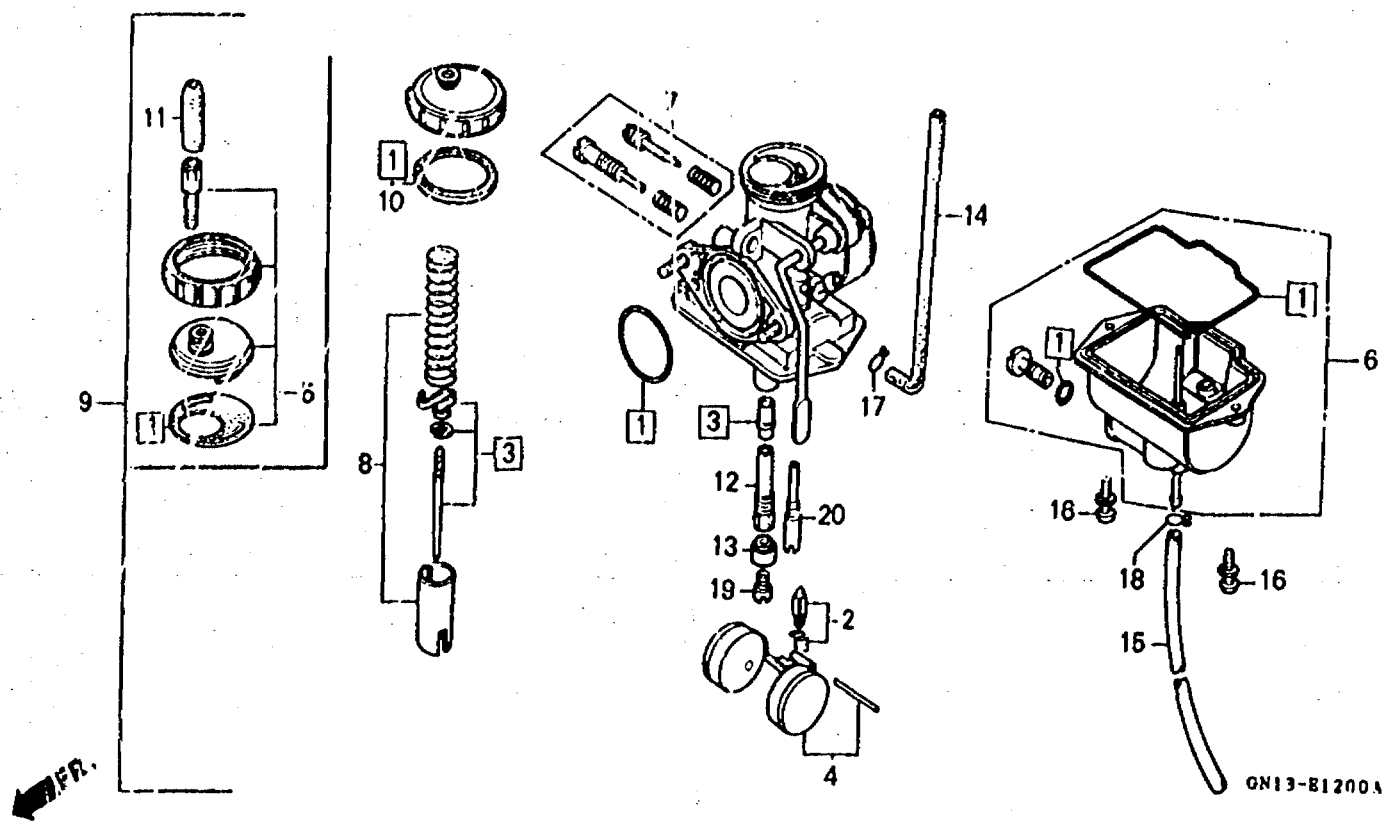
2

Service Item	F.R.T.	Ref. No.	Part No.	Description	Qty. No.								Serial No.	Area code
					RE	BG	PH	IL	RM	RN	RP	BR		
		26	94510-18120	CIRCLIP, EXTERNAL, 18MM	1	1	1	1	1	1	1	1		

E 7

E-12

Carburetor
Carburateur
Carburador

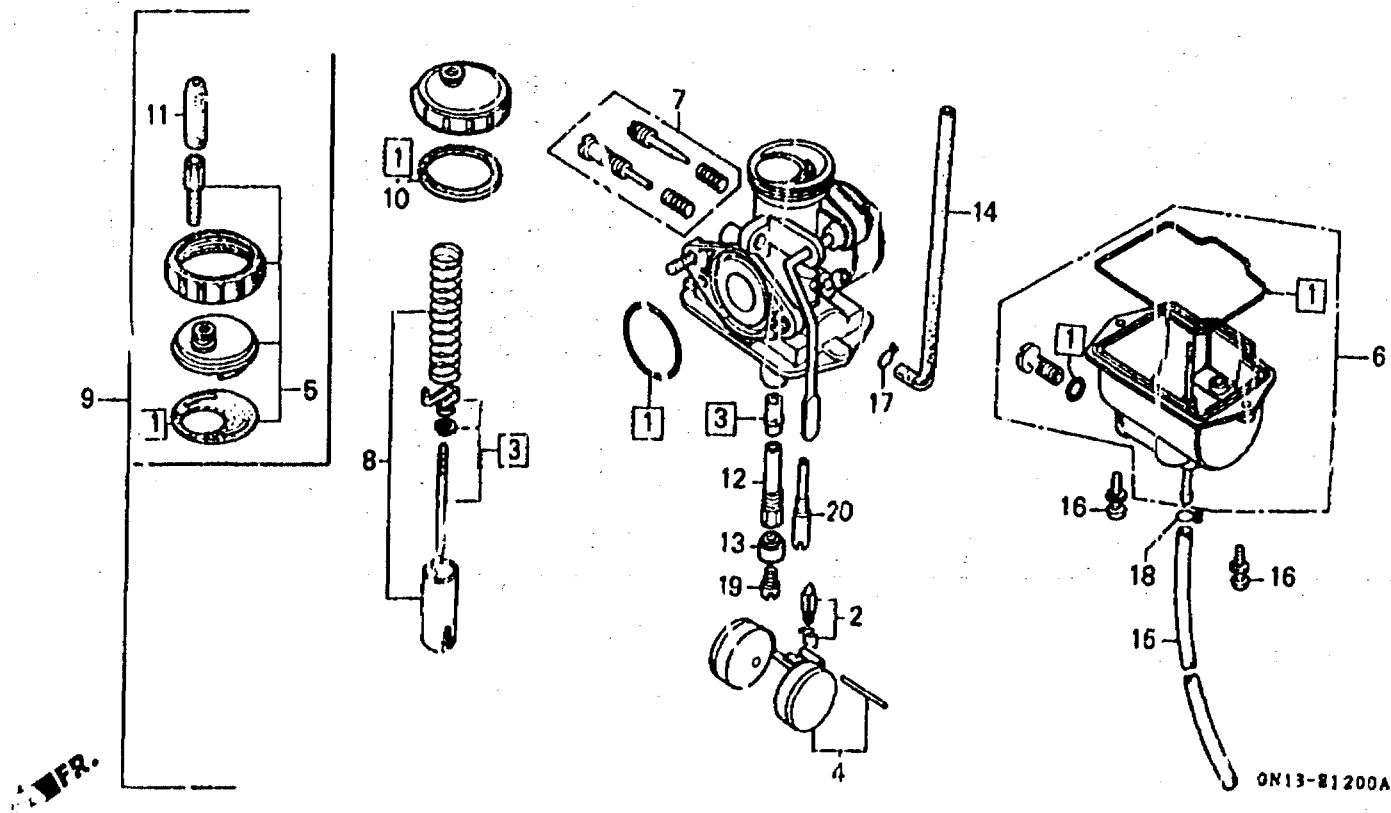


Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
PACKING SET	0.6	1	16010-116-700	PACKING SET	1	1	1	1	1	1	1	1	1	CM,ED,SD,U
VALVE SET, FLOAT	0.4		16010-116-701	GASKET SET	-	-	-	-	-	1	1	1	1	MX
FLOAT SET					-	-	-	-	-	-	-	1	-	CM,ED
CARBURETOR ASSY.		2	16011-147-004	VALVE SET, FLOAT	1	1	-	-	-	-	-	-	-	
JET, MAIN,			16011-881-741	VALVE SET, FLOAT	-	-	1	1	1	1	1	1	1	
NEEDLE SET, JET	0.5	3	16012-105-014	NEEDLE SET, JET	1	1	-	-	-	-	-	-	-	
TOP SET	0.2		16012-GN1-681	NEEDLE SET, JET	-	-	1	1	1	1	1	1	1	
VALVE SET, THROTTLE		4	16013-107-810	FLOAT SET	1	1	1	1	1	1	1	1	1	
CHAMBER SET, FLOAT	0.3	5	16014-116-700	TOP SET	1	-	-	-	-	-	-	-	-	
		6	16015-GN1-671	CHAMBER SET, FLOAT	1	1	1	1	1	1	1	1	1	
		7	16016-143-820	SCREW SET	1	1	1	1	1	1	1	1	1	
		8	16022-163-004	VALVE SET, THROTTLE	1	1	1	1	1	1	1	1	1	
		9	16100-GN1-671	CARBURETOR ASSY.	1	-	-	-	-	-	-	-	-	
			16100-GN1-771	CARBURETOR ASSY. (PC20A A)	-	1	-	-	-	-	-	-	-	
			16100-GN1-682	CARBURETOR ASSY. (PC20B A)	-	-	1	1	-	-	-	-	-	CM,U
			16100-GN1-683	CARBURETOR ASSY. (PC20B B)	-	-	-	1	1	-	-	-	-	SD
			16100-GN1-684	CARBURETOR ASSY. (PC20B C)	-	-	-	-	1	1	1	-	-	CM,ED
			16100-GN1-980	CARBURETOR ASSY. (PC20E A)	-	-	-	-	-	1	1	-	-	CM,ED
			16100-GN1-981	CARBURETOR ASSY. (PC20E B)	-	-	-	-	-	-	-	1	-	MX
		10	16110-GN1-771	GASKET, TOP	-	1	1	1	1	1	1	1	1	MX
		11	16118-163-001	CAP, CABLE SEALING	1	-	-	-	-	-	-	-	-	
		12	16165-163-004	HOLDER, NEEDLE JET	1	1	-	-	-	-	-	-	-	
			16165-GN1-982	HOLDER, NEEDLE JET	-	-	1	1	1	1	1	1	1	
		13	16188-365-000	HOLDER, JET	1	1	1	1	1	1	1	1	1	
		14	13199-GN1-671	TUBE, AIR VENT	1	1	1	1	-	-	-	-	-	CM,U

E 8

E-12

Carburator
 Carburateur
 Carburator



0N13-B1200A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					BE	BL	BH	FL	FM	FN	FP	BP		
		14)	16143-GN1-671	TUBE, AIR VENT	-	-	-	1	1	-	-	-	-	SD
		16	16199-435-771	TUBE, OVER FLOW	1	1	1	1	1	1	1	1	1	CM,ED,MX
		16	93892-04012-08	SCREW-WASHER, 4X 12	2	2	2	2	2	2	2	-	-	C/A,ED,SD,U
			93892-04012-18	SCREW-WASHER, 4X 12	-	-	-	-	-	2	2	2	-	MX
		17	95002-02070	CLIP, TUBE (B7)	1	1	1	1	1	1	1	1	-	C/M,ED,SD,U
			95002-02650	CLIP, TUBE (B6.5)	-	-	-	-	-	1	1	1	-	MX
		18	95002-02650	CLIP, TUBE (B6.5)	1	1	1	1	1	1	1	1	-	-
		19	99101-116-0920	JET, MAIN, # 92	1	1	-	-	-	-	-	-	-	-
			99101-116-0880	JET, MAIN, # 88	-	(1)	-	-	-	-	-	-	-	-
			99101-116-0950	JET, MAIN, # 95	-	-	1	1	1	1	1	1	-	CM,ED,SD,U
					-	-	-	-	(1)	(1)	(1)	(1)	-	MX
			99101-116-0900	JET, MAIN, # 90	-	-	(1)	(1)	(1)	(1)	(1)	(1)	-	CM,ED,SD,U
					-	-	-	-	-	1	1	1	-	MX
		20	99103-116-0350	JET, SLOW, # 35	1	1	-	-	-	-	-	-	-	-
			99103-GN1-0350	JET, SLOW, # 35	-	-	1	1	1	1	1	1	-	-

2

E 9

EOP-1

Gasket kit A

Trousse de joint A

Equipo de empacadura A

2

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No.								Serial No.	Area code
					RE	RG	RH	RJ	RAI	RN	RP	RR		
			061A1-GN1-000	GASKET KIT A	1	1	1	1	1	-	-	-		CM,U
			061A1-GN1-880	GASKET KIT A	-	-	-	1	1	-	-	-		SD
			06111-GN1-730	GASKET KIT A (COMPONENT PARTS)	-	-	-	-	-	1	1	1		
1			12191-149-010	GASKET, CYLINDER	1	1	1	1	1	-	-	-		CM,U
			12191-GN1-880	GASKET, CYLINDER	-	-	-	1	1	-	-	-		SD
			12191-GN1-730	GASKET, CYLINDER	-	-	-	-	-	1	1	1		
2			12208-413-003	SEAL, VALVE STEM (ARAI)	2	2	2	2	2	2	2	2		
3			12251-152-040	GASKET, CYLINDER HEAD	1	1	1	1	1	-	-	-		CM,U
			12251-GN1-880	GASKET, CYLINDER HEAD	-	-	-	1	1	-	-	-		SD
			12251-GN1-731	GASKET, CYLINDER HEAD	-	-	-	-	-	1	1	1		
4			12391-149-003	GASKET, HEAD COVER (ARAI)	1	1	1	1	1	1	1	1		
5			16229-153-000	GASKET, IN PIPE	1	1	1	1	1	-	-	-		CM,U
			16229-GN1-880	GASKET, CARBURETOR INSULATOR	-	-	-	1	1	-	-	-		SD
			16229-GN1-730	GASKET, IN PIPE	-	-	-	-	-	1	1	1		
6			18291-028-000	GASKET, EX. PIPE	1	1	1	1	1	-	-	-		CM,U
			18291-KZ1-670	GASKET, EX. PIPE	-	-	-	1	1	-	-	-		SD
					-	-	-	-	-	1	1	1		
7			91301-210-000	O-RING, 5.6X1.5	1	1	1	1	1	1	1	1		
8			91303-251-000	O-RING, 11X2.0	1	1	1	1	1	1	1	1		
9			91306-031-000	GASKET, RUBBER, 7.6MM	1	1	1	1	1	-	-	-		

E 10

EOP-2

Gasket kit B

Trousse de joint B

Equipo de empacadura B

2

Service item	F.R.T.	Ref. No.	Part No.	Description	Rec'd. No.								Serial No.	Area code
					RF	RO	RH	AL	FM	RN	BP	RR		
			06111-149-000	GASKET KIT B	1	1	1	1	1	-	-	-	CM,U
			06181-GN1-880	GASKET KIT B	-	-	-	1	1	-	-	-	SD
			06112-GN1-730	GASKET KIT B (COMPONENT PARTS)	-	-	-	-	-	1	1	1	
1			11191-149-000	GASKET, CRANKCASE	1	1	1	1	1	-	-	-	CM,U
			11191-GN1-880	GASKET, CRANKCASE	-	-	-	1	1	-	-	-	SD
			11191-GN1-730	GASKET, CRANKCASE	-	-	-	-	-	1	1	1	
2			11393-149-000	GASKET, R. CRANKCASE COVER	1	1	1	1	1	-	-	-	CM,U
			11393-GN1-880	GASKET, R. COVER	-	-	-	1	1	-	-	-	SD
			11393-KN4-750	GASKET, R. CRANKCASE COVER	-	-	-	-	-	1	1	1	
3			11394-149-000	GASKET, L. CRANKCASE COVER	1	1	1	1	1	-	-	-	CM,U
			11394-GN1-880	GASKET, L. COVER	-	-	-	1	1	-	-	-	SD
			11394-KN4-750	GASKET, L. CRANKCASE COVER	-	-	-	-	-	1	1	1	
4			15126-107-020	GASKET, OIL PUMP	1	1	1	1	1	1	1	1	
5			91301-027-000	O-RING, 6.8X1.9	1	1	1	1	1	1	1	1	
6			91301-704-000	O-RING, 6MM	1	1	1	1	1	1	1	1	
7			91304-107-000	O-RING, 9.4X2.4	2	2	2	2	2	2	2	2	
8			91307-035-000	O-RING, 18X3	1	1	1	1	1	1	1	1	
9			91309-302-000	O-RING, 70X2.4	1	1	1	1	1	1	1	1	

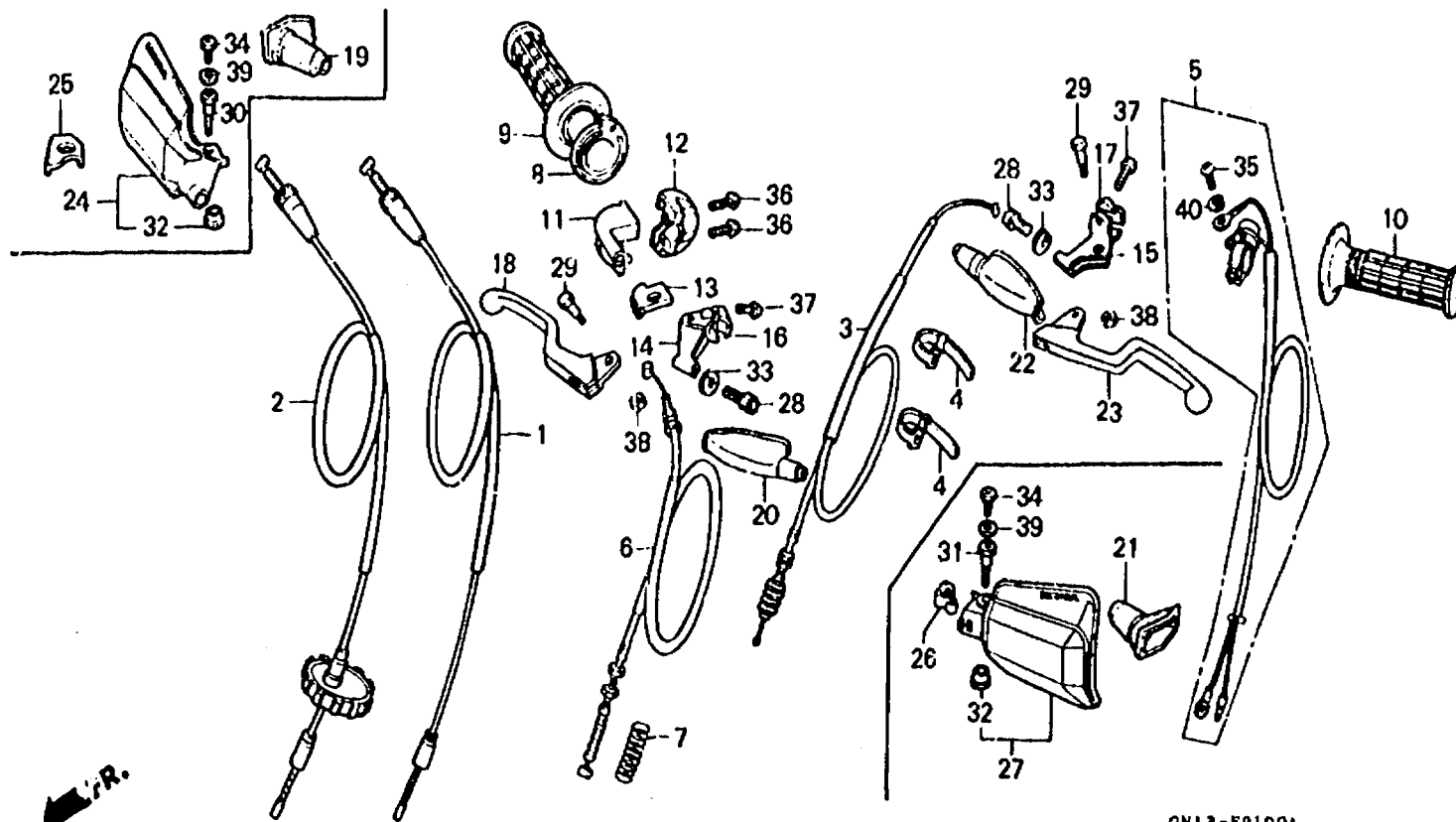
F 1

F-1

Handle lever • Cable • Switch

Levier de poignée • Cable • Interrupteur

Palanca de manubrio • Cable • Interruptor



GN13-F0100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No.								Serial No.	Area code	
					RF	CG	RH	RL	RM	RN	RP	RR			
CABLE COMP., THROTTLE	0.3	1	17910-GN1-000	CABLE COMP., THROTTLE	1	-	-	-	-	-	-	-	-		
CABLE SET, THROTTLE		2	17920-GN1-305	CABLE SET, THROTTLE	-	1	-	-	-	-	-	-	-		
CABLE COMP., CLUTCH	0.2		17920-GN1-306	CABLE SET, THROTTLE	-	-	1	-	-	-	-	-	-		
SWITCH ASSY., KILL			17920-GN1-307	CABLE SET, THROTTLE	-	-	-	1	1	1	1	1	1		
CABLE COMP., FR. BRAKE		3	22870-GN1-000	CABLE COMP., CLUTCH	1	1	1	1	1	1	1	1	1		
PIPE, THROTTLE GRIP		4	32161-404-000	BAND B1, WIRE	2	2	2	-	-	-	-	-	-		
GRIP, R. HANDLE			90650-KV6-003	BAND, WIRE	-	-	-	2	2	2	2	2	2		
HOUSING, UPPER THROTTLE		6	35130-GN1-000	SWITCH ASSY., KILL	1	1	-	-	-	-	-	-	-		
GRIP, L. HANDLE	0.1		35130-GN1-010	SWITCH ASSY., KILL	-	-	1	1	1	-	-	-	-		
HOUSING, UNDER THROTTLE			35130-KN4-851	SWITCH ASSY., KILL	-	-	-	-	-	1	1	1	1		
BRACKET, R. HANDLE LEVER		6	45450-GN1-000	CABLE COMP., FR. BRAKE	1	1	1	-	-	-	-	-	-		
BRACKET, L. HANDLE LEVER			45450-GN1-760	CABLE COMP., FR. BRAKE	-	-	-	1	1	1	1	1	1		
LEVER, R. STEERING HANDLE		7	45454-360-010	SPRING, FR. BRAKE CABLE	1	1	1	1	1	1	1	1	1		
LEVER, L. STEERING HANDLE			53141-446-00C	PIPE, THROTTLE GRIP	1	1	1	1	1	1	1	1	1		
GUARD, R. KNUCKLE		8	53165-430-000	GRIP, R. HANDLE	1	1	1	1	1	1	1	1	1		
GUARD, L. KNUCKLE		10	53166-430-000	GRIP, L. HANDLE	1	1	1	1	1	1	1	1	1		
		11	53167-KA2-000	HOUSING, UPPER THROTTLE	1	1	1	1	1	1	1	1	1		
		12	53168-KA2-000	HOUSING, UNDER THROTTLE	1	1	1	1	1	1	1	1	1		
		13	53169-KA2-000	SLIDER, THROTTLE	1	1	1	1	1	1	1	1	1		
		14	53171-429-770	BRACKET, R. HANDLE LEVER	1	1	1	-	-	-	-	-	-		
			53171-KA3-710	BRACKET, R. HANDLE LEVER	-	-	-	1	1	1	1	1	1		

3

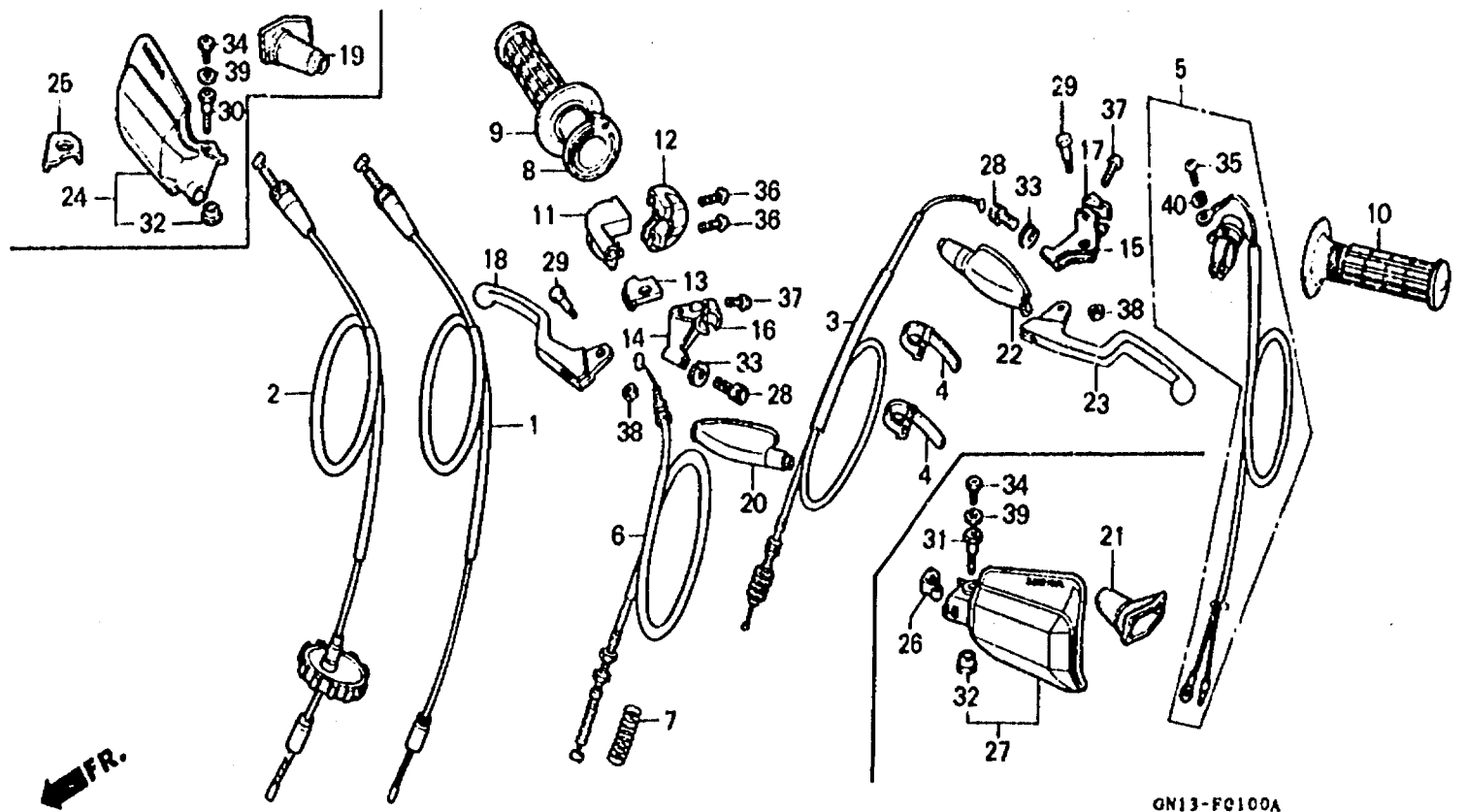
F 2

F-1

Handle lever • Cable • Switch

Levier de poignée • Cable • Interrupteur

Palanca de manubrio • Cable • Interruptor



GN13-FC100A

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80									
					RF	RG	RH	BL	RM	RN	RP	RR		
		15	53172-429-770	BRACKET, L. HANDLE LEVER	1	1	1	1	1	1	1	1		
		16	53173-KA3-710	HOLDER, LEVER BRACKET	-	-	-	1	1	1	1	1		
			53173-376-000	HOLDER, LEVER BRACKET	1	1	1	-	-	-	-	1		
		17	53173-376-000	HOLDER, LEVER BRACKET	1	1	1	1	1	1	1	1		
		18	53175-GM2-000	LEVER, R. STEERING HANDLE	1	1	1	-	-	-	-	-		
			53175-KF0-000	LEVER, R. STEERING HANDLE	-	-	-	1	1	1	1	1		
		19	53176-KK0-000	COVER, R. HANDLE LEVER	-	-	-	1	1	1	1	1		
		20	53176-430-010	COVER, R. HANDLE LEVER	1	1	1	-	-	-	-	-		
		21	53177-KN5-670	COVER, L. HANDLE LEVER	-	-	-	1	1	1	1	1		
		22	53177-430-000	COVER, L. HANDLE LEVER	1	1	1	-	-	-	-	-		
		23	53178-GM2-000	LEVER, L. STEERING HANDLE	1	1	1	-	-	-	-	-		
			53178-GM2-010	LEVER, L. STEERING HANDLE	-	-	-	1	-	-	-	-	LK000200	CM
					-	-	-	1	-	-	-	-	LK000201	CM
					-	-	-	1	1	-	-	-		SD
					-	-	-	1	1	1	1	1		CM,ED,MX
		24	53180-KK0-000ZB	GUARD, R. KNUCKLE	-	-	-	1	1	1	1	1		
			NH138SHASTA WHITE	-	-	-	1	1	1	1	1		

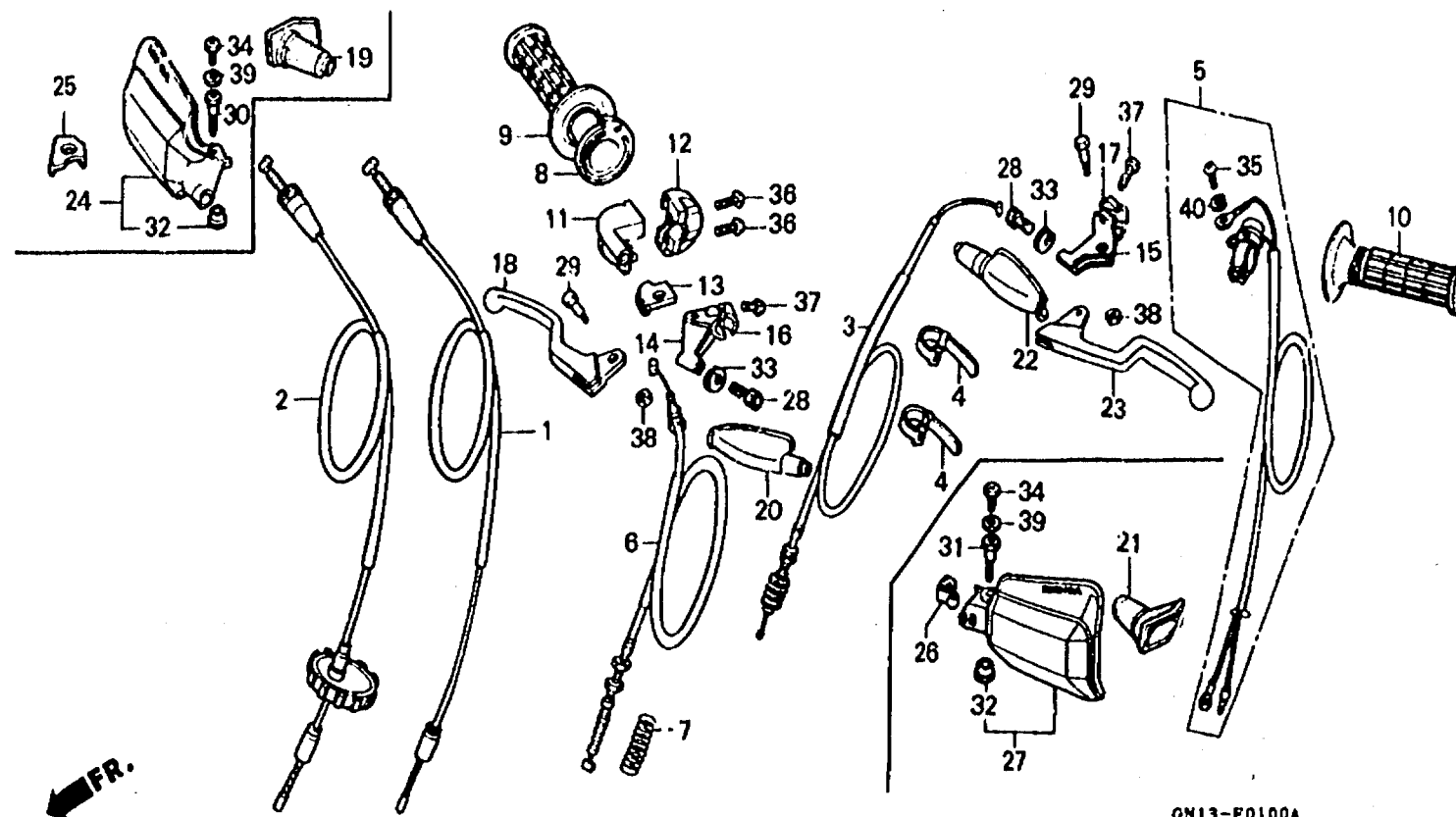
F 3

F-1

Handle lever • Cable • Switch

Levier de poignée • Cable • Interrupteur

Palanca de manubrio • Cable • Interruptor



GN13-F0100A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					BF	BG	BH	BL	BM	BN	BP	BR		
		25	53181-KK0-000ZB	PLATE, GUARD SETTING *NH138*SHASTA WHITE	-	-	-	1	1	1	1	1		
		26	53181-KN5-670	PLATE, GUARD SETTING	-	-	-	1	1	1	1	1		
		27	53185-KN5-670ZB	GUARD, L. KNUCKLE *NH138*SHASTA WHITE	-	-	-	1	1	1	1	1		
		28	53192-268-000	BOLT, WIRE ADJUSTING	2	2	2	2	2	2	2	2		
		29	90113-429-770	BOLT, HANDLE LEVER PIVOT	2	2	2	-	-	-	-	-		
		30	90114-KF0-770	BOLT, HANDLE LEVER PIVOT	-	-	-	1	1	1	1	1		
		31	90114-KN5-670	BOLT, LEVER PIVOT	-	-	-	1	1	1	1	1		
		32	90127-KF0-770	COLLAR, 6X4	-	-	-	2	2	2	2	2		
		33	90321-315-670	NUT, FIXING	2	2	2	2	2	2	2	2		
		34	92301-05008-0A	BOLT, RECESSED, 5X8	-	-	-	2	2	2	2	2		
		35	93500-04012-1A	SCREW, PAN, 4X 12	1	1	1	1	1	1	1	1		
		36	93500-05016-0A	SCREW, PAN, 5X 16	2	2	2	-	-	-	-	-		
			93500-05016-0G	SCREW, PAN, 5X 16	-	-	-	2	2	2	2	2		
		37	93500-05018-0A	SCREW, PAN, 5X 18	4	4	4	-	-	-	-	-		
			93500-05018-0G	SCREW, PAN, 5X 18	-	-	-	4	4	4	4	4		
		38	94001-06000-0S	NUT, HEX., 6MM	2	2	2	2	2	2	2	2		
		39	94103-05000	WASHER, PLAIN, 6MM	-	-	-	2	2	2	2	2		
		40	94111-04000	WASHER, SPRING, 4MM	1	1	1	1	1	1	1	1		

3

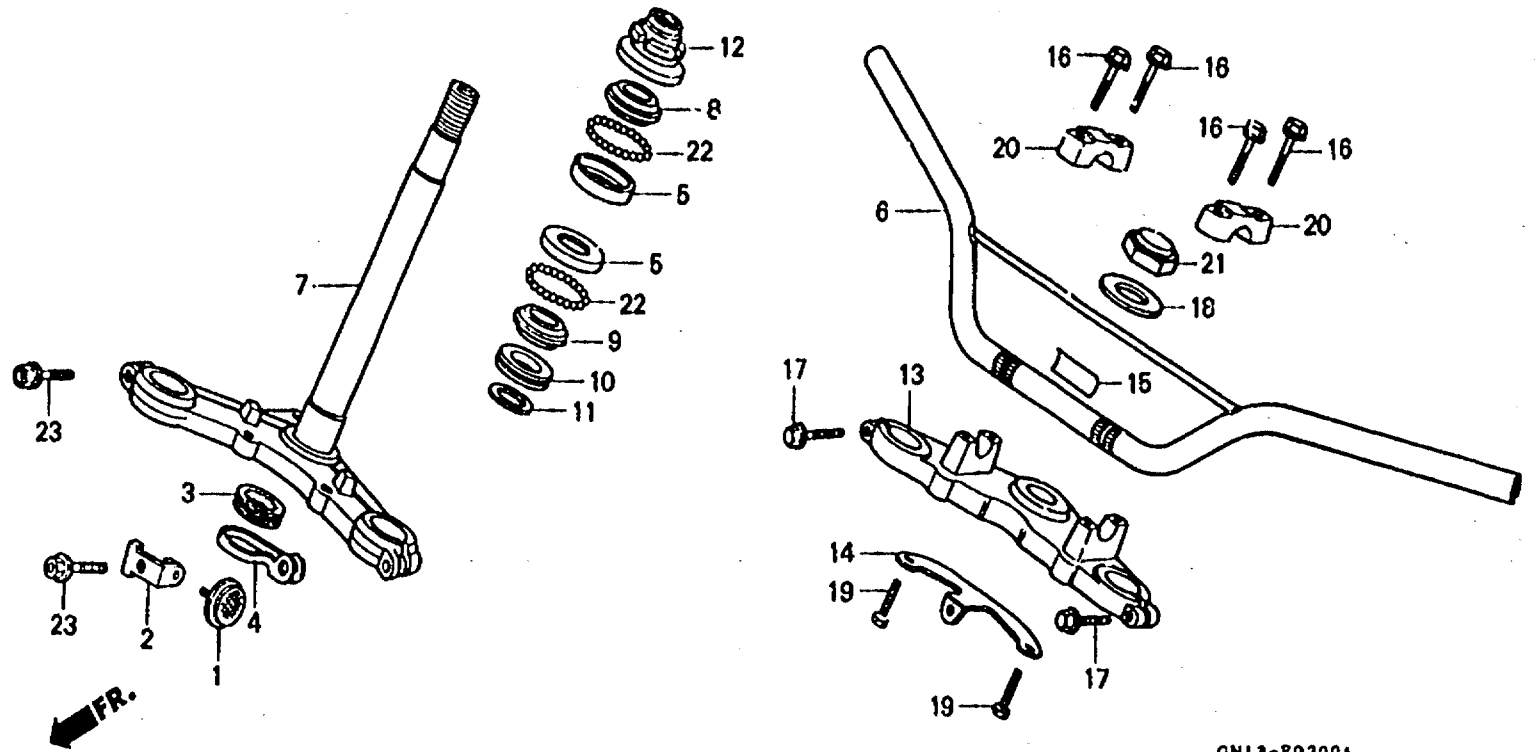
F 4

F-2

Handle pipe • Top bridge
• Steering stem

Guidon • Haut de fourche
• Tige de direction

Tubo do manubrio •
Puente Superior •
Vavilla de dirección



GN13-P0200A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code	
					RF	RG	RH	RL	RM	RN	RP	RR			
RACE, STEERING TOP BALL	0.8	1	33742-HB9-641	REFLECTOR, FR. REFLEX	-	-	-	-	2	2	2	2	CM	
.RACE, STEERING BOTTOM CONE		2	33742-166-670	STAY, FR. REFLECTOR	-	-	-	2	-	-	-	-	LK000200 CM	
PIPE, STEERING HANDLE	0.4		45467-MG2-670	STAY, FR. REFLECTOR	-	-	-	2	-	-	-	-	CM	
.RACE, STEERING TOP CONE		3	45466-329-000	INNER, CABLE GUIDE	1	1	1	1	1	1	1	1	LK000201	CM
.THREAD COMP., STEERING HEAD		4	45468-GN1-000	GUIDE, BRAKE CABLE LOWER	1	1	1	1	1	1	1	1			
STEM COMP., STEERING	0.9	5	50301-041-000	RACE, STEERING TOP BALL	2	-	-	-	-	-	-	-			
BRIDGE, FORK TOP	0.3	5	50301-041-010	RACE, STEERING TOP BALL	-	2	2	2	2	2	2	2			
		6	53100-GN1-000	PIPE, STEERING HANDLE	1	1	1	-	-	-	-	-			
			53100-GN1-760	PIPE, STEERING HANDLE	-	-	-	1	-	-	-	-			
			53100-GN1-860	PIPE, STEERING HANDLE	-	-	-	-	1	1	1	1			
		7	53200-GN1-000	STEM COMP., STEERING	1	1	1	1	1	1	1	1			
		8	53211-028-000	RACE, STEERING TOP CONE	1	-	-	-	-	-	-	-			
			53211-028-010	RACE, STEERING TOP CONE	-	1	1	1	1	1	1	1			
		9	53212-030-000	RACE, STEERING BOTTOM CONE	1	-	-	-	-	-	-	-			
			53212-030-010	RACE, STEERING BOTTOM CONE	-	1	1	1	1	1	1	1			
		10	53214-001-010	DUST SEAL, STEERING HEAD	1	1	1	1	1	1	1	1			
		11	53215-001-000	WASHER, STEERING HEAD DUST											
				SEAL	1	1	1	1	1	1	1	1			

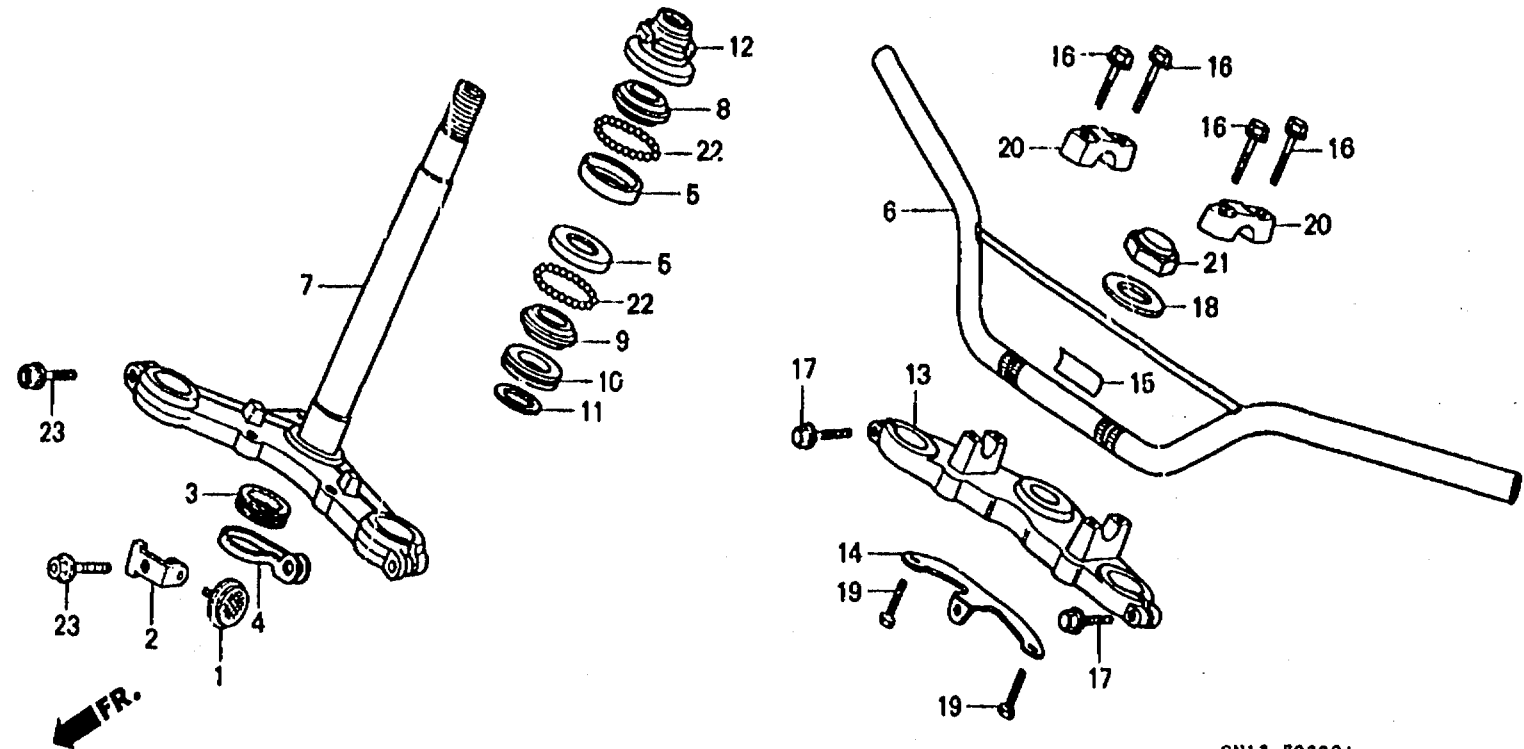
F 5

F-2

Handle pipe • Top bridge
• Steering stem

Guidon • Haut de fourche
• Tige de direction

Tubo do manubrio •
Puente Superior •
Vavilla de dirección



GN13-P0200A

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code	
					RF	RG	RH	RL	RM	RN	RP	RR			
		12	53220-167-000	THREAD COMP., STEERING HEAD											
				TOP	1	1	1	1	1	1	1	1	1		
		13	53230-GN1-010	BRIDGE, FORK TOP	1	1	1	1	1	1	1	1	1		
		14	64111-KN4-000	STAY B, FR. NUMBER PLATE	1	1	1	1	1	1	1	1	1		
		15	87586-MB6-870ZA	LABEL, FUEL										6028265	U
				NH1BLACK	-	1	-	-	-	-	-	-	-		
			87586-VA3-780	LABEL, FUEL CAUTION	-	-	1	-	-	-	-	-	-		
		16	90117-383-000	BOLT, FLANGE, 6X28	4	4	4	4	-	-	-	-	-		CM,U
			96300-06028-0	BOLT, FLANGE, 6X28	-	-	-	4	4	-	-	-	-		SD
					-	-	-	-	4	4	4	4	-		CM,ED,MX
		17	90155-KA8-710	BOLT, FLANGE, 7X32	2	2	2	2	2	2	2	2	2		
		18	90503-166-010	WASHER, STEERING STEM	1	1	1	-	-	-	-	-	-		
			90503-011-000	WASHER, STEERING STEM	-	-	-	1	1	1	1	1	-		
		19	92000-06012-0A	BOLT, HEX., 6X12	2	2	2	-	-	-	-	-	-		
			92101-06012-0A	BOLT, HEX., 6X12	-	-	-	2	2	2	2	2	2		
		20	95014-21201	HOLDER A2, HANDLE PIPE UPPER	2	2	2	2	2	2	2	2	2		
		21	95020-11100	NUT A1, STEERING STEM	1	1	1	-	-	-	-	-	-		
			90304-GC4-830	NUT, STEERING STEM	-	-	-	1	1	1	1	1	1		
		22	96211-06000	BALL, STEEL, # 6 (3/16)	42	42	42	42	42	42	42	42	42		
		23	96400-08032-00	BOLT, FLANGE, 8X32	2	2	2	2	2	2	2	2	2		

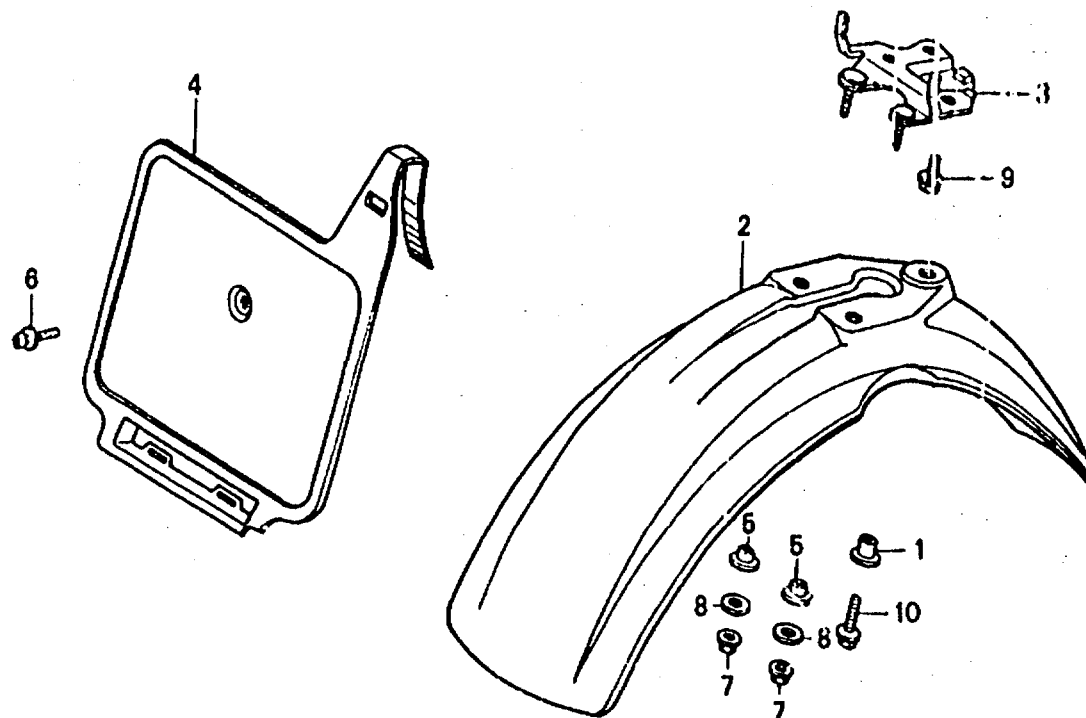
F 6

F-3

Front fender •
Front number plate

Garde-boue avant •
Plaque de numero avant

Para fango delantero •
Numero placa delantero



GN13-F0300

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
FENDER, FR.	0.1	1	19107-416-000	COLLAR, RESERVE TANK SETTING	1	1	1	1	1	1	1	1		
.STAY, FR. FENDER		2	61100-GC4-730ZA	FENDER, FR.										
PLATE, FR. NUMBER	0.2		61100-GC4-730ZB	*R119*FLASH RED	1	1	-	-	-	-	-	-		
			61102-GN1-000ZA	*NH138*SHASTA WHITE	-	-	1	1	1	1	1	1		
		3	61102-GN1-000ZA	STAY, FR. FENDER										
			61102-GN1-000ZB	*R119*FLASH RED	1	1	-	-	-	-	-	-		
			61102-GN1-000ZC	*NH138*SHASTA WHITE	-	-	1	-	-	1	-	-		
			61102-GN1-000ZC	*NH1*BLACK	-	-	-	1	1	-	1	1		
		4	61136-GN1-000ZA	PLATE, FR. NUMBER (WOL)										
			61136-GN1-000ZB	*R119*FLASH RED	1	1	-	-	-	-	-	-		
			61136-GN1-000ZB	*NH138*SHASTA WHITE	-	-	1	1	1	1	1	1		
		5	90522-KE1-720	COLLAR, 6.4	2	2	2	-	-	-	-	-		
			90522-GN1-760	COLLAR, 6.4	-	-	-	2	2	2	2	2		
		6	93891-05012-10	SCREW-WASHER, 6X12	1	1	1	1	1	1	1	1		
		7	94050-06000	NUT, FLANGE, 6MM	2	2	2	2	2	2	2	2		
		8	94103-06800	WASHER, PLAIN, 6MM	2	2	2	-	-	-	-	-		
			94103-06000	WASHER, PLAIN, 6MM	-	-	-	2	2	2	2	2		
		9	95700-06012-00	BOLT, FLANGE, 6X12	3	3	3	-	-	-	-	-		
			95701-06016-00	BOLT, FLANGE, 6X16	-	-	-	3	3	3	3	3		
		10	95700-06022-00	BOLT, FLANGE, 6X22	1	1	1	-	-	-	-	-		
			96300-06022-00	BOLT, FLANGE, 6X22	-	-	-	1	-	-	-	-		CM
			96300-06020-00	BOLT, FLANGE, 6X20	-	-	-	1	1	-	-	-		SD
					-	-	-	-	1	1	1	1		CM,ED,MX

3

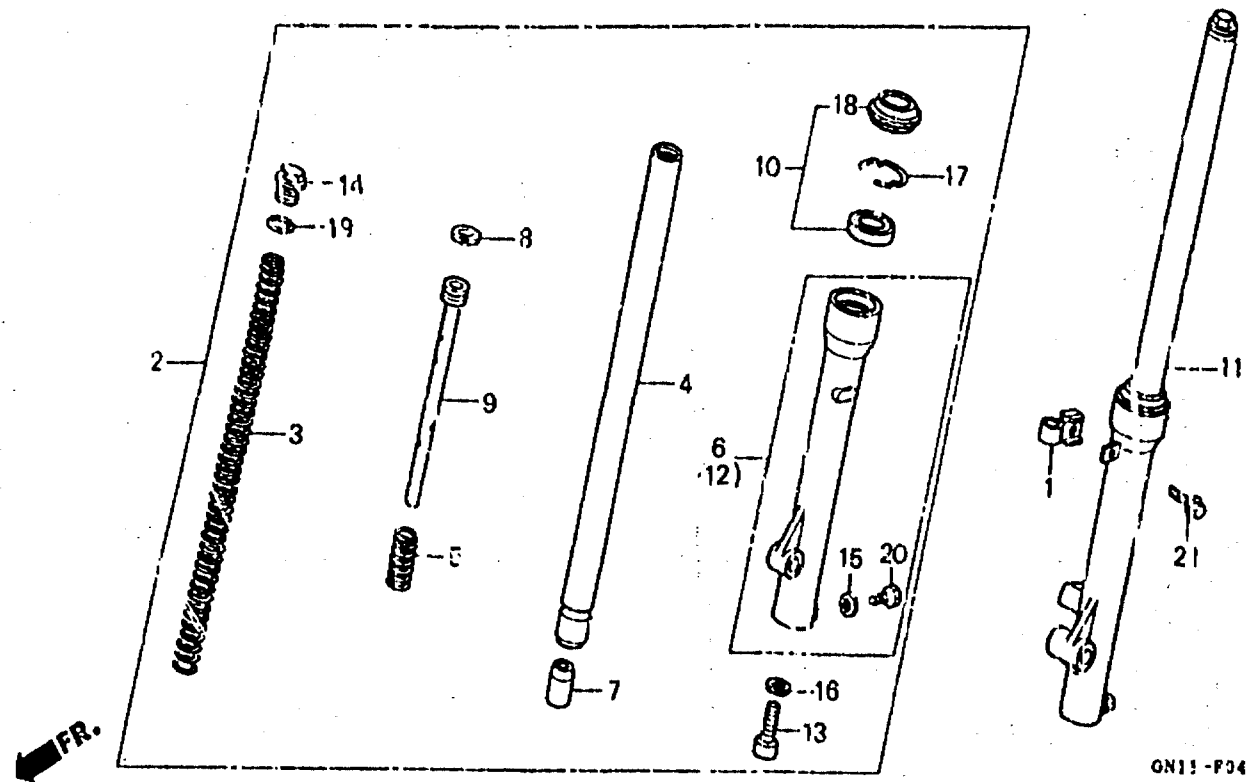
F 7

F-4

**Front fork
(XR80RF • RG • RH)**

**Fourche avant
(XR80RF • RG • RH)**

**Horquilla delantero
(XR80RF • RG • RH)**



GN11-P0400

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reql. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
FORK ASSY., FR. (ADD 0.1 FOR EACH.)	0.4	1	45461-GN1-000	CLAMPER, BRAKE CABLE	1	1	1	-	-	-	-	-	-	-
SPRING, FR. CUSHION (ADD 0.2 FOR EACH.)	0.3	3	51401-GN1-003	SPRING, FR. CUSHION (SHOWA)	2	2	2	-	-	-	-	-	-	-
PIPE COMP., FR. FORK (ADD 0.4 FOR EACH.)	0.7	5	51412-KA8-711	SPRING, REBOUND (SHOWA)	2	2	2	-	-	-	-	-	-	-
SEAL SET, FR. FORK (ADD 0.4 FOR EACH.)	0.8	10	51490-GN1-003	SEAL SET, FR. FORK	2	2	2	-	-	-	-	-	-	-
CASE COMP., R. BOTTOM (SHOWA)		6	51420-GN1-003	CASE COMP., R. BOTTOM (SHOWA)	1	1	1	-	-	-	-	-	-	-
PIECE, OIL LOCK (SHOWA)		7	51432-GN1-003	PIECE, OIL LOCK (SHOWA)	2	2	2	-	-	-	-	-	-	-
RING, PISTON (SHOWA)		8	51437-383-721	RING, PISTON (SHOWA)	2	2	2	-	-	-	-	-	-	-
PIPE, SEAT (SHOWA)		9	51470-GN1-003	PIPE, SEAT (SHOWA)	2	2	2	-	-	-	-	-	-	-
FORK ASSY., L. FR. (SHOWA)		11	51500-GN1-003	FORK ASSY., L. FR. (SHOWA)	1	1	1	-	-	-	-	-	-	-
CASE COMP., L. BOTTOM (SHOWA)		12	51520-GN1-003	CASE COMP., L. BOTTOM (SHOWA)	1	1	1	-	-	-	-	-	-	-
BOLT, SOCKET, 8MM		13	90116-383-721	BOLT, SOCKET, 8MM	2	2	2	-	-	-	-	-	-	-
BOLT, FORK (SHOWA)		14	90123-KA8-771	BOLT, FORK (SHOWA)	2	2	2	-	-	-	-	-	-	-
PACKING, FR. FORK DRAIN COCK		15	90543-273-000	PACKING, FR. FORK DRAIN COCK	2	2	2	-	-	-	-	-	-	-
WASHER, SPECIAL, 8MM		16	90544-283-000	WASHER, SPECIAL, 8MM	2	2	2	-	-	-	-	-	-	-
RING, OIL SEAL STOPPER (SHOWA)		17	90601-383-721	RING, OIL SEAL STOPPER (SHOWA)	2	2	2	-	-	-	-	-	-	-

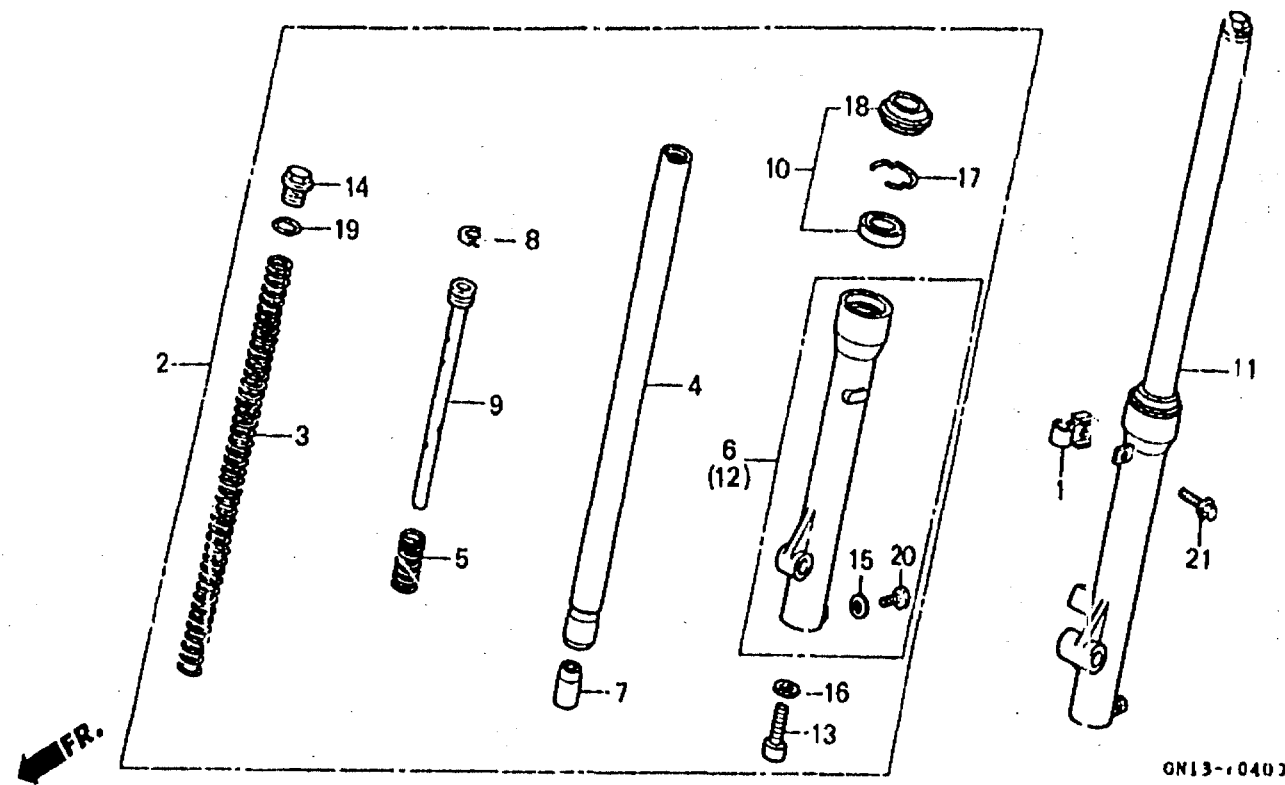
F 8

F-4

Front fork
(XR80RF • RG • RH)

Fourche avant
(XR80RF • RG • RH)

Horquilla delantera
(XR80RF • RG • RH)



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	AL	RM	JUL	RP	RR		
		18	91254-GN1-003	DUST SEAL	2	2	2	-	-	-	-	-		
		19	91256-383-721	O-RING, 17.8X2.4 (SHOWA)	2	2	2	-	-	-	-	-		
		20	92000-06008-0A	BOLT, HEX., 6X8	2	2	2	-	-	-	-	-		
		21	95700-06016-00	BOLT, FLANGE, 6X16	1	1	1	-	-	-	-	-		

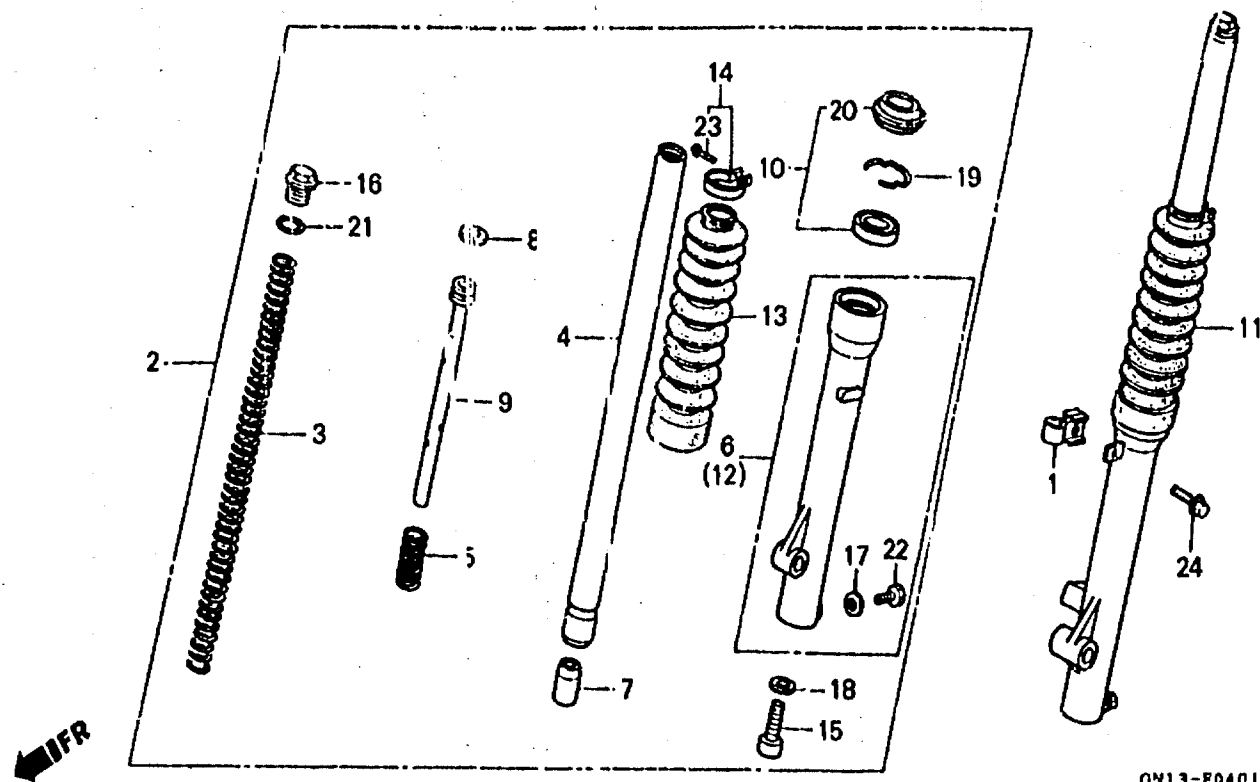
F 9

F-4-1

Front fork
(XR80FL • RM • RN • RP • RR)

Fourche avant
(XR80FL • RM • RN • RP • RR)

Horquilla delantero
(XR80RL • RM • RN • RP • RR)



GN13-F0401

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.					Serial No.	Area code		
					RF	RG	RH	RL	RM			RN	RP
FORK ASSY., FR.	0.4	1	45461-GN1-000	CLAMPER, BRAKE CABLE	-	-	-	1	1	1	1	1	
(ADD 0.1 FOR EACH.)		2	51400-GN1-763ZA	FORK ASSY., R. FR.									
SPRING, FR. CUSHION	0.3			*R119* FLASH RED	-	-	-	1	-	-	-	-	
(ADD 0.2 FOR EACH.)			51400-GN1-763ZB	*B106* CAPRI BLUE	-	-	-	-	1	1	1	1	
PIPE COMP., FR. FORK	0.7	3	51401-GN1-003	SPRING, FR. CUSHION (SHOWA)	-	-	-	2	2	2	2	2	
(ADD 0.4 FOR EACH.)		4	51410-GN1-003	PIPE COMP., FR. FORK (SHOWA)	-	-	-	2	2	2	2	2	
SEAL SET, FR. FORK		5	51412-KA8-711	SPRING, REBOUND (SHOWA)	-	-	-	2	2	2	2	2	
(ADD 0.4 FOR EACH.)													
CASE COMP., BOTTOM	0.8	6	51420-GN1-762	CASE COMP., R. BOTTOM	-	-	-	1	1	1	1	1	
(ADD 0.5 FOR EACH.)		7	51432-GN1-003	PIECE, OIL LOCK (SHOWA)	-	-	-	2	2	2	2	2	
		8	51437-383-721	RING, PISTON (SHOWA)	-	-	-	2	2	2	2	2	
		9	51470-GN1-003	PIPE, SEAT (SHOWA)	-	-	-	2	2	2	2	2	
		10	51490-GN1-013	SEAL SET, FR. FORK	-	-	-	2	2	2	2	2	
		11	51500-GN1-762ZA	FORK ASSY., L. FR.									
				R119 FLASH RED	-	-	-	1	-	-	-	-	
			51500-GN1-762ZB	*B106* CAPRI BLUE	-	-	-	-	1	1	1	1	
		12	51520-GN1-761	CASE COMP., L. BOTTOM	-	-	-	1	1	1	1	1	
		13	51611-GN1-762ZA	BOOT, FR. FORK									
				R119 FLASH RED	-	-	-	2	-	-	-	-	
			51611-GN1-762ZB	*B106* CAPRI BLUE	-	-	-	-	2	2	2	2	
		14	51612-KF9-900	BAND, FR. FORK BOOT	-	-	-	2	2	2	2	2	
		15	90116-383-721	BOLT, SOCKET, 8MM	-	-	-	2	2	2	2	2	
		16	90123-KA8-771	BOLT, FORK (SHOWA)	-	-	-	2	2	2	2	2	

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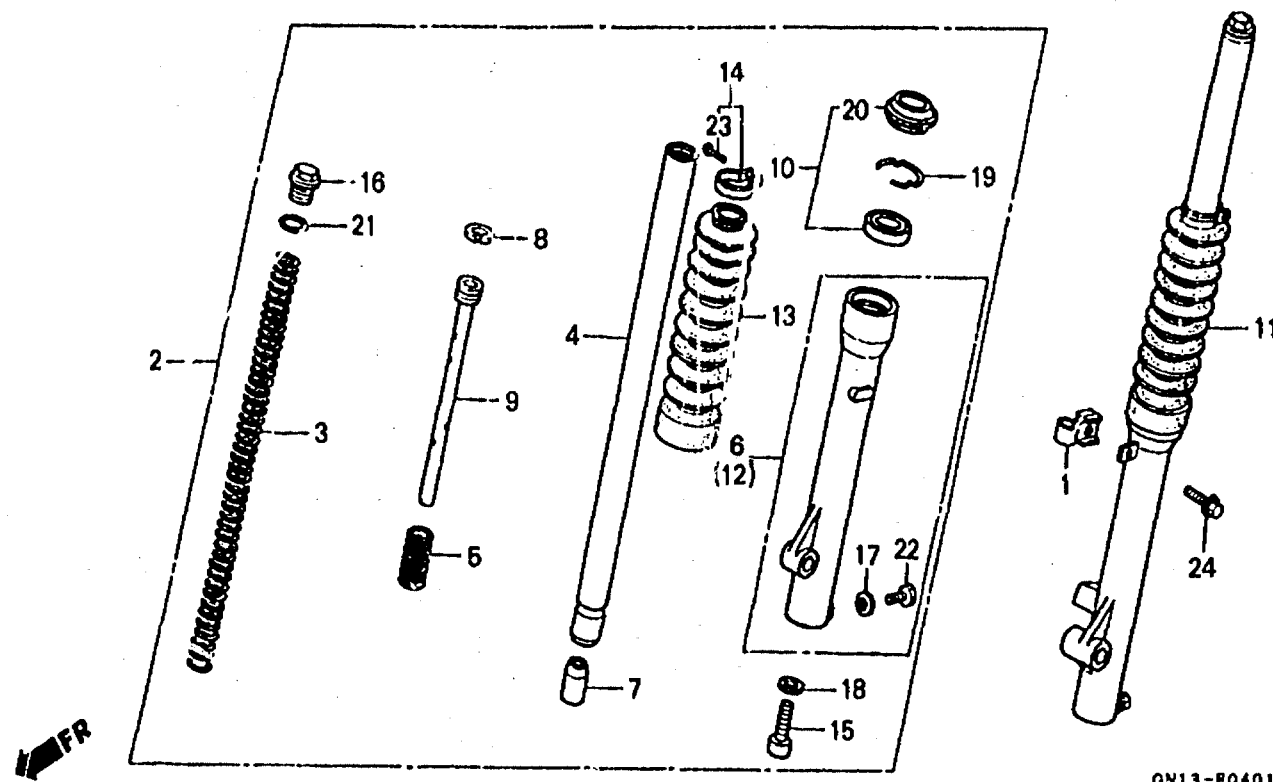
F 10

F-4-1

Front fork
(XR80RL • RM • RN • RP • RR)

Fourche avant
(XR80RL • RM • RN • RP • RR)

Horquilla delantera
(XR80RL • RM • RN • RP • RR)



GN13-P0401

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
		17	90543-273-000	PACKING, FR. FORK DRAIN COCK	-	-	-	2	2	2	2	2		
		18	90544-283-000	WASHER, SPECIAL, 8MM	-	-	-	2	2	2	2	2		
		19	90601-383-721	RING, OIL SEAL STOPPER (SHOWA)	-	-	-	2	2	2	2	2		
		20	91254-GN1-013	DUST SEAL (SHCWA)	-	-	-	2	2	2	2	2		
		21	91256-383-721	O-RING, 17.8X2.4 (SHOWA)	-	-	-	2	2	2	2	2		
		22	92000-06008-0A	BOLT, HEX., 6X8	-	-	-	2	-	-	-	-		
			92101-06008-0A	BOLT, HEX., 6X8	-	-	-	-	2	2	2	2		
		23	93500-03020-0G	SCREW, PAN, 3X20	-	-	-	2	2	2	2	2		
		24	95701-06016-00	BOLT, FLANGE, 6X16	-	-	-	1	1	1	1	1		

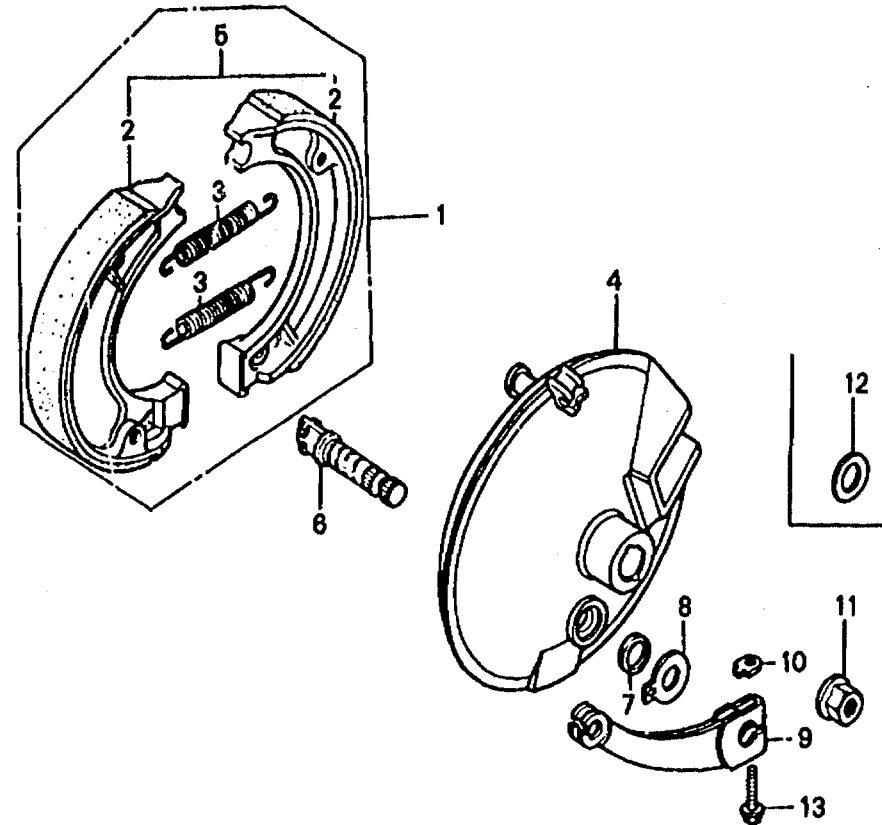
F 11

F-5

Front brake panel

Plateau de frein avant

Panel de freno delantero



GN13-F0500A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
SHOE SET, BRAKE	0.4	1	06450-GN1-881	SHOE SET, BRAKE	-	-	-	1	1	-	-	-	-	SD
PANEL COMP., FR. BRAKE (INC. RELATIVE PART)		2	06430-GN1-731	SHOE SET, BRAKE	-	-	-	-	-	1	1	1		CM
ARM, FR. BRAKE	0.3	2	43120-GC4-005	SHOE COMP., BRAKE (AKEBONO)	-	-	-	2	2	-	-	-		SD
		3	45120-GN1-881	SHOE COMP., BRAKE	-	-	-	2	2	-	-	-		
		3	43151-GC4-000	SPRING, BRAKE SHOE	2	2	2	2	2	2	2	2		
		4	45100-GC4-700ZA	PANEL COMP., FR. BRAKE										
			NH105	MAT BLACK (# 15-# 20)	1	1	1	-	-	-	-	-		
			45100-GN1-760ZA	*NH105* MAT BLACK (# 15-# 20)	-	-	-	1	1	1	1	1		
		5	45120-KJ2-003	SHOE SET, BRAKE (ASK A7-GG)	1	1	1	-	1	-	-	-		CM,U
			45120-KJ2-004	SHOE SET, BRAKE (JB H20-FF)	1	1	1	-	1	-	-	-		CM,U
		6	45131-GC4-700	CAM, FR. BRAKE	1	1	1	1	1	1	1	1		
		7	45134-GC4-701	DUST SEAL, BRAKE CAM	1	1	1	1	1	1	1	1		
		8	45145-GN1-760	INDICATOR, FR. BRAKE	-	-	-	1	1	1	1	1		
		9	45410-GC4-700	ARM, FR. BRAKE	1	1	1	1	1	1	1	1		
		10	45436-001-000	NUT, FR. BRAKE ARM SETTING	1	1	1	-	-	-	-	-		
			45436-GN4-680	NUT, FR. BRAKE ARM	-	-	-	1	1	1	1	1		
		11	90306-KF0-003	NUT, FLANGE, 12MM	1	1	1	1	1	1	1	1		
		12	90525-GC4-700	WASHER, BRAKE ARM	1	1	1	-	-	-	-	-		
		13	96000-06028-00	BOLT, FLANGE, 6X28	1	1	1	-	-	-	-	-		
			96001-06028-07	BOLT, FLANGE, 6X28	-	-	-	1	1	1	1	1		

3

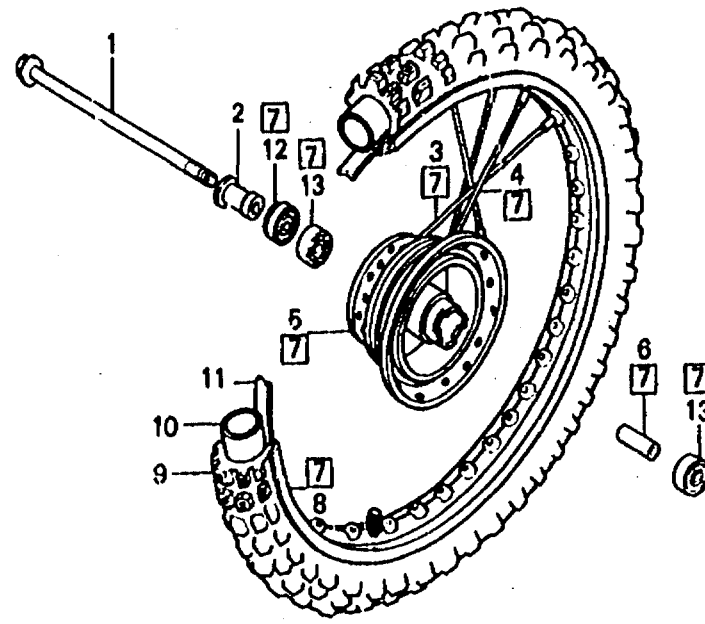
F 1.2

F-6

Front wheel

Roue avant

Rueda delantero



G113-P0600A

FR.

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80									
					RF	RG	RH	RL	RM	RN	RP	RR		
AXLE, FR. WHEEL	0.2	1	44301-GE2-000	AXLE, FR. WHEEL	1	1	1	1	1	1	1	1		
HUB, FR. WHEEL	2.6	2	44311-GN1-000	COLLAR, FR. WHEEL SIDE	1	1	1	1	1	1	1	1		
COLLAR, FR. AXLE DISTANCE	0.4	3	446A0-GN1-000	SPOKE SET B, 10X183.0	18	18	18	18	18	18	18	18		
BEARING, RADIAL BALL, 6201U (ADD 0.1 FOR EACH.)		4	446B0-GN1-000	SPOKE SET B, 10X147.5	18	18	18	18	18	18	18	18		
WHEEL SET, FR.	0.9	5	44601-GC4-702	HUB, FR. WHEEL	1	1	1	1	1	1	1	1		
RIM, FR. WHEEL	2.2	6	44620-GC4-700	COLLAR, FR. AXLE DISTANCE	1	1	1	1	1	1	1	1		
TIRE, FR.	0.8	7	44650-GN1-305	WHEEL SET, FR.	-	-	-	-	-	-	-	-	1	
TUBE, FR. WHEEL		8	44701-GN1-003	RIM, FR. WHEEL	1	1	1	1	1	1	1	1		
		9	44711-169-005	TIRE, FR. (INOUE) (2.50-16 4PR/36L GS45Z1)	1	1	1	1	1	1	1	1		
		10	44712-116-671	TUBE, FR. WHEEL (INOUE) (2.50-16)	1	1	1	1	1	1	1	1		
		11	44713-116-671	FLAP, FR. TUBE (INOUE)(16)	1	1	1	1	1	1	1	1		
		12	90745-GC4-701	DUST SEAL, 32X21X6 (NOK)	1	1	1	1	1	1	1	1		
			90745-GC4-702	DUST SEAL, 32X21X6.5 (ARAI)	1	1	1	1	1	1	1	1		
		13	96140-62010-10	BEARING, RADIAL BALL, 6201U	2	2	2	2	2	2	2	2		

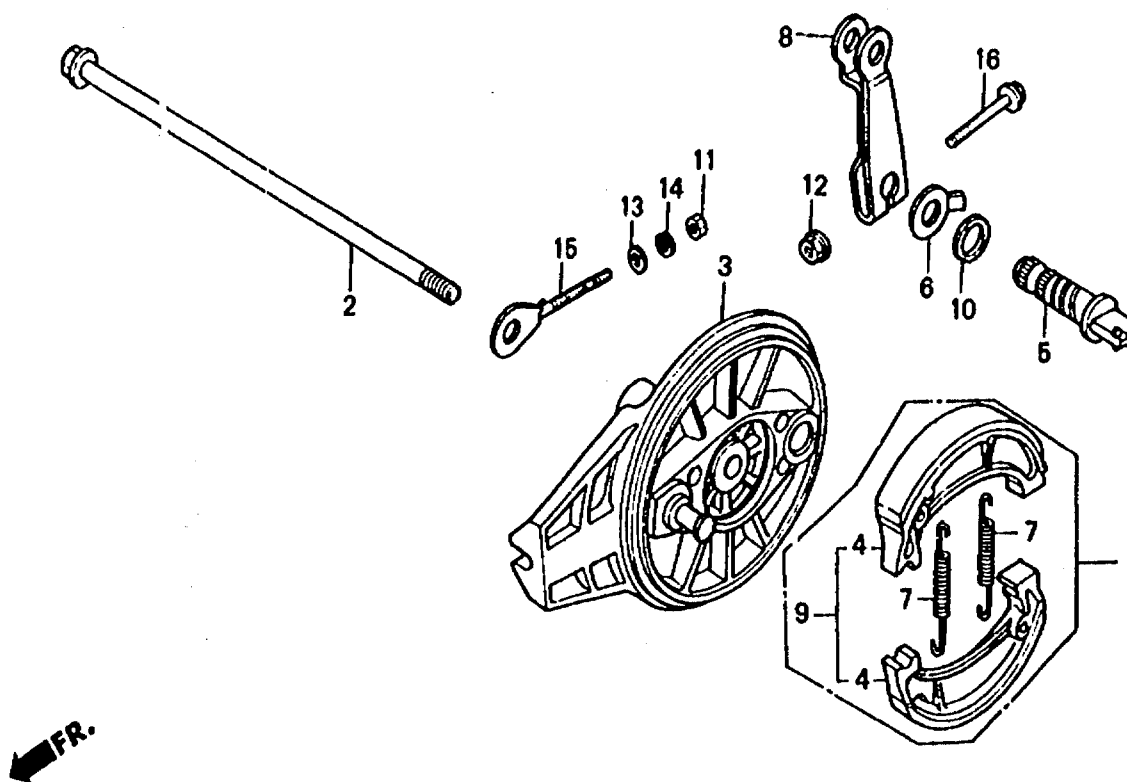
F 13

F-7

Rear brake panel

Plateau de frein arrière

Panel de freno trasera



GN13-P0700A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
SHOE SET, BRAKE	0.5	1	06450-GN1-881	SHOE SET, BRAKE	-	-	-	1	1	-	-	-	-	SD
PANEL COMP., RR. BRAKE (INC. RELATIVE PART)			06430-GN1-731	SHOE SET, BRAKE	-	-	-	-	-	1	1	1	1	
AXLE, RR. WHEEL	0.3	2	42301-GN1-000	AXLE, RR. WHEEL	1	1	1	1	1	1	1	1	1	
ARM, RR. BRAKE	0.1	3	43100-KJ2-000	PANEL COMP., RR. BRAKE	1	1	1	1	1	1	1	1	1	
		4	43120-KJ2-003	SHOE COMP., BRAKE	-	-	-	2	2	-	-	-	-	CM
			43120-KJ2-004	SHOE COMP., BRAKE	-	-	-	2	2	-	-	-	-	CM
			45120-GN1-881	SHOE COMP., BRAKE	-	-	-	2	2	-	-	-	-	SD
		5	43141-KJ2-000	CAM, RR. BRAKE	1	1	1	1	1	1	1	1	1	
		6	43145-400-000	INDICATOR, RR. BRAKE	1	1	1	1	1	1	1	1	1	
		7	43151-GC4-000	SPRING, BRAKE SHOE	2	2	2	2	2	2	2	2	2	
		8	43410-GM2-000	ARM, FR. BRAKE	1	1	1	-	-	-	-	-	-	
			43410-GN1-760	ARM, RR. BRAKE	-	-	-	1	1	1	1	1	1	
		9	45120-KJ2-003	SHOE SET, BRAKE (ASK A7-GG)	1	1	1	-	1	-	-	-	-	CM,U
			45120-KJ2-004	SHOE SET, BRAKE (JB H20-FF)	1	1	1	-	1	-	-	-	-	CM,U
		10	45134-KB7-005	DUST SEAL, BRAKE CAM	1	1	1	1	1	1	1	1	1	
		11	94001-06000-0S	NUT, HEX., 6MM	1	1	1	1	1	1	1	1	1	
		12	94050-06000	NUT, FLANGE, 6MM	1	1	1	1	1	1	1	1	1	
		13	94101-06000	WASHER, PLAIN, 6MM	1	1	1	1	1	1	1	1	1	
		14	94111-06000	WASHER, SPRING, 6MM	1	1	1	1	1	1	1	1	1	
		15	95014-10010	ADJUSTER S, R. CHAIN	1	1	1	1	1	1	1	1	1	
		16	96000-06032-00	BOLT, FLANGE, 6X32	1	1	1	-	-	-	-	-	-	
			96001-06032-00	BOLT, FLANGE, 6X32	-	-	-	1	1	1	1	1	1	

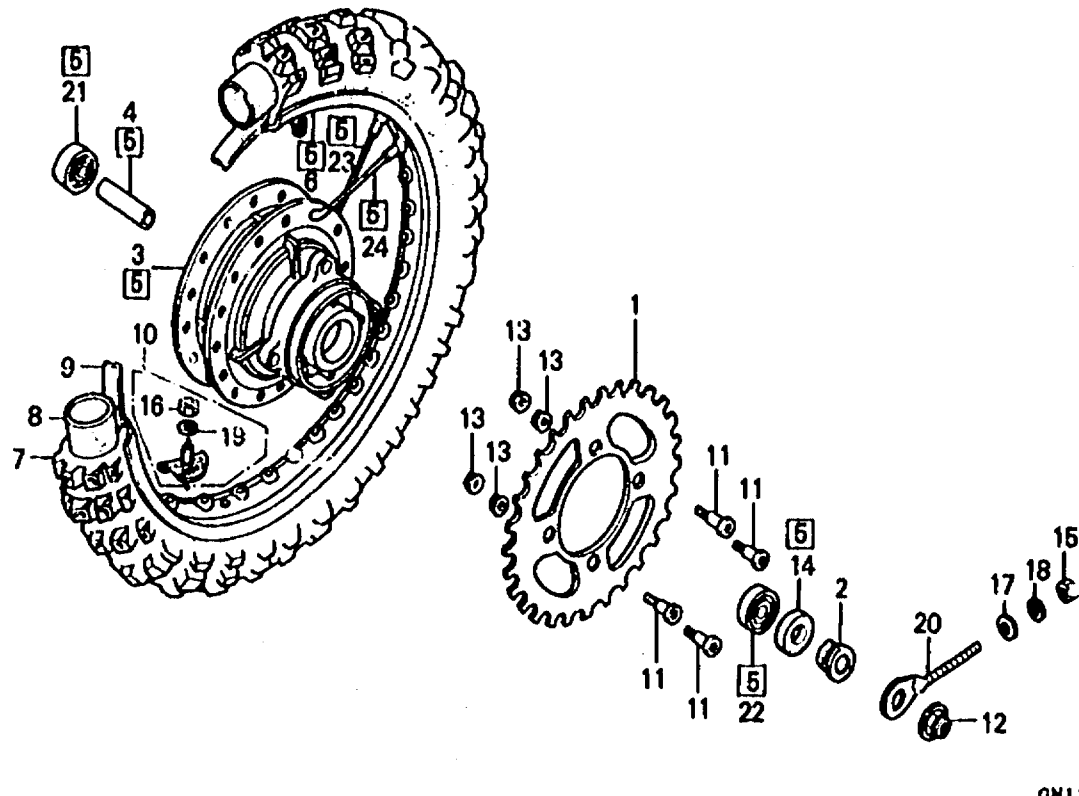
F 14

F-8

Rear wheel

Roue arrière

Rueda trasera



GN13-P0800A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
SPROCKET, FINAL DRIVEN	0.4	1	41201-GN1-000	SPROCKET, FINAL DRIVEN (46T)	1	1	1	1	1	1	1	1		
HUB, RR. WHEEL	2.6	2	42311-GC4-000	COLLAR, RR. WHEEL SIDE	1	1	1	1	1	1	1	1		
COLLAR, RR. AXLE DISTANCE	0.5	3	42601-GC4-700ZA	HUB, RR. WHEEL										
BEARING, RADIAL BALL, 6301U (ADD 0.1 FOR EACH.)			42601-GC4-701ZA	*NH105*MAT BLACK (# 15-# 20)	1	1	1	-	-	-	-	-		
WHEEL SET, RR.	1.0	4	42620-GC4-000	*NH105*MAT BLACK (# 15-# 20)	-	-	-	1	1	1	1	1		
RIM, RR. WHEEL	2.3	* 5	42650-GN1-305ZA	COLLAR, RR. AXLE DISTANCE	1	1	1	1	1	1	1	1		
TIRE, RR.	0.9			WHEEL SET, RR.										
TUBE, TIRE				*NH105*MAT BLACK (# 15-# 20)	-	-	-	-	-	-	-	-		
		6	42701-GN1-003	RIM, RR. WHEEL	1	1	1	1	1	1	1	1		
		7	42711-169-005	TIRE, RR. (INOUE)										
				(3.60-14 4PR/43P)	1	1	1	1	1	1	1	1		
		8	42712-169-005	TUBE, TIRE (INOUE) (3.60-14)	1	1	1	1	1	1	1	1		
		9	42713-116-871	FLAP, RR. TUBE (INOUE) (14)	1	1	1	1	1	1	1	1		
		10	44715-MA0-770	STOPPER, BEAD, 1.60	1	1	1	1	1	1	1	1		
		11	90125-KA4-000	SCREW, FLAT, 8X31	4	4	4	4	4	4	4	4		
		12	90306-KF0-003	NUT, FLANGE, 12MM	1	1	1	1	1	1	1	1		
		13	90309-KF0-003	NUT, FLANGE, 8MM	4	4	4	4	4	4	4	4		
			90755-GC4-003	DUST SEAL, 21X37X5.6 (ARAI)	1	1	1	1	1	1	1	1		
			90755-GC4-005	DUST SEAL, 21X37X5.6 (NOK)	1	1	1	1	1	1	1	1		
		15	94001-06000-0S	NUT, HEX., 6MM	1	1	1	1	1	1	1	1		
		16	94001-08000-0S	NUT, HEX., 8MM	1	1	1	1	1	1	1	1		
		17	94101-06000	WASHER, PLAIN, 6MM	1	1	1	1	1	1	1	1		

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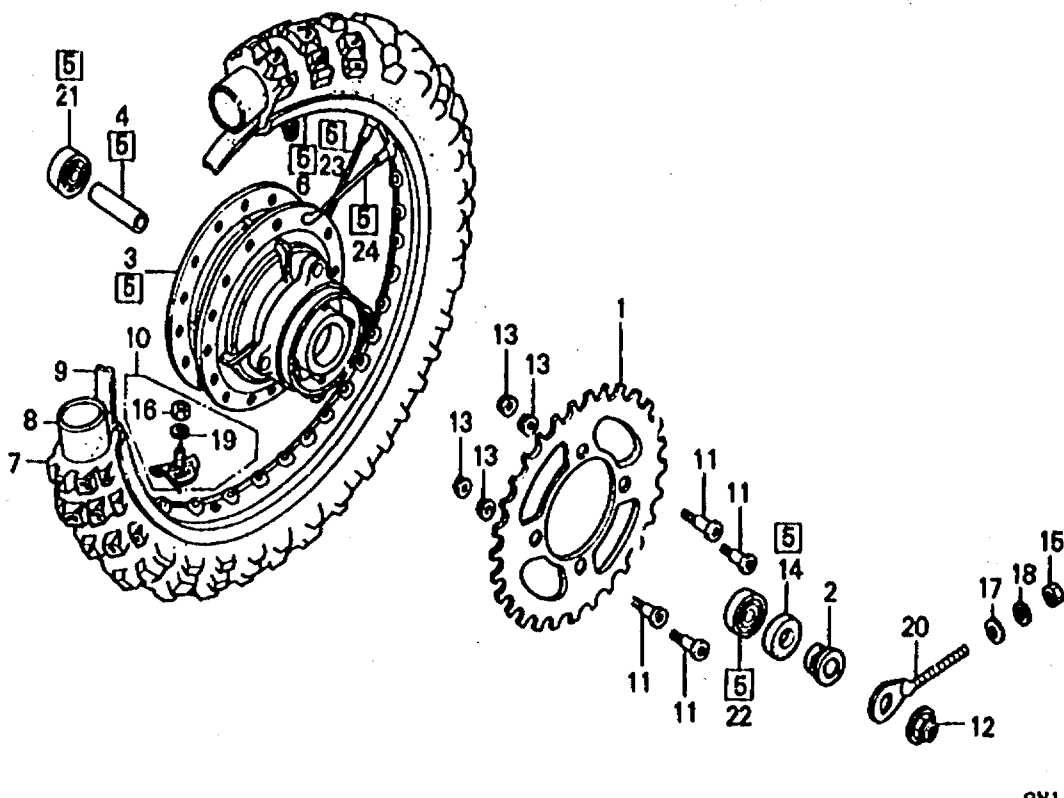
F 15

F-8

Rear wheel

Roue arrière

Rueda trasera



GN13-P0800A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80									
					RF	RG	RH	RL	RM	RN	RP	RR		
		18	94111-06000	WASHER, SPRING, 6MM	1	1	1	1	1	1	1	1		
		19	94111-08000	WASHER, SPRING, 8MM	1	1	1	1	1	1	1	1		
		20	95014-10010	ADJUSTER S, R. CHAIN	1	1	1	1	1	1	1	1		
		21	96140-62010-10	BEARING, RADIAL BALL, 6201U	1	1	1	1	1	1	1	1		
		22	96140-63010-10	BEARING, RADIAL BALL, 6301U	1	1	1	1	1	1	1	1		
		23	97284-42093-K0	SPOKE SET B, 10X126.6	18	18	18	-	-	-	-	-		
			97284-42091-K0	SPOKE SET B, 10X125.5	-	-	-	18	18	18	18	18		
		24	97766-42092-K0	SPOKE SET B, 10X126.0	18	18	18	-	-	-	-	-		
			97766-42090-K0	SPOKE SET B, 10X125.0	-	-	-	18	18	18	18	18		

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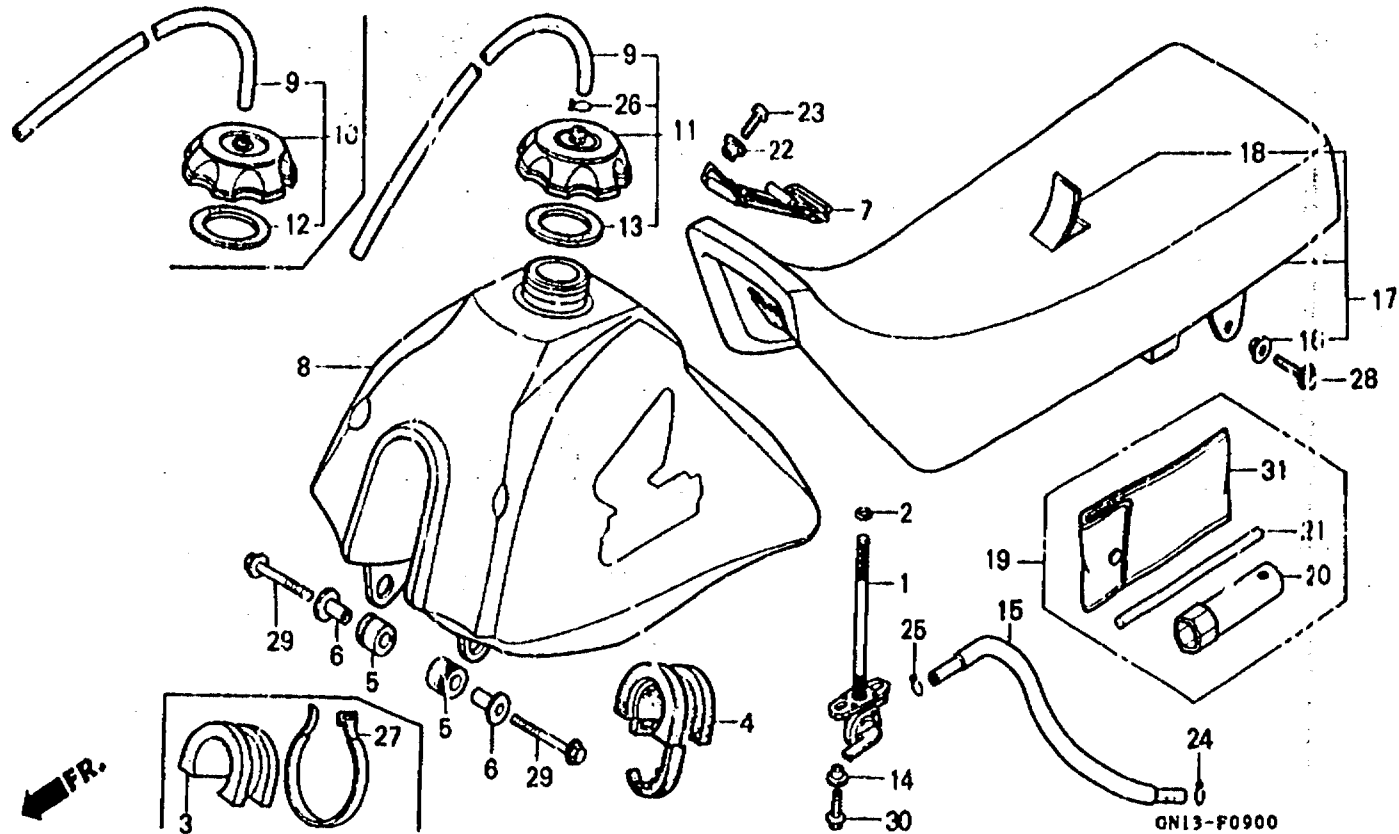
F 16

F-9

Fuel tank • Seat

Réservoir d'essence • Siège

Tanque de combustible • Asiento



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RE	BG	RH	RL	RM	RN	RP	RR		
COCK ASSY., FUEL	0.2	1	16950-GN1-005	COCK ASSY., FUEL	1	1	1	-	-	-	-	-		
TANK SUB ASSY., FUEL	0.3	1	16950-GN1-870	COCK ASSY., FUEL	-	-	-	1	-	-	-	-	LK000100	CM
SEAT ASSY.	0.1	1	16950-GN1-871	COCK ASSY., FUEL	-	-	-	1	-	-	-	-	LK000101	CM
SEAT COMP.					-	-	-	1	1	-	-	-		SD
					-	-	-	1	1	1	1	1		CM,ED,MX
Color chart for fuel tank set (XR80Rp•RR)					2	1	1	1	1	1	1	1		
	Ma n color	Color label code	3	17504-GF5-730	2	-	-	-	-	-	-	-		
			4	17504-GN1-770	-	2	2	2	2	2	2	2		
			6	17508-KA3-710	2	2	2	2	2	2	2	2		
			6	17509-KA3-710	2	2	2	2	2	2	2	2		
			7	17516-GF5-000	1	1	1	1	1	1	1	1		
			8	17520-GN1-000ZA										
				R119	1	-	-	-	-	-	-	-		
				FLASH RED										
				17520-GN1-770ZA	-	1	-	-	-	-	-	-		
				R119										
				FLASH RED										
				17520-GN1-680ZA	-	-	1	-	-	-	-	-		
				R119										
				FLASH RED										
				17520-GN1-870ZA	-	-	-	1	-	-	-	-		
				R119										
				FLASH RED										
				17520-GN1-860ZA	-	-	-	-	1	-	-	-		
				NH138										
				SHASTA WHITE										
				17520-GN1-730ZA						1	-	-		
				TANK SET, FUEL (WL)										
				NH138										
				SHASTA WHITE										
				17520-GN1-900ZA							1	-		
				TANK SET, FUEL (WL) *TYPE1*										

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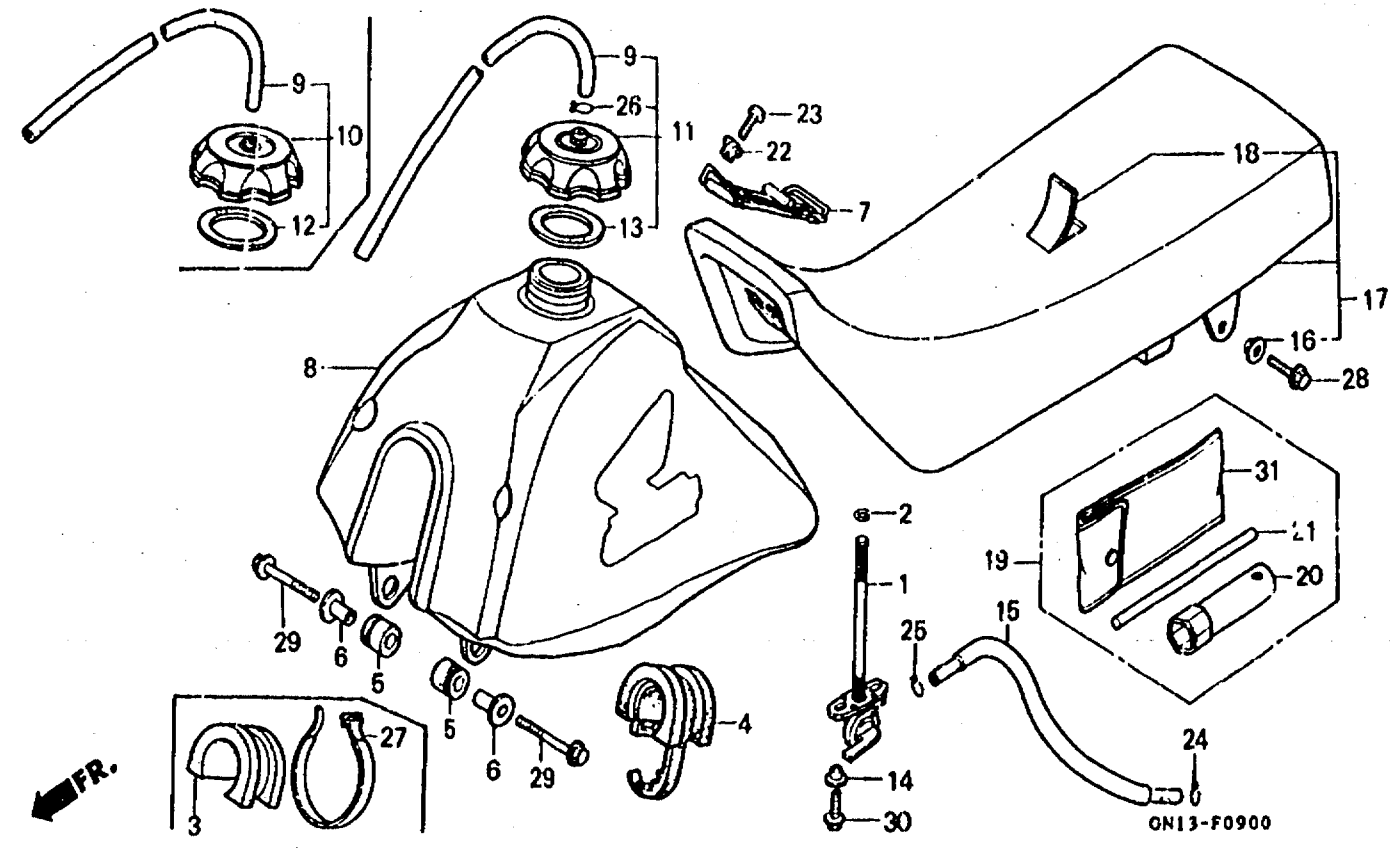
G 1

F-9

Fuel tank • Seat

Réservoir d'essence •
Siege

Tanque de combustible •
Asiento



Service item	F.R.T.	Ref. No.	Part No.	Description	Reql. No. XR80								Serial No.	Area code	
					RF	RQ	RH	RL	RM	RN	RP	RR			
		* (8)	17520-GN1-950ZA	TANK SET, FUEL (WL) * TYPE1 *	-	-	-	-	-	-	-	-	1		
		9	17521-429-000	TUBE, FUEL CAP BREATHER	1	1	1	1	1	1	1	1	1		
		10	17620-KA3-730	FUEL FILL CAP	1	1	1	-	-	-	-	-	-		
		11	17620-KT1-780	FUEL FILL CAP ASSY.	-	-	-	1	1	1	1	1	1		
		12	17624-KA4-000	PACKING, FUEL TANK CAP	1	1	1	-	-	-	-	-	-		
		13	17624-KT1-780	PACKING, FUEL CAP	-	-	-	1	1	1	1	1	1		
		14	17626-467-000	COLLAR, FUEL TANK SETTING	2	2	2	2	2	2	2	2	2		
		15	17681-GN1-000	TUBE COMP., FUEL	1	1	1	1	1	1	1	1	1		
		16	61107-KB5-000	COLLAR, FR. FENDER SETTING	2	2	2	2	2	2	2	2	2		
		17	77100-GN1-000	SEAT ASSY.	1	-	-	-	-	-	-	-	-		
			77100-GN1-770	SEAT COMP.	-	1	-	-	-	-	-	-	-		
			77100-GN1-680	SEAT COMP.	-	-	1	-	-	-	-	-	-		
			77100-KN4-870	SEAT COMP.	-	-	-	1	-	-	-	-	-		
			77100-GN1-860	SEAT COMP.	-	-	-	-	1	-	-	-	-		
			77100-GN1-730	SEAT COMP.	-	-	-	-	-	1	-	-	-		
			77100-GN1-900	SEAT COMP.	-	-	-	-	-	-	1	-	-		
			77100-GN1-950	SEAT COMP.	-	-	-	-	-	-	-	1	-		
		* 18	77101-GN1-305	COAT, TOP	1	-	-	-	-	-	-	-	-		
			77101-GN1-306	COAT, TOP	-	1	1	-	-	-	-	-	-		
			77101-KN4-307	LEATHER COMP., SEAT	-	-	-	1	-	-	-	-	-		

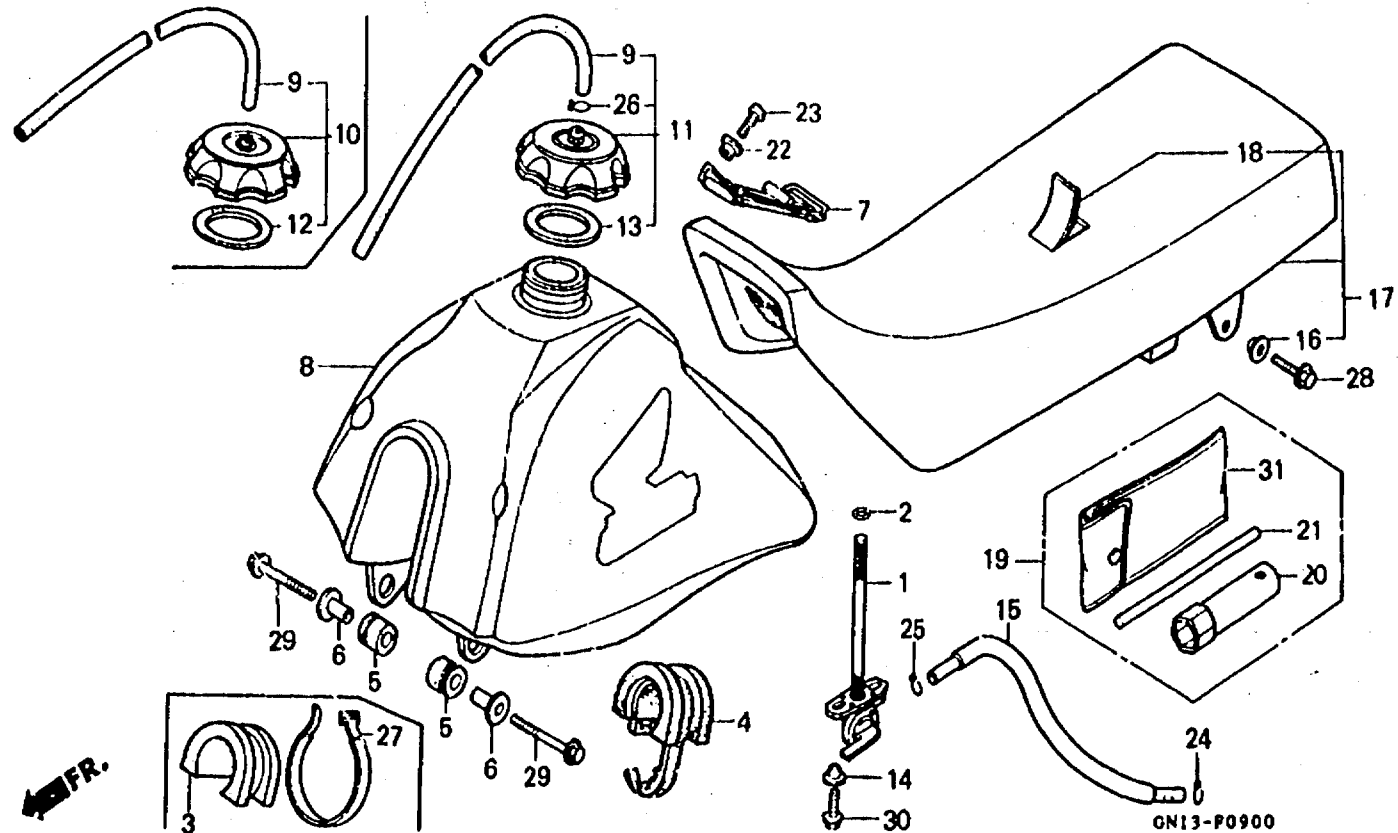
G 2

F-9

Fuel tank • Seat

Réservoir d'essence •
Siege

Tanque de combustible •
Asiento



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RI	RM	RN	RP	RR		
		18)	77101-GN1-760	LEATHER COMP.	-	-	-	-	1	-	-	-		
			77101-GN1-309	LEATHER COMP., SEAT	-	-	-	-	-	1	-	-		
			77101-GN1-307	LEATHER COMP., SEAT	-	-	-	-	-	-	1	1		
		19	89010-153-000	TOOL SET	1	1	1	1	1	1	1	1		
		20	89216-045-670	WRENCH, PLUG	1	1	1	1	1	1	1	1		
		21	89217-045-670	BAR, HANDLE	1	1	1	1	1	1	1	1		
		22	90129-463-770	COLLAR, REFLECTOR SETTING	1	1	1	1	1	1	1	1		
		23	93500-06016-0H	SCREW, PAN, 6X16	1	1	1	1	1	1	1	1		
		24	95002-02080	CLIP, TUBE (B8)	1	1	1	1	1	1	1	1		
		25	95002-02100	CLIP, TUBE (B10)	1	1	1	1	1	1	-	-		
			95002-02080	CLIP, TUBE (B8)	-	-	-	-	-	-	1	1		
		26	95002-50000	CLIP, TUBE (C9)	-	-	-	1	1	1	1	1		
		27	95014-61200	BAND A2, WIRE	2	-	-	-	-	-	-	-		
		28	95700-06014-00	BOLT, FLANGE, 6X14	2	2	2	-	-	-	-	-		
			96300-06014-00	BOLT, FLANGE, 6X14	-	-	-	2	2	2	2	2		
		29	95700-06040-00	BOLT, FLANGE, 6X40	2	2	2	-	-	-	-	-		
			96300-06040-00	BOLT, FLANGE, 6X40	-	-	-	2	-	-	-	-		
					-	-	-	2	2	-	-	-		
					-	-	-	2	2	2	2	2		
		30	96000-06016-00	BOLT, FLANGE, 6X16	2	2	2	-	-	-	-	-		
			96001-06014-00	BOLT, FLANGE, 6X14	-	-	-	2	2	2	2	2		
		31	99008-01600	BAG, TOOL, 160MM	1	1	1	1	1	1	1	1		
													LK000100	CM
													LK000101	CM
														SD
														CM,ED,MX

3

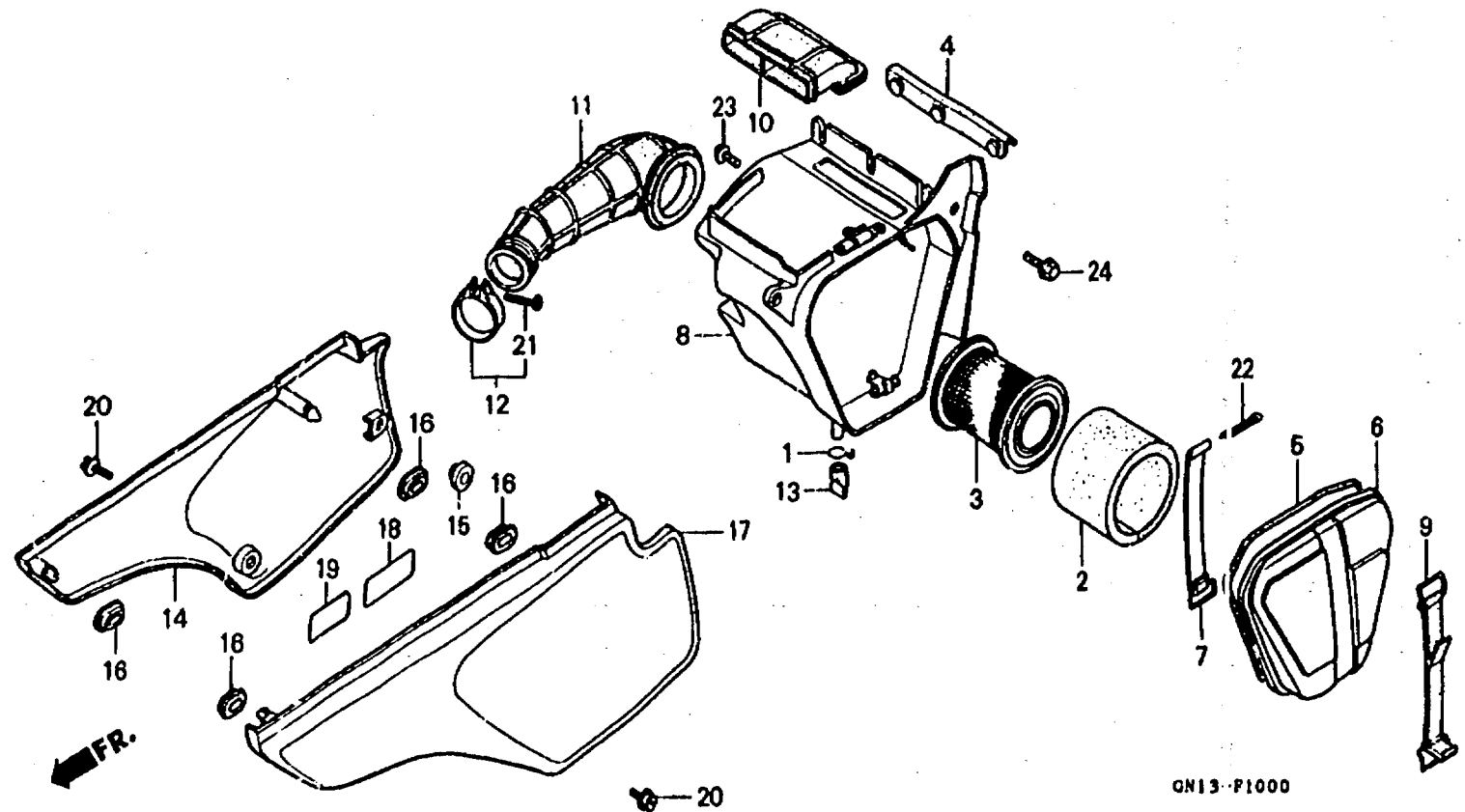
G 3

F-10

Air cleaner • Side cover

Filtre à air •
Covercle latéral

Limpiador de aire •
Cubierta lateral



GN13-P1000

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80	RE	RG	RH	RL	RM	RN	RP		
AIR CLEANER	0.2	1	16772-292-010	CLIP, BREATHER TUBE	1	1	1	1	1	1	1	1		
.DUCT, AIR IN.		2	17211-KJ2-003	AIR CLEANER	1	1	1	-	-	-	-	-		
.COVER, R. SIDE			17211-GN1-760	AIR CLEANER	-	-	-	1	1	1	1	1		
.COVER, L. SIDE		3	17212-KJ2-003	HOLDER, AIR CLEANER ELEMENT	1	1	1	1	1	1	1	1		
HOLDER, AIR CLEANER ELEMENT	0.1	4	17215-GN1-000	MUDGUARD, AIR CLEANER	1	1	1	1	1	1	1	1		
.MUDGUARD, AIR CLEANER		5	17219-GN1-000	SEAL, AIR CLEANER COVER	1	1	1	1	1	1	1	1		
.COVER SET, SIDE														
(ONE OR ALL)		6	17220-GN1-000	AIR CLEANER HOUSING COVER	1	1	1	-	-	-	-	-		
AIR CLEANER HOUSING	0.5		17220-GN1-760	AIR CLEANER HOUSING COVER	-	-	-	1	1	1	1	1		
TUBE, AIR CLEANER CONNECTING	0.3	7	17226-GN1-000	SPRING COMP.	1	1	1	1	1	1	1	1		
		8	17230-GN1-000	AIR CLEANER HOUSING	1	1	1	-	-	-	-	-		
			17230-GN1-740	CASE, AIR CLEANER	-	-	-	1	1	1	-	-		CM
			17230-GN1-760	AIR CLEANER HOUSING	-	-	-	1	1	1	1	1		ED, MX, SD
					-	-	-	-	-	-	1	1		CM
		9	17235-GN1-000	BAND, AIR CLEANER COVER	1	1	-	-	-	-	-	-		
			17235-GN1-680	BAND, AIR CLEANER COVER	-	-	1	1	1	1	1	1		
		10	17240-K87-000	DUCT, AIR IN.	1	1	1	1	1	1	1	1		
		11	17253-GN1-000	TUBE, AIR CLEANER CONNECTING	1	1	1	1	1	1	1	1		
		12	17255-GN1-000	BAND, AIR CLEANER CONNECTING										
				TUBE	1	1	1	1	1	1	1	1		
		13	17358-170-000	TUBE, DRAIN	1	1	1	1	1	1	1	1		

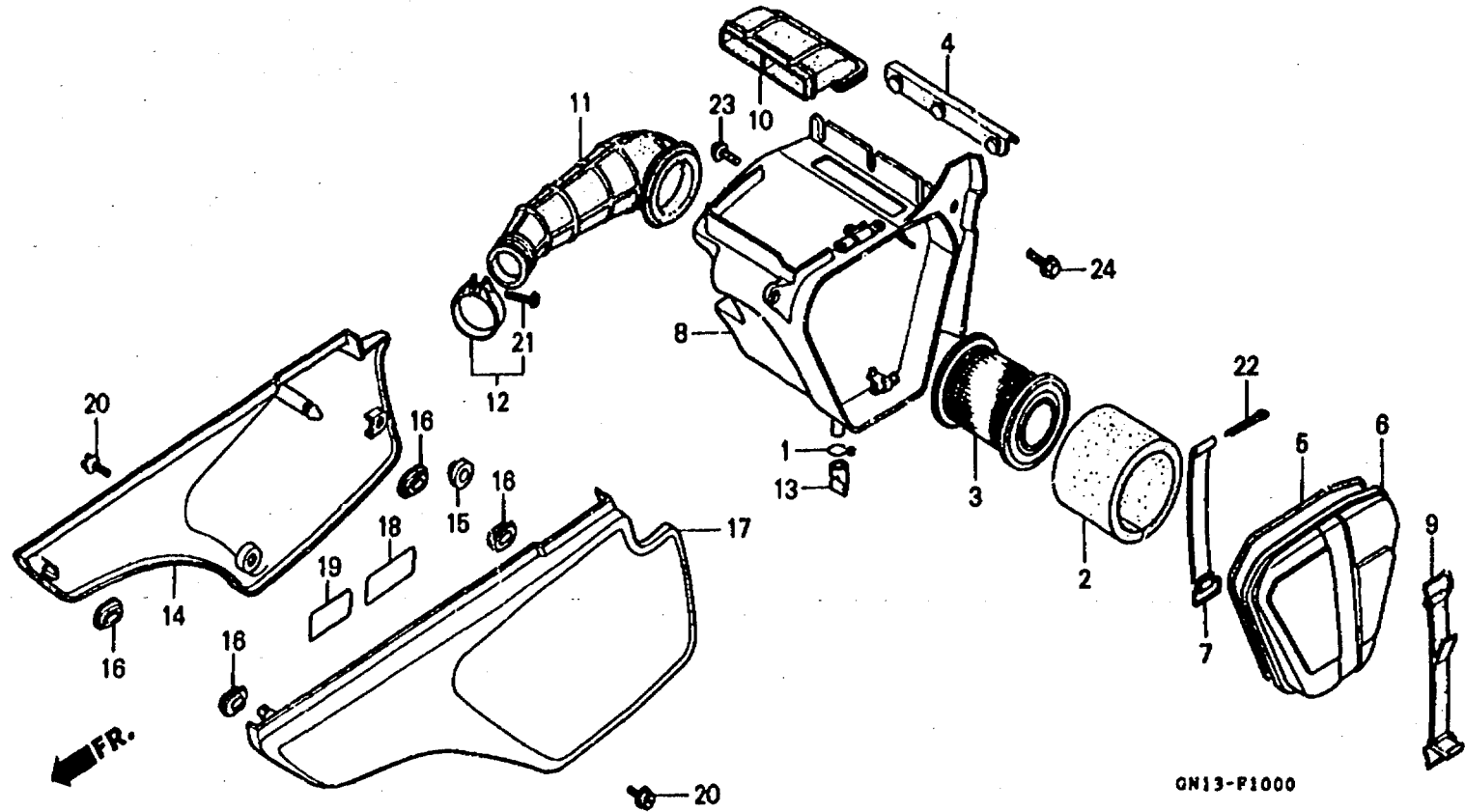
G 4

F-10

Air cleaner • Side cover

Filtre à air •
Covercle latéral

Limpiador de aire •
Cubierta lateral



3

Service item	F R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR90	RF	BQ	RH	RL	RM	RN	RP		
		14	83500-GN1-000ZA	COVER, R. SIDE (WOL)										
				R119FLASH RED	1	1	-	-	-	-	-	-	-	-
			83500-GN1-000ZB	*NH138*SHASTA WHITE	-	-	1	-	-	-	-	-	-	-
			83501-GN1-870ZA	COVER SET, R. SIDE										
				NH138/P8225										
				SHASTA WHITE/RAINBOW BLUE	-	-	-	1	1	-	-	-	-	-
			83501-GN1-870ZB	*NH138*SHASTA WHITE	-	-	-	-	-	1	1	-	-	-
		*	83501-GN1-950ZA	COVER SET, R. SIDE (WOL)										
				2TN199SHASTA WHITE/NEO BLUE	-	-	-	-	-	-	-	-	1	-
		15	83512-KA4-700	RUBBER, SIDE COVER (PD)	1	1	1	1	1	1	1	1	1	1
		16	83551-300-000	GROMMET, AIR CLEANER CASE	4	4	4	4	4	4	4	4	4	4
		17	83800-GN1-000ZA	COVER, L. SIDE (WOL)										
				R119FLASH RED	1	1	-	-	-	-	-	-	-	-
			83800-GN1-000ZB	*NH138*SHASTA WHITE	-	-	1	-	-	-	-	-	-	-
			83801-GN1-870ZA	COVER SET, L. SIDE										
				NH138/P8225										
				SHASTA WHITE/RAINBOW BLUE	-	-	-	1	1	-	-	-	-	-
			83801-GN1-870ZB	*NH138*SHASTA WHITE	-	-	-	-	-	1	1	-	-	-
		*	83801-GN1-950ZA	COVER SET, L. SIDE (WOL)										
				2TN199SHASTA WHITE/NEO BLUE	-	-	-	-	-	-	-	-	1	-

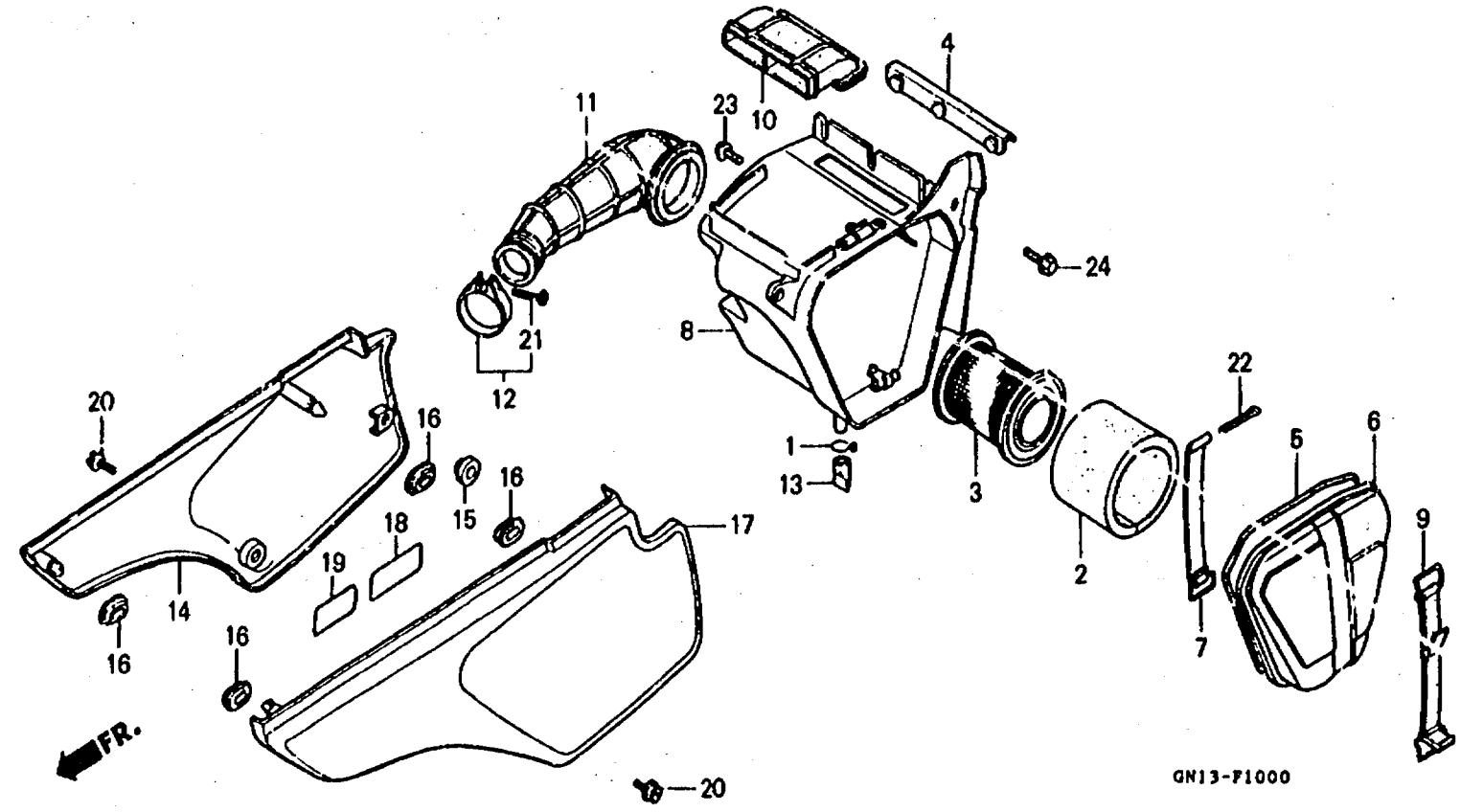
G 5

F-10

Air cleaner • Side cover

**Filtre à air •
Covercle latéral**

**Limpiador de aire •
Cubierta lateral**



Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR90								Serial No.	Area code
					RE	RG	RH	RL	RM	RN	RP	RR		
		18	87504-028-670	MARK, MUFFLER CAUTION	1	1	-	-	-	-	-	-		
			87504-428-720	MARK, MUFFLER CAUTION (FRENCH)	1	1	-	-	-	-	-	-		CM
		19	87607-429-620	MARK, AIR CLEANER CAUTION (FRENCH)	1	1	-	-	-	-	-	-		CM
			87508-120-000	LABEL, AIR CLEANER CAUTION	1	1	1	-	-	-	-	-		
		20	90011-729-000	BOLT, SPECIAL, 6X14	2	2	2	-	-	-	-	-		
			90111-XM1-000	BOLT, FLANGE, 6MM	-	-	-	2	2	2	2	2		
		21	93500-04020-0G	SCREW, PAN, 4X20	1	1	1	1	1	1	1	1		
		22	94201-30450	PIN, SPLIT, 3.0X45	1	1	1	1	1	1	1	1		
		23	95700-06012-00	BOLT, FLANGE, 6X12	1	1	1	-	-	-	-	-		
			95701-06012-00	BOLT, FLANGE, 6X12	-	-	-	1	1	1	1	1		
		24	95700-06014-00	BOLT, FLANGE, 6X14	2	2	2	-	-	-	-	-		
			95701-06014-00	BOLT, FLANGE, 6X14	-	-	-	2	2	2	2	2		

3

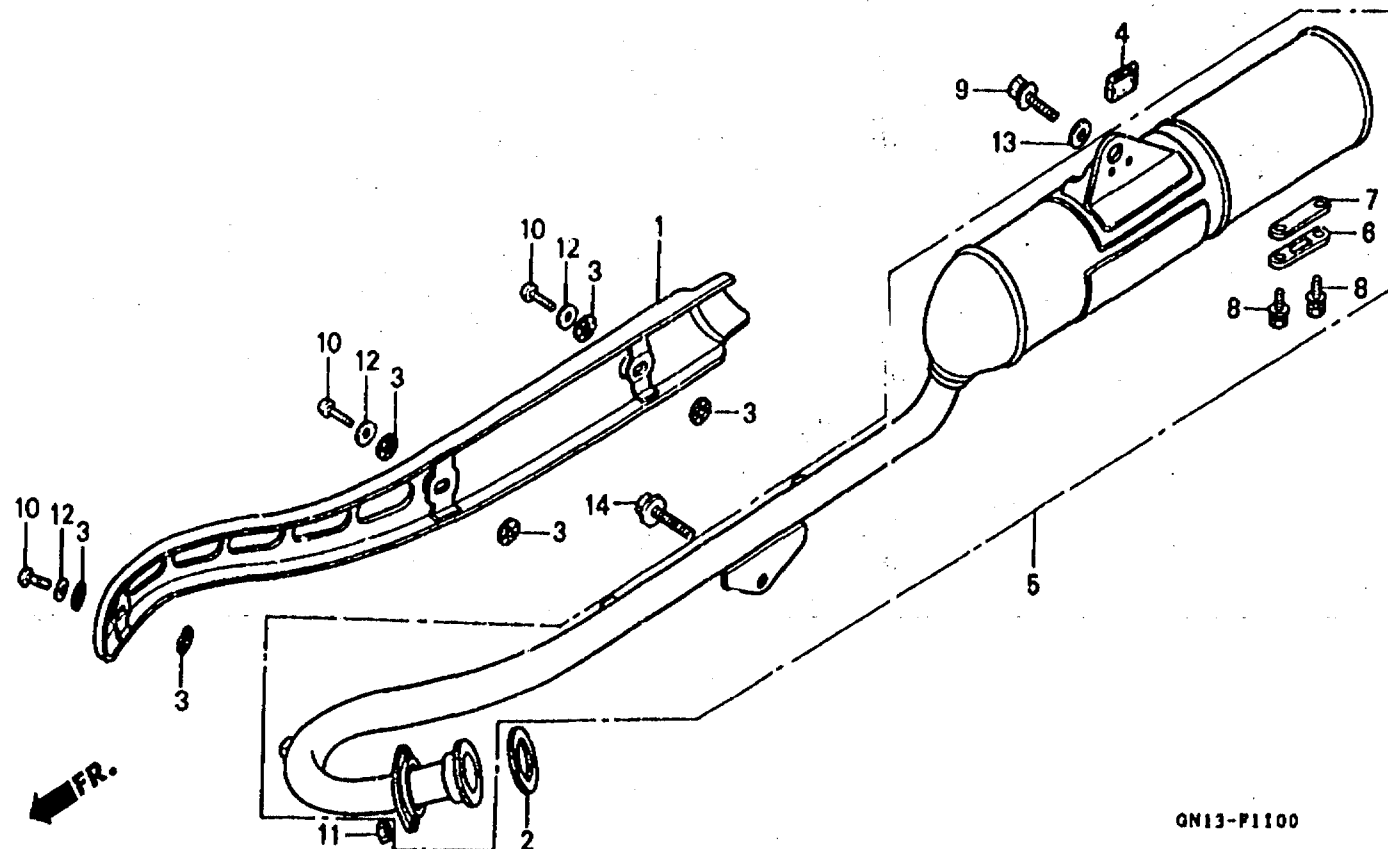
G 6

F-11

Exhaust muffler

Pot d'échappement

Silenciador



GN13-P1100

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RE	RG	RH	RL	RM	RN	RP	RR		
PROTECTOR, EX. PIPE	0.1	1	18240-GN1-000	PROTECTOR, EX. PIPE	1	1	1	1	1	1	1	1		
MUFFLER COMP., EX.	0.2	2	18291-028-000	GASKET, EX. PIPE	1	1	1	1	1	-	-	-		CM,U
			18291-KZ1-670	GASKET, EX. PIPE	-	-	-	1	1	-	-	-		SD
		3	18292-416-000	PACKING, PROTECTOR	6	6	6	-	-	-	-	-		
		4	18293-147-000	RUBBER, PROTECTOR PACKING	-	-	-	1	1	1	1	1		
		6	18300-GN1-000	MUFFLER COMP., EX.	1	1	1	-	-	-	-	-		
			18300-GN1-780	MUFFLER COMP., EX.	-	-	-	1	-	-	-	-	5300100	SD
			18300-GN1-790	MUFFLER COMP., EX.	-	-	-	1	1	-	-	-		CM
			18300-GN1-880	MUFFLER COMP., EX.	-	-	-	1	-	-	-	-	5300101	SD
			18300-GN1-761	MUFFLER COMP., EX.	-	-	-	-	1	-	1	1		SD
		6	18373-429-010	LID, MUFFLER	1	1	1	1	1	1	1	1		
		7	18374-429-000	PACKING, MUFFLER LID	1	1	1	1	1	-	-	-		CM,U
			18374-MN1-880	PACKING, MUFFLER LID	-	-	-	1	-	-	-	-	5300100	SD
					-	-	-	1	-	-	-	-	5300101	SD
					-	-	-	-	1	-	-	-		SD
		8	93481-06012-07	BOLT-WASHER, 6X12	2	2	2	2	2	-	-	-		
			93401-06012-07	BOLT-WASHER, 6X12	-	-	-	-	-	2	2	2		
		9	93481-08020-00	BOLT-WASHER, 8X20	1	1	-	-	-	-	-	-		
			93494-08020-00	BOLT-WASHER, 8X20	-	-	1	-	-	-	-	-		
			96400-08020-07	BOLT, FLANGE, 8X20	-	-	-	1	1	-	-	-		
			98300-08020-07	BOLT, FLANGE, 8X20	-	-	-	-	-	1	1	1		
		10	93500-06010-4J	SCREW, PAN, 6X10	3	3	3	-	-	-	-	-		

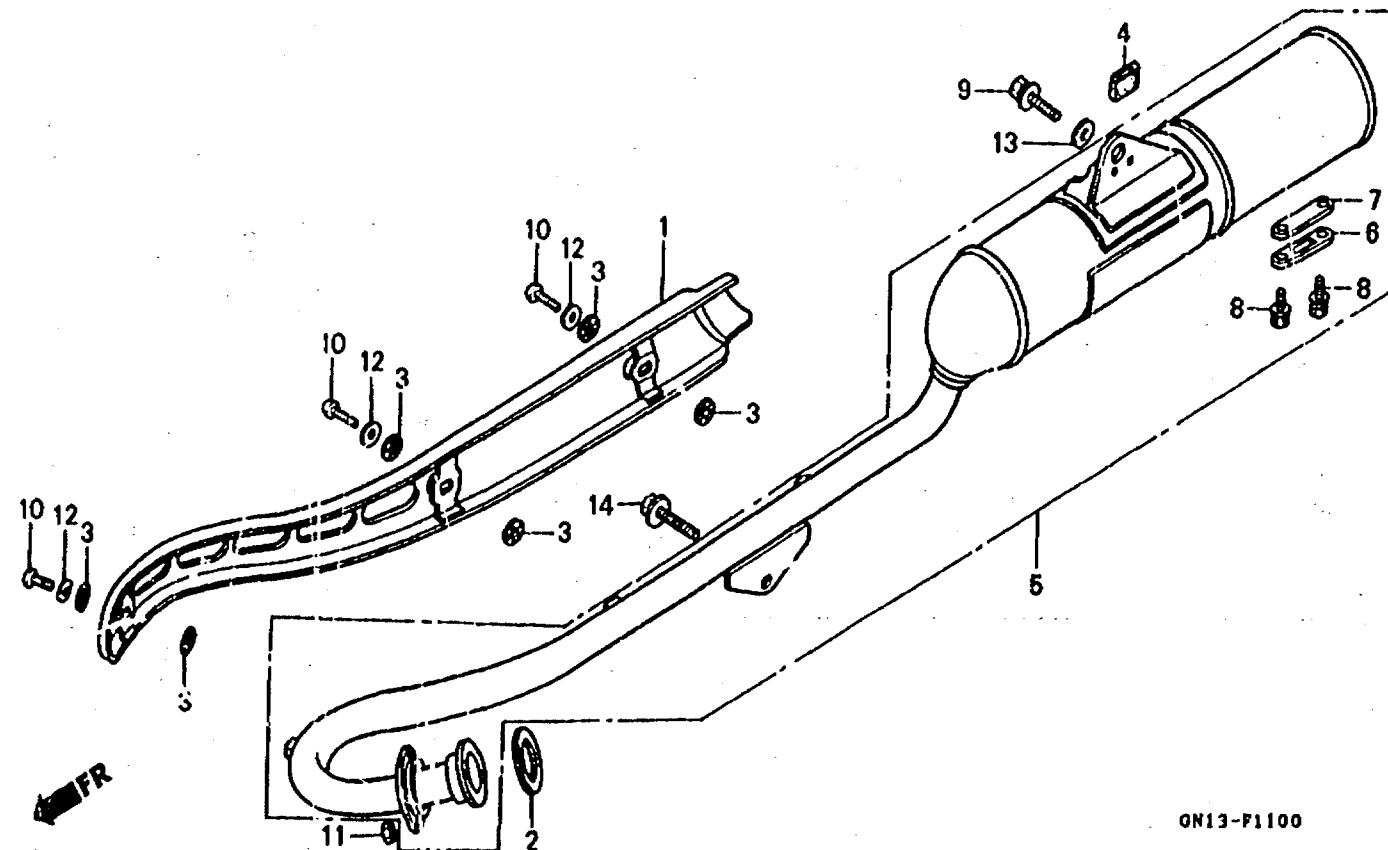
G 7

F-11

Exhaust muffler

Pot d'échappement

Silenciador



GN13-P1100

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XA80								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
		10)	96001-06008-07	BOLT, FLANGE, 6X8	-	-	-	3	3	3	3	3		
		11	94001-06000-0S	NUT, HEX., 6MM	2	2	2	-	-	-	-	-		
			90304-438-000	NUT, CAP, 6MM	-	-	-	2	2	2	2	2		
		12	94101-06000	WASHER, PLAIN, 6MM	3	3	3	-	-	-	-	2		
			94101-08700	WASHER, PLAIN, 8MM	-	-	-	3	3	3	3	3		
		13	94103-08000	WASHER, PLAIN, 8MM	-	-	1	-	-	-	-	-		
			94101-08700	WASHER, PLAIN, 8MM	-	-	-	1	1	1	1	1		
		14	95700-08014-00	BOLT, FLANGE, 8X14	1	1	1	-	-	-	-	-		
			96300-08014-07	BOLT, FLANGE, 8X14	-	-	-	1	1	1	1	1		

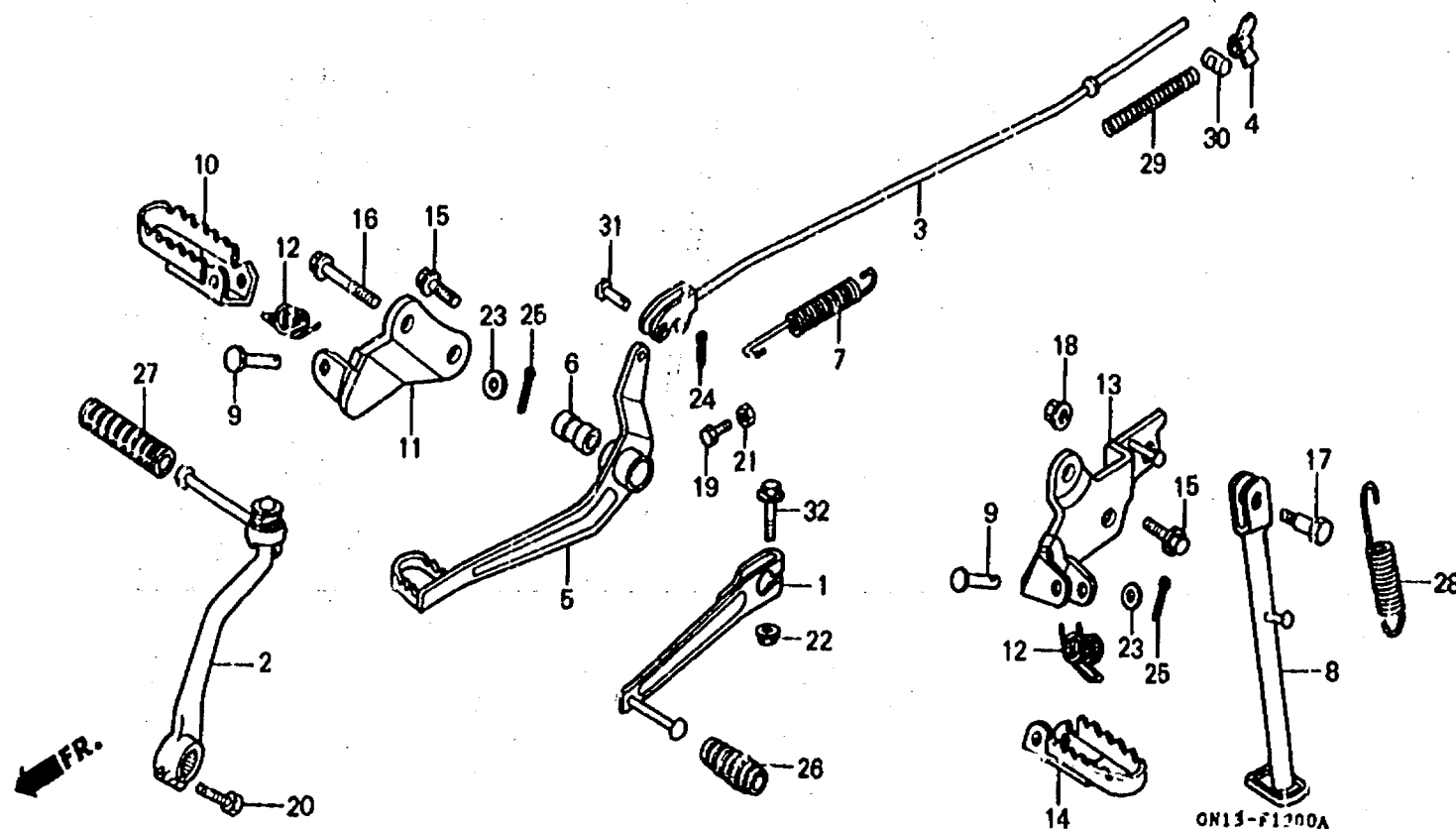
G 8

F-12

Pedal • Stand • Step

Pédale • Bequille •
Repose pieds

Pedal • Lateral • Estribo



Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					XR80	RF	RG	RH	RL	RM	RN	RP		
PEDAL, GEAR CHANGE	0.1	1	24701-167-000	PEDAL, GEAR CHANGE	1	1	1	1	1	1	1	1		
ARM ASSY., KICK STARTER		2	28300-GN1-000	ARM ASSY., KICK STARTER	1	1	1	1	1	1	1	1		
STEP COMP., R.		3	43451-GN1-000	ROD, RR. BRAKE	1	1	1	1	1	-	-	-		
STEP COMP., L.			43451-GN1-730	ROD, RR. BRAKE	-	-	-	-	-	1	1	1		
SPRING, SIDE STAND		4	43459-434-000	NUT, BRAKE ADJUSTING	1	1	1	1	1	1	1	1		
ROD, RR. BRAKE	0.2	5	46500-GN1-000	PEDAL COMP., BRAKE	1	1	1	1	1	1	1	1		
PEDAL COMP., BRAKE		6	46506-GN1-000	SLEEVE, RR. BRAKE PIVOT	1	1	1	1	1	1	1	1		
BAR COMP., SIDE STAND		7	46514-MB0-000	SPRING, BRAKE PEDAL	1	1	1	1	1	1	1	1		
BRACKET COMP., R. STEP		8	50530-GN1-000	BAR COMP., SIDE STAND	1	1	1	1	1	1	1	1		
BRACKET COMP., L. STEP	0.3	9	50603-033-000	PIN, STEP BAR JOINT	2	2	2	-	-	-	-	-		
			50603-GN1-760	PIN, STEP BAR JOINT	-	-	-	2	-	-	-	-	5300201	CM
			50603-GN1-761	PIN STEP BAR JOINT	-	-	-	2	-	-	-	-	5300202	SD
		10	50612-GN1-000	STEP COMP., R.	1	1	1	1	1	1	1	1		
		11	50615-GN1-000ZA	BRACKET COMP., R. STEP										
			R119	FLASH RED	1	1	-	-	-	-	-	-		
			50615-GN1-000ZB	*NH138* SHASTA WHITE	-	-	1	1	1	1	1	1		
		12	50617-466-000	SPRING, STEP RETURN	2	2	2	2	2	2	2	2		
		13	50624-GN1-000ZA	BRACKET COMP., L. STEP										
			R119	FLASH RED	1	1	-	-	-	-	-	-		
			50624-GN1-000ZB	*NH138* SHASTA WHITE	-	-	1	1	1	1	1	1		

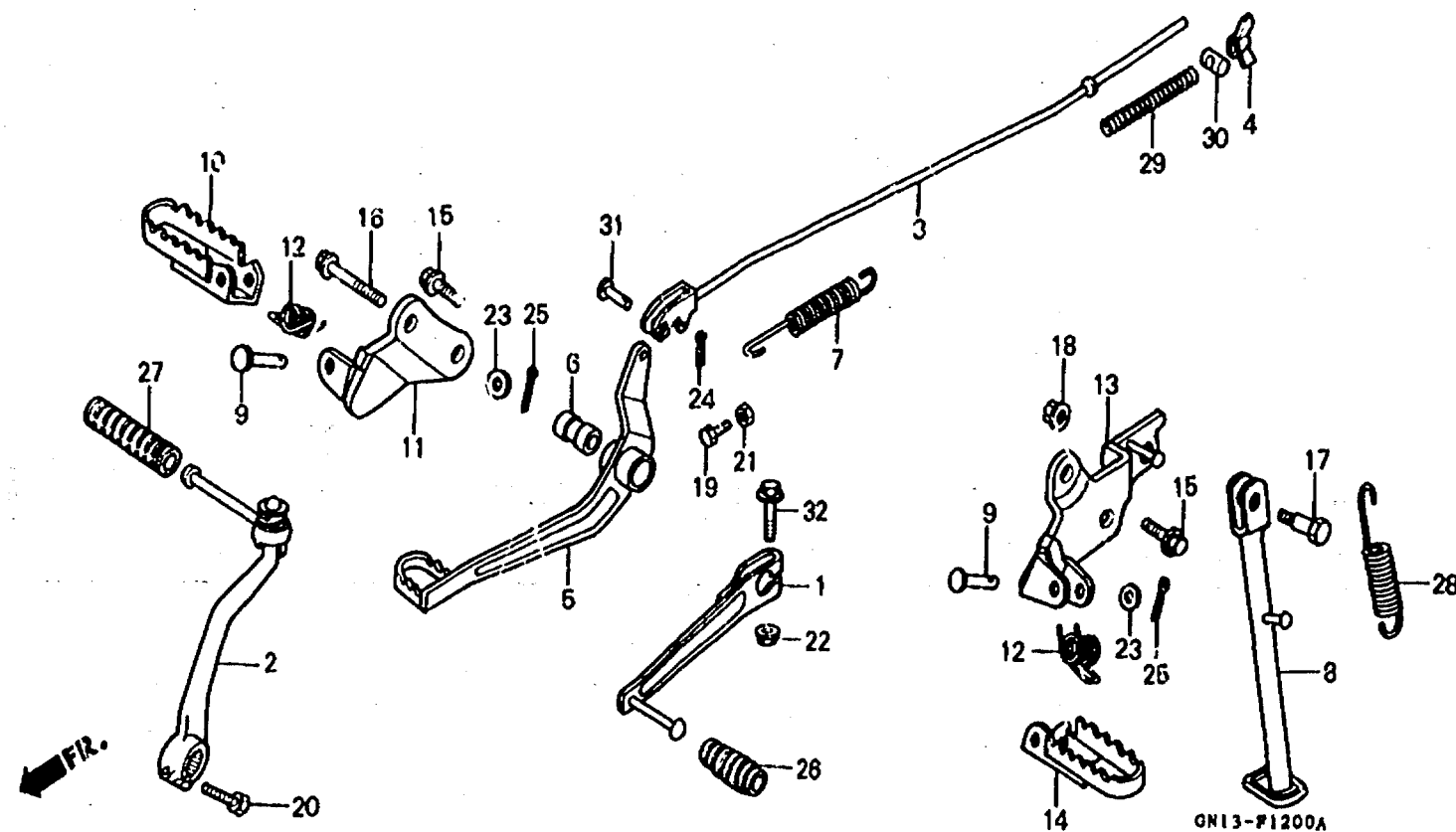
G 9

F-12

Pedal • Stand • Step

Pédale • Bequille •
Repose pieds

Pedal • Lateral • Estribo



3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RAI	RN	RP	RR		
		14	50842-GN1-000	STEP COMP., L.	1	1	1	1	1	1	1	1		
		15	90105-GN1-000	BOLT, FLANGE, 10X25	3	3	3	3	3	3	3	3		
		16	90106-GN1-000	BOLT, SPECIAL, 10X55	1	1	1	1	1	1	1	1		
		17	90107-GN1-000	SCREW, SIDE STAND PIVOT	1	1	1	-	-	-	-	-		
			90107-GN1-010	SCREW, SIDE STAND PIVOT	-	-	-	1	1	1	1	1		
		18	90304-GE8-003	NUT, U, 10MM	1	1	1	1	1	1	1	1		
		19	92000-06016-0A	BOLT, HEX., 6X16	1	1	1	-	-	-	-	-		
			92101-06016-0A	BOLT, HEX., 6X16	-	-	-	1	1	1	1	1		
		20	92000-06025-0A	BOLT, HEX., 6X25	1	1	1	-	-	-	-	-		
			96300-06025-07	BOLT, FLANGE, 6X25	-	-	-	1	1	1	1	1		
		21	94001-06000-0S	NUT, HEX., 6MM	1	1	1	1	1	1	1	1		
		22	94050-06000	NUT, FLANGE, 6MM	1	1	1	-	-	-	-	-		
			90203-PD1-000	NUT, FLANGE, 6MM	-	-	-	1	1	-	-	-		
			94050-06070	NUT, FLANGE, 6MM	-	-	-	-	-	1	1	1		
		23	94101-08000	WASHER, PLAIN, 8MM	2	2	2	2	2	2	2	2		
		24	94201-16150	PIN, SPLIT, 1.6X15	1	1	1	1	1	-	-	-		
			94201-20120	PIN, SPLIT, 2.0X12	-	-	-	-	-	1	1	1		
		25	94201-16150	PIN, SPLIT, 1.6X15	2	2	2	2	-	-	-	-		
			94201-20160	PIN, SPLIT, 2.0X15	-	-	-	2	-	-	-	-	CM,U
					-	-	-	-	-	-	-	-	5300201 SD
					-	-	-	-	-	-	-	-	5300202 SD
					-	-	-	-	2	2	2	2		
		28	95011-40000	RUBBER, CHANGE PEDAL	1	1	1	1	1	1	1	1		

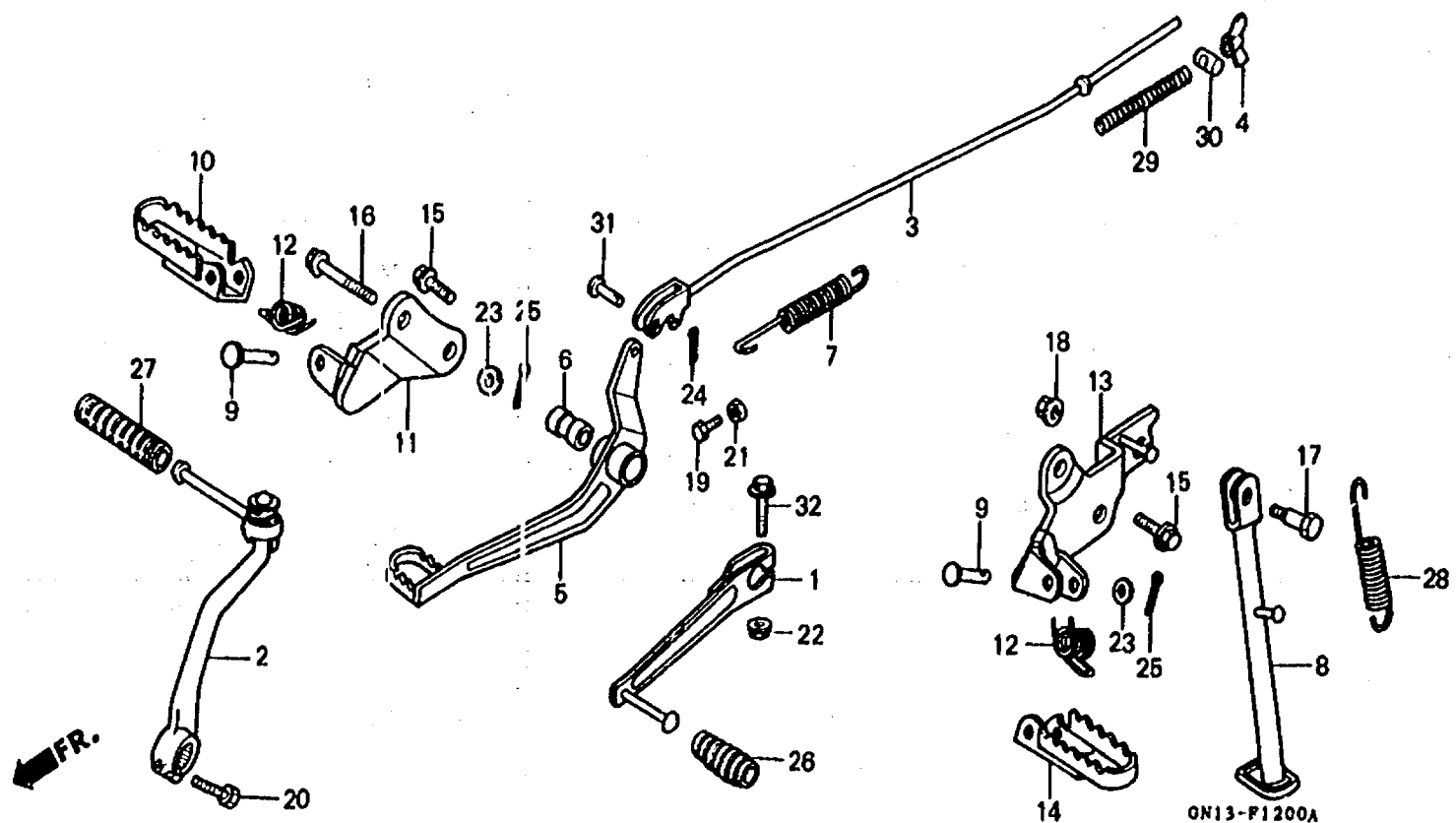
G 10

F-12

Pedal • Stand • Step

**Pédale • Bequille •
Repose pieds**

Pedal • Lateral • Estribo



Service Item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
		27	95011-52000	RUBBER B, KICK STARTER	1	1	1	1	1	1	1	1		
		28	95014-72102	SPRING A, SIDE STAND	1	1	1	-	-	-	-	-		
			60541-KE8-00G	SPRING, SIDE STAND	-	-	-	1	1	1	1	1		
		29	95014-73100	SPRING A, BRAKE ROD	1	1	1	-	-	-	-	-		
			43472-KB9-750	SPRING A, BRAKE ROD	-	-	-	1	1	1	1	1		
		30	95015-32001	JOINT B, BRAKE ARM	1	1	1	1	1	1	1	1		
		31	95015-52000	PIN B, BRAKE ROD JOINT	1	1	1	-	-	-	-	-		
			43455-GN1-760	PIN B, JOINT	-	-	-	1	1	-	-	-		
			95015-53000	PIN C, JOINT	-	-	-	-	-	1	1	1		
		32	95700-06028-00	BOLT, FLANGE, 1/2X28	1	1	1	-	-	-	-	-		
			98300-06028-07	BOLT, FLANGE, 5/8X28	-	-	-	1	1	1	1	1		

3

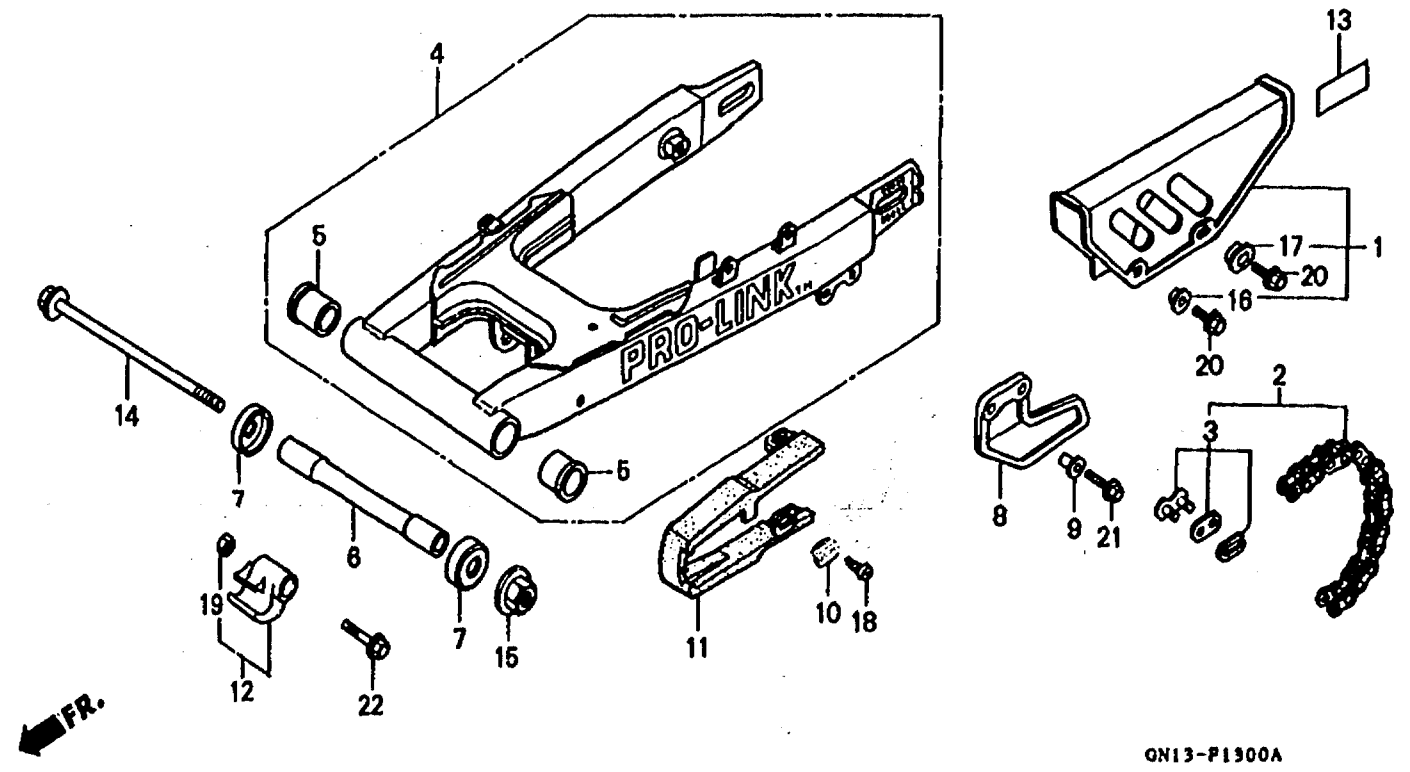
G 11

F-13

Rear fork • Chain case

Fourche arrière •
Carter de chaîne

Horquilla trasera •
Caja de cadena



GN13-P1300A

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	RG	RH	RL	RM	RN	RP	RR		
CASE, DRIVE CHAIN	0.1	1	40510-GN1-000	CASE, DRIVE CHAIN	1	1	1	-	-	-	-	-	-	-
GUARD, CHAIN			40510-GN1-760	CASE, DRIVE CHAIN	-	-	-	1	1	1	1	1		
SLIDER, UPPER CHAIN		2	40530-GN1-003	CHAIN, DRIVE (420M-110RJ)										
CHAIN, DRIVE	0.2			(DAIDO)	1	1	1	1	1	1	1	1		
SLIDER, CHAIN			40530-GN1-005	CHAIN, DRIVE (RK420-110RJ)										
FORK ASSY., RR.	0.7			(RK EXCEL)	1	1	1	1	1	1	1	1		
BUSH, PIVOT THRUST	0.8	3	40531-150-005	JOINT, DRIVE CHAIN (RK EXCEL)	1	1	1	1	1	1	1	1		
(ADD 0.1 FOR EACH.)			40531-153-003	JOINT, DRIVE CHAIN (DAIDO)	1	1	1	1	1	1	1	1		
COLLAR, RR. FORK	0.6	4	52100-GN1-000ZA	FORK ASSY., RR. (WL)										
				NH35M CLOUD SILVER METALLIC	1	-	-	-	-	-	-	-		
			52100-GN1-770ZA	*NH35M* CLOUD SILVER METALLIC	-	1	-	-	-	-	-	-	GK701506	CM
													5027774	U
			52100-GN1-771ZA	*NH35M* CLOUD SILVER METALLIC	-	1	-	-	-	-	-	-	GK701507	CM
													5027775	U
			52100-GN1-870ZA	*NH35M* CLOUD SILVER METALLIC	-	-	-	1	-	-	-	-		
			52100-GN1-880ZA	SWINGARM ASSY.					1	1	1	1		
				NH35M CLOUD SILVER METALLIC	-	-	-	-	1	1	1	1		
		6	52109-GC5-300	BUSH, PIVOT THRUST	2	-	-	-	-	-	-	-		
					-	2	-	-	-	-	-	-	GK701506	CM
					-	2	-	-	-	-	-	-	5027774	U

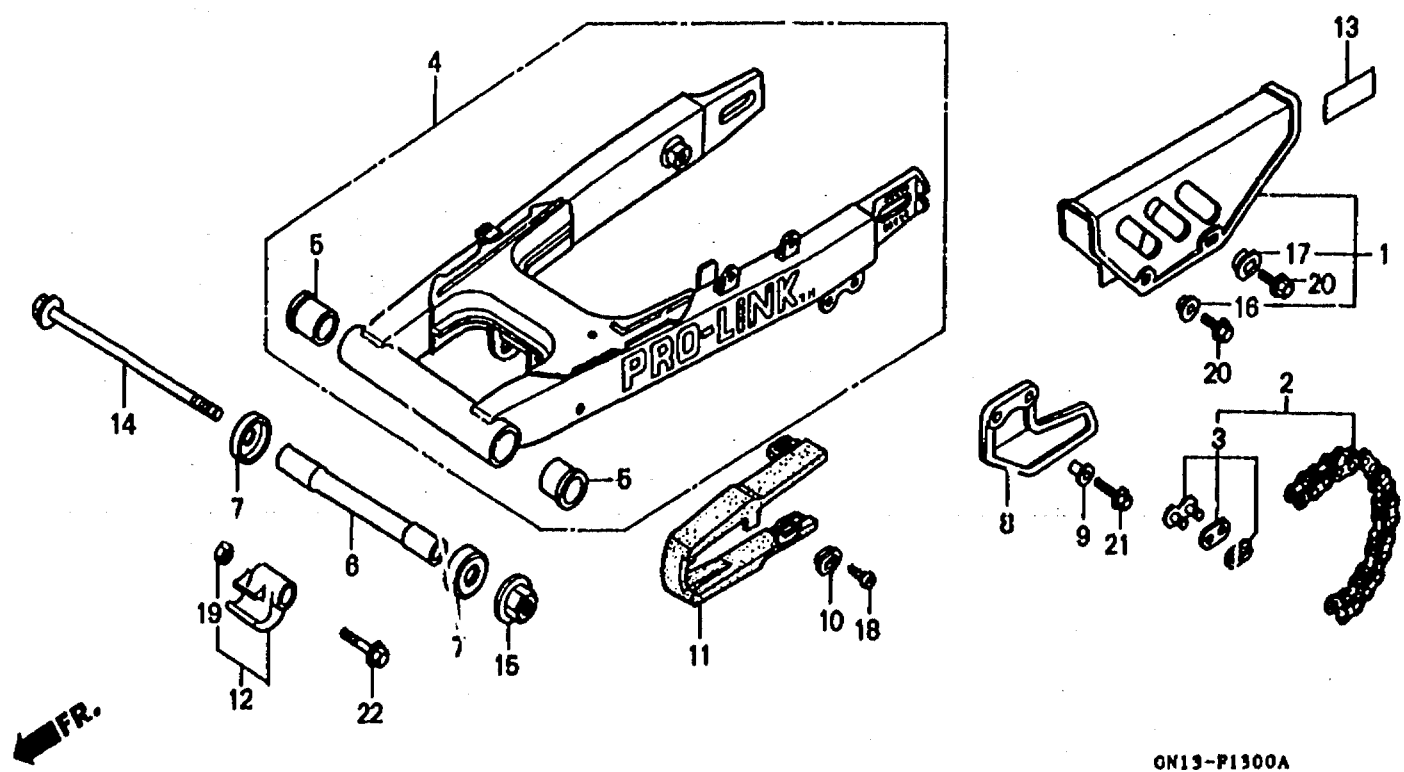
G 12

F-13

Rear fork • Chain case

Fourche arrière •
Carter de chaîne

Horquilla trasera •
Caja de cadena



3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code	
					RF	RG	RH	RL	RM	RN	RP	RR			
		(5)	52109-GJ1-003	BUSH, PIVOT THRUST	-	2	-	-	-	-	-	-	-	GK701507	CM
					-	2	-	-	-	-	-	-	-	6027775	U
					-	-	2	2	2	2	2	2	2		
		6	52141-GN1-000	COLLAR, RR. FORK	1	1	1	1	1	1	1	1	1		
		7	52144-360-000	CAP, RR. FORK DUST SEAL (NOK)	2	2	2	2	2	2	2	2	2		
			52144-360-003	CAP, RR. FORK DUST SEAL (ARAI)	2	2	2	2	2	2	2	2	-		
		8	52156-GN1-000	GUARD, CHAIN	1	1	1	1	1	1	1	1	1		
		9	52157-GC5-000	COLLAR, CHAIN GUARD	2	2	2	2	2	2	2	2	2		
		10	52171-KA3-830	WASHER, CHAIN SLIDER	2	2	2	-	-	-	-	-	-		
			52171-KR6-000	WASHER, CHAIN SLIDER	-	-	-	2	2	2	2	2	2		
		11	52176-GN1-000	SLIDER, CHAIN	1	1	1	1	1	1	1	1	1		
		12	52180-GN1-000	SLIDER, UPPER CHAIN	1	1	1	1	1	1	1	1	1		
		* 13	87507-MZ1-620	MARK, DRIVE CHAIN CAUTION (FRENCH)	-	-	-	-	-	-	-	-	1	CM
		* 13	87507-MZ1-670	LABEL, DRIVE CHAIN	-	-	-	-	-	-	-	-	1	CM,ED
		14	90121-GN1-000	BOLT, RR. FORK PIVOT	1	1	1	1	1	1	1	1	1		
		15	90306-KF0-003	NUT, FLANGE, 12MM	1	1	1	1	1	1	1	1	1		
		16	90512-300-000	WASHER, 6X20	1	1	1	-	-	-	-	-	-		
		17	90513-323-000	WASHER, 6X9	1	1	1	-	-	-	-	-	-		
		18	93901-25010	SCREW, TAPPING, 6X8	2	2	2	-	-	-	-	-	-		
			93901-25080	SCREW, TAPPING, 6X8	-	-	-	2	2	2	2	2	2		

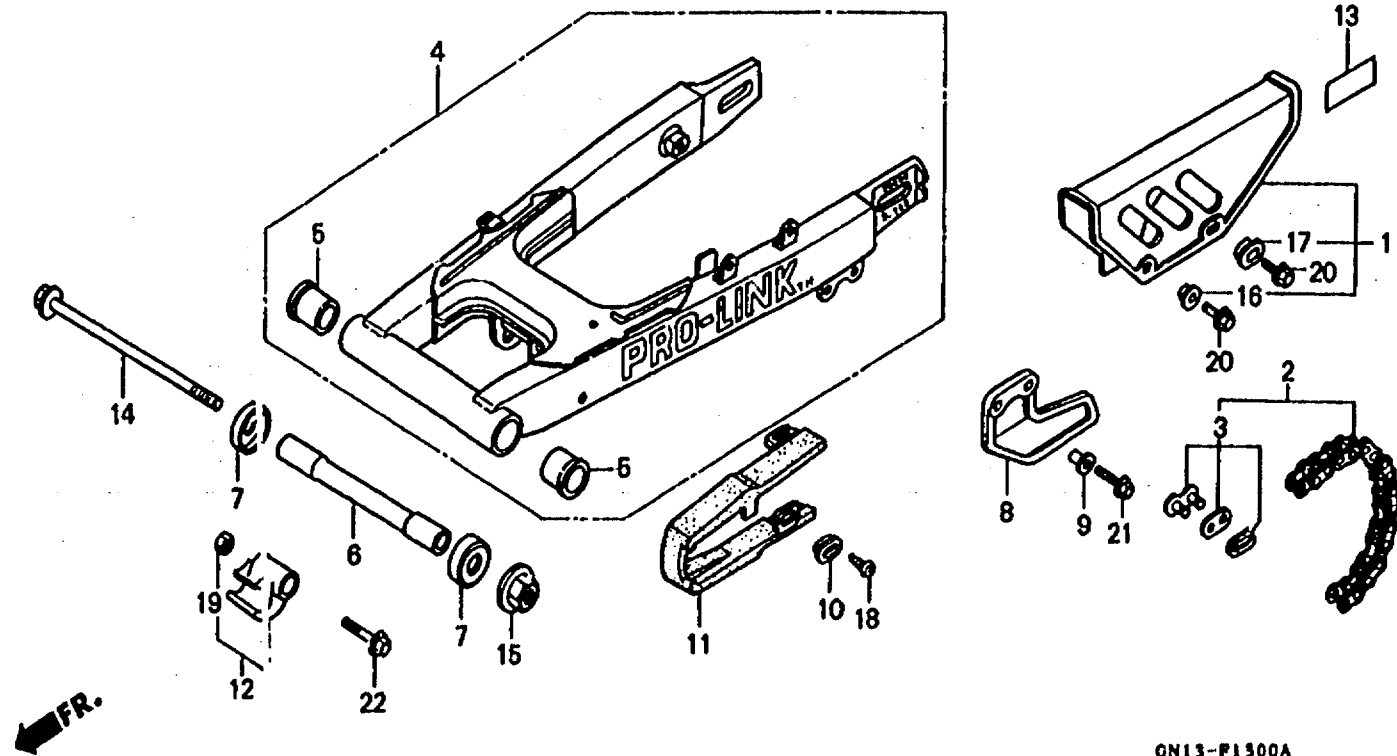
G 13

F-13

Rear fork • Chain case

Fourche arrière • Carter de chaîne

Horquilla trasera • Caja de cadena



GN13-P1300A

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RQ	RH	RL	RM	RN	RP	RR		
		19	94001-06000-0S	NUT, HEX., 6MM	1	1	1	1	1	1	1	1		
		20	95700-06010-00	BOLT, FLANGE, 6X10	2	2	2	-	-	-	-	-		
			90111-187-000	BOLT, FLANGE, 6MM	-	-	-	2	2	2	2	2		
		21	95700-06018-00	BOLT, FLANGE, 6X18	2	2	2	-	-	-	-	-		
			96300-06018-00	BOLT, FLANGE, 6X18	-	-	-	2	-	-	-	-	LK000100	CM
					-	-	-	2	-	-	-	-	LK000101	CM
					-	-	-	2	2	-	-	-		SD
					-	-	-	2	2	2	2			CM,ED,MX
		22	95800-06028-00	BOLT, FLANGE, 6X28	1	1	1	-	-	-	-	-		
			96300-06023-00	BOLT, FLANGE, 6X28	-	-	-	1	1	1	1	1		

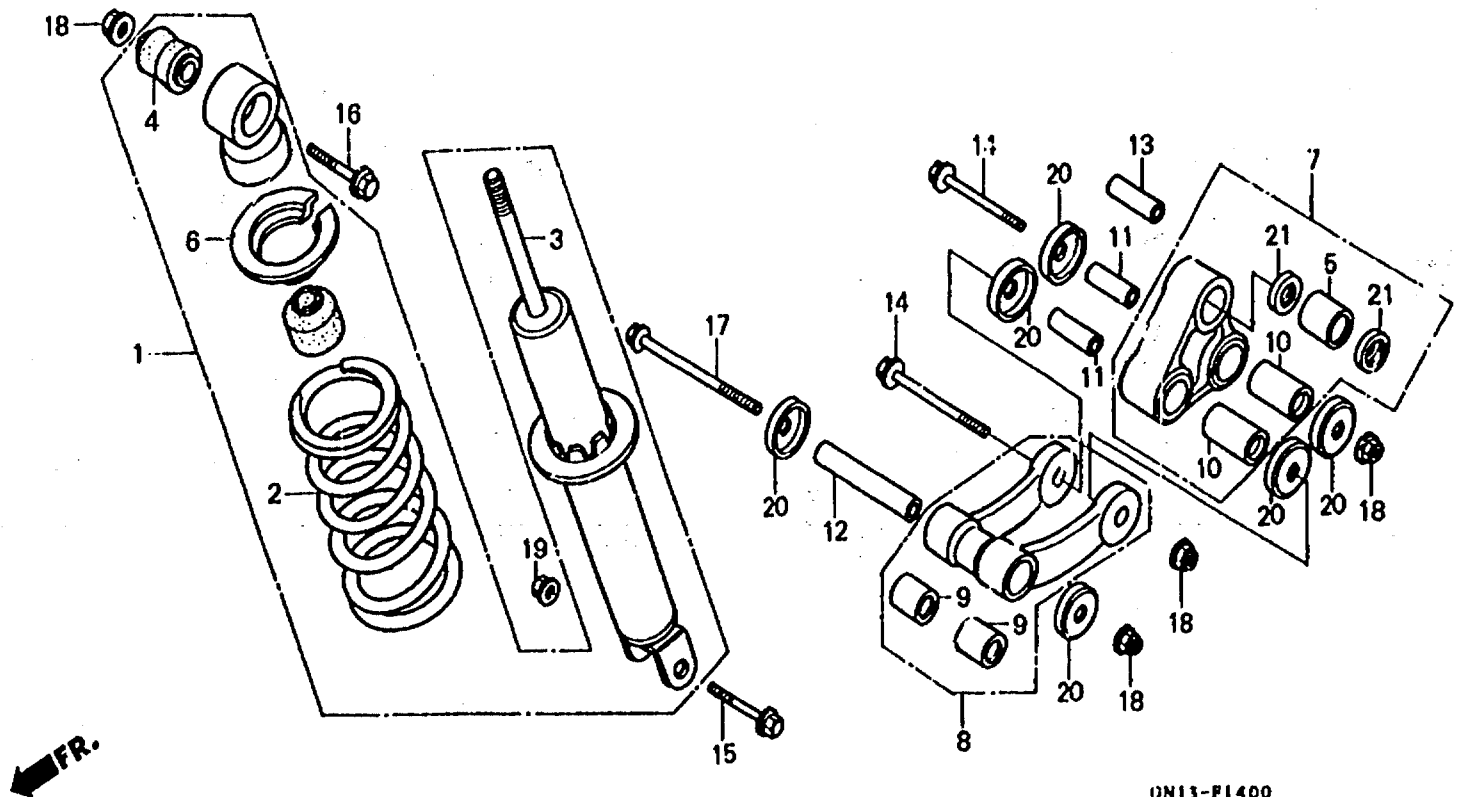
G 14

F-14

Rear cushion

Amortisseur arrière

Amortiguador trasero



0N13-F1400

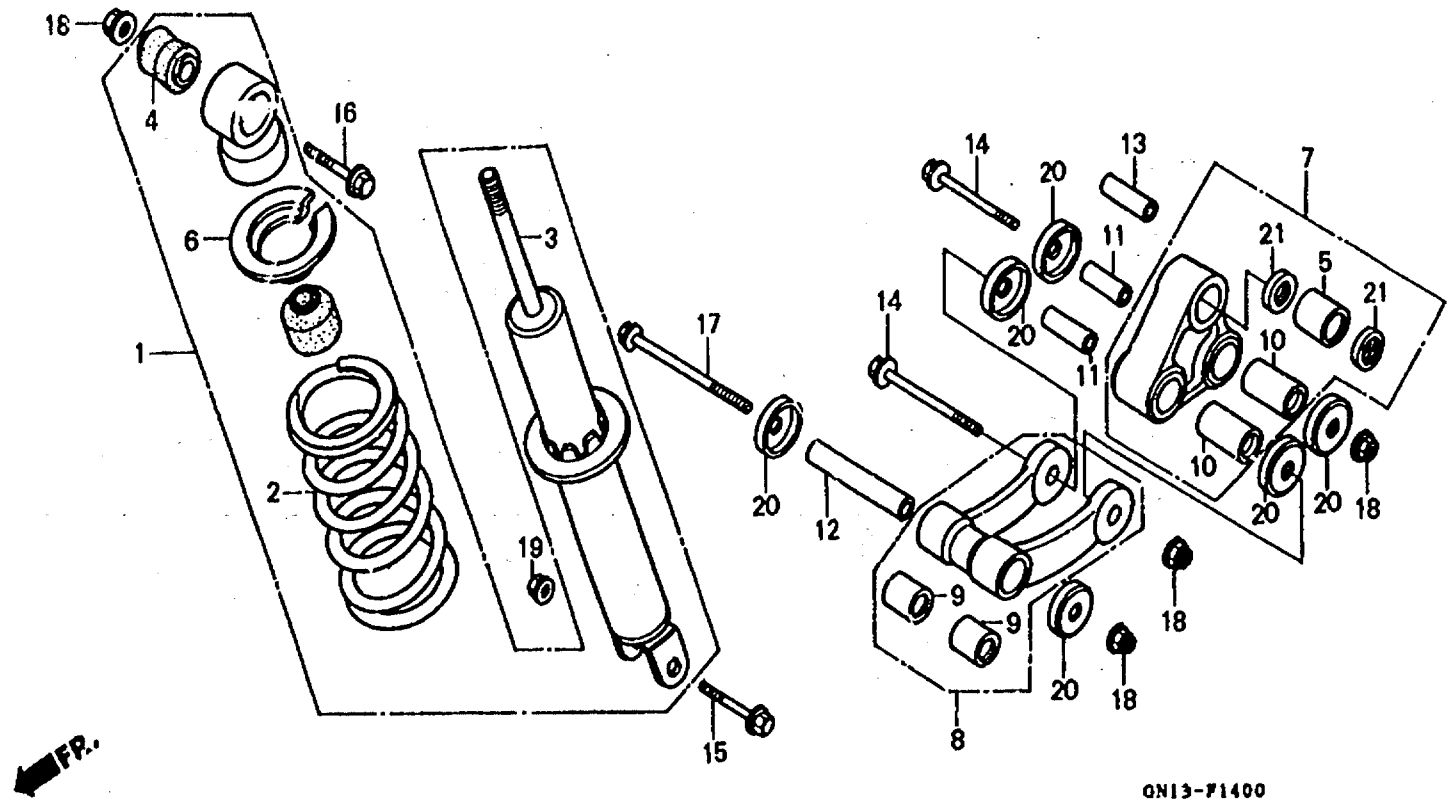
3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No.								Serial No.	Area code
					RF	PG	BH	RL	RM	RN	RP	RR		
CUSHION ASSY., RR.	0.6	1	52400-GN1-003ZA	CUSHION ASSY., RR.										
.BUSH, DAMPER LOWER				*B106*CAPRI BLUE	1	-	-	-	-	-	-	-	-	-
.BUSH, CUSHION CONNECTING ROD			52400-GN1-013ZA	*B106*CAPRI BLUE	-	1	1	-	-	-	-	-	-	-
SPRING, RR. CUSHION	0.6		52400-GN1-013ZB	*R119*FLASH RED	-	-	-	1	1	1	1	1	1	1
DAMPER COMP., RR.	0.7	2	52401-GN1-003ZA	SPRING, RR. CUSHION										
ARM ASSY., CUSHION	0.4			*B106*CAPRI BLUE	1	1	1	-	-	-	-	-	-	-
.BUSH, CUSHION ARM			52401-GN1-003ZB	*R119*FLASH RED	-	-	-	1	1	1	1	1	1	1
ROD ASSY., CUSHION CONNECTING	0.3	3	52410-GN1-003	DAMPER COMP., RR.	1	-	-	-	-	-	-	-	-	-
.COLLAR, CONNECTING ROD			52410-GN1-013	DAMPER COMP., RR.	-	1	1	1	1	1	1	1	1	1
		4	52451-MA0-000	BUSH, DAMPER LOWER	1	1	1	1	1	1	1	1	1	1
		6	52452-GN1-000	BUSH, DAMPER LOWER	1	1	1	1	1	1	1	1	1	1
		6	52459-KC1-003	SEAT, SPRING STOPPER (SHOWA)	1	1	1	1	1	1	1	1	1	1
		7	52460-GN1-000	ARM ASSY., CUSHION	1	1	-	-	-	-	-	-	-	-
			52460-GN1-880	ARM ASSY., CUSHION	-	-	1	1	1	1	1	1	1	1
		8	52470-GN1-000	ROD ASSY., CUSHION CONNECTING	1	1	-	-	-	-	-	-	-	-
			52470-GN1-880	ROD ASSY., CUSHION CONNECTING	-	-	1	1	1	1	1	1	1	1
		9	52472-GJ1-003	BUSH, CUSHION CONNECTING ROD	2	2	2	2	2	2	2	2	2	2
		10	52472-GN1-000	BUSH, CUSHION ARM	2	2	2	2	2	2	2	2	2	2
		11	52473-GE2-000	COLLAR, CONNECTING ROD PIVOT	2	2	2	2	2	2	2	2	2	2
		12	52473-GN1-000	COLLAR, CONNECTING ROD	1	1	1	1	1	1	1	1	1	1
		13	52486-GN1-000	COLLAR, DAMPER LOWER	1	1	1	1	1	1	1	1	1	1

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F-14

Rear cushion
Amortisseur arrière
Amortiguador trasero



GN13-F1400

3

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd. No. XR80								Serial No.	Area code
					RF	RG	RH	RL	RV	RN	RP	RR		
		14	90128-GN1-000	BOLT, FLANGE, 10X61	2	2	2	2	2	2	2	2		
		15	90150-GN1-000	BOLT, FLANGE, 8X47	1	1	1	1	1	1	1	1		
		16	90152-GN1-000	BOLT, FLANGE, 10X55	1	1	1	1	1	1	1	1		
		17	90154-GN1-000	BOLT, FLANGE, 10X98	1	1	1	1	1	1	1	1		
		18	90304-GE8-003	NUT, U, 10MM	4	4	4	4	4	4	4	4		
		19	90309-KF0-003	NUT, FLANGE, 8MM	1	1	1	1	1	1	1	1		
		20	91262-GC4-732	SEAL, CUSHION ARM PIVOT (ARAI)	6	6	6	6	6	6	6	6		
			91262-GN1-003	SEAL, CUSHION ARM (NOK)	6	6	6	6	-	-	-	-		
		21	91263-GN1-003	SEAL, DAMPER LOWER	2	2	2	2	2	2	2	2		

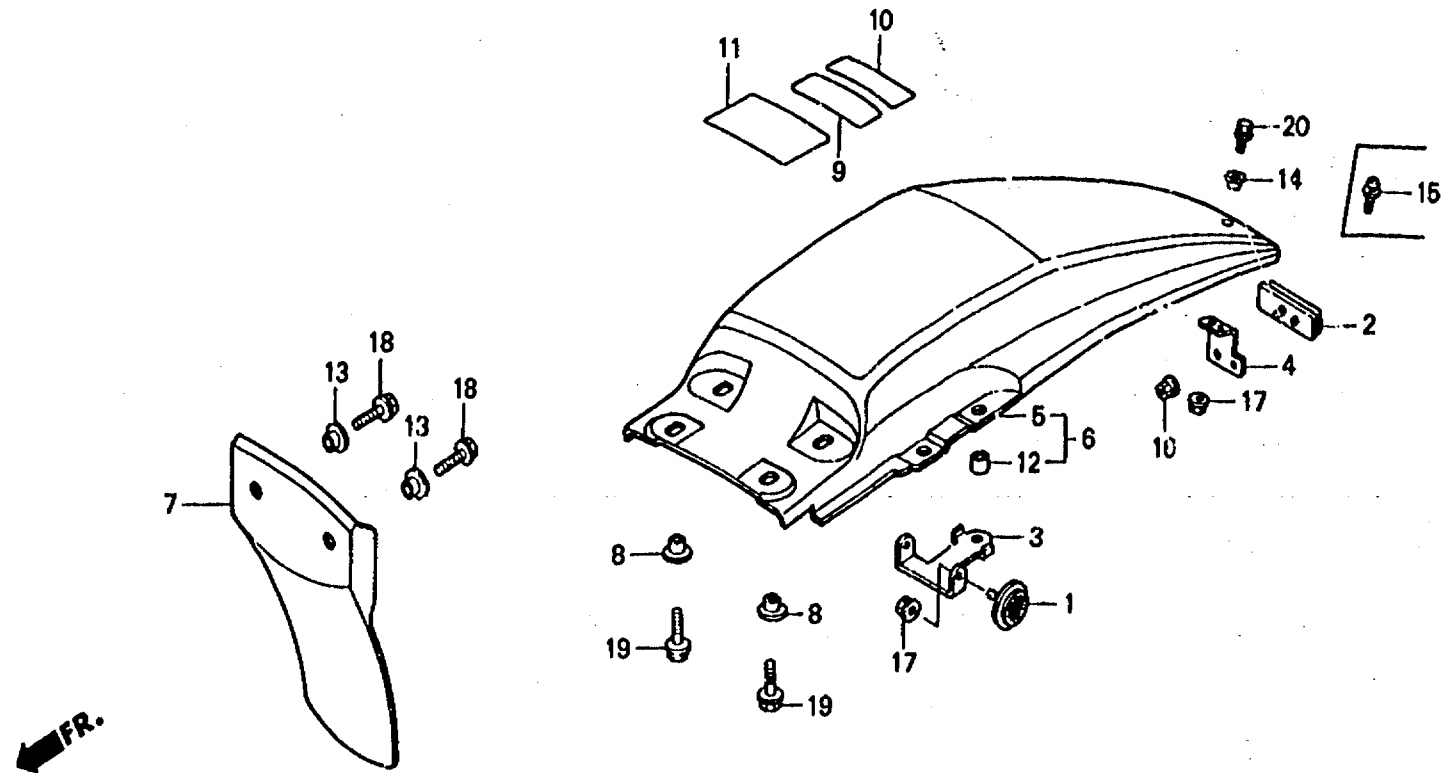
G 16

F-15

Rear fender

Garde-boue arrière

Parafango trasero



GN13-PI500A

Service item	F.R.T.	Ref. No.	Part No.	Description	Reqd No						Serial No.	Area code		
					RF	RG	RH	BL	RM	RN			RP	RR
FENDER, RR.	0.2	1	33741-HB9-641	REFLECTOR, RR. REFLEX	-	-	-	2	2	2	2	2	CM
MUDGUARD, RR. FENDER	0.1	2	33741-MC7-612	REFLECTOR, REFLEX	-	-	-	1	1	1	1	1	CM
		3	33751-GN1-840	STAY, RR. SIDE REFLECTOR	-	-	-	2	2	-	-	-	CM
			33751-KT0-710	STAY, RR. SIDE REFLECTOR	-	-	-	-	2	-	-	-	NK200331	CM
				STAY, RR. SIDE REFLECTOR	-	-	-	-	2	-	-	-	NK200332	CM
				STAY, RR. REFLECTOR	-	-	-	-	-	2	2	-	CM
		4	33752-GN1-840	STAY, RR. REFLECTOR	-	-	-	1	-	-	-	-	LK000200	CM
			33752-GN1-841	STAY, RR. REFLECTOR	-	-	-	1	-	-	-	-	LK000201	CM
				STAY, RR. REFLECTOR	-	-	-	-	1	1	1	1	CM
		5	80100-GN1-000ZA	FENDER, RR.										
				R119FLASH RED	1	-	-	-	-	-	-	-	
			FLASH RED	-	1	-	-	-	-	-	-	GK708339	CM
			FLASH RED	-	1	-	-	-	-	-	-	5028264	U
			80100-GN1-010ZA	*R119*FLASH RED	-	1	-	-	-	-	-	-	GK708340	CM
			SHASTA WHITE	-	1	-	-	-	-	-	-	5028265	U
			80100-GN1-010ZB	*NH138*SHASTA WHITE	-	-	1	-	-	-	-	-	
		6	80100-GN1-780ZB	FENDER, RR.										
				NH138SHASTA WHITE	-	-	-	1	1	1	1	1	
		7	80108-GN1-000	MUDGUARD, RR. FENDER	1	1	1	1	1	1	1	1	
		8	81312-GJ6-000	COLLAR	4	-	-	-	-	-	-	-	
				-	4	-	-	-	-	-	-	GK708339	CM
				-	4	-	-	-	-	-	-	5028264	U
			90522-028-000	WASHER, CHAIN CASE SETTING	-	4	-	-	-	-	-	-	GK708340	CM
				-	4	-	-	-	-	-	-	5028265	U
				-	-	4	4	4	4	4	4	

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Part No. Address No.
 N° de pièce N° de Adresse
 No. de pieza No. de direccion

91301-200-000	D2	93500-06016-0H	G2	95000	98001-06045-00	D14
91301-216-000	D5	93500-06020-0A	H3		98001-06050-07	D13
	E9	93500-06035-0G	D11	95002-02070	98001-06055-00	D15
91301-704-000	D8	93500-06038-0G	D7	95002-02080	98001-06080-07	D7
	E10	93500-06045-0A	D14	95002-02100	98001-06100-07	D7
91303-259-000	D5	93500-06055-0A	D14	95002-02850	98100-60010-00	D9
	E9	93500-06080-0G	D6	95002-50000	98100-60050-00	E3
91304-107-000	D10	93500-06098-0G	D7		98100-62030-00	E3
	E10	93600-04012-0A	D10	95005-50280-30	98140-62010-00	E3
91306-035-000	D2	93600-06016-0A	D12	95011-40000	98140-62010-10	F12
	E9		D13	95011-52000		F15
91307-035-000	D6	93891-05012-10	F6	95014-10010	98140-63010-10	F15
	E10	93891-06010-00	H2		98211-06000	F5
91309-302-000	E1	93892-04012-08	E8	95014-21201	98220-20118	E1
	E10	93892-04012-18	E8	95014-61200	98300-06010-07	H6
91312-107-000	D11	93901-25010	G12	95014-72102	98300-06012-00	H2
		93901-25080	G12	95014-73100	98300-06014-00	G2
				95015-32001		H2
		94000		95015-52000	98300-06018-00	G13
				95015-53000	98300-06020-00	F6
				95020-11100	98300-06022-00	F6
		94001-06000-0S	D2	95700-06010-00	98300-06025-07	G9
			D7		98300-06028-00	F5
			F3			G13
			F13			G10
			F14	95700-06012-00	98300-06028-07	G10
			G7		98300-06040-00	G2
			G9	95700-06014-00	98300-06014-07	G7
			G13		98300-06020-07	G6
			D7		98400-08020-07	G6
		94001-06070-0S	F14	95700-06016-00	98400-08032-00	F5
		94001-08000-0S	D5	95700-06018-00		
		94002-08000-0S	D2	95700-06022-00	97000	
		94002-08200-0S	H2	95700-06028-00		
		94050-05000	F6	95700-06040-00	97284-42091-K0	F15
		94050-06000	F13	95700-06110-00	97284-42093-K0	F15
			G9	95700-06110-08	97766-42090-K0	F15
			H2	95700-06110-08	97766-42092-K0	F15
			G9	95700-08014-00		
		94050-06070	H5	95700-08060-00	98000	
		94050-08000	D12	95701-06010-07		
		94101-04000	D7	95701-06010-07		
		94101-06000	D9	95701-06012-00	98056-56716	D2
			F13	95701-06014-00	98056-56718	D3
			F14	95701-06016-00	98056-56726	D3
			G7		98056-57716	D3
			D7	95701-06110-00	98056-57718	D3
			G7	95800-06028-00	98056-57726	D3
			G9		98056-58716	D3
		94101-06700	D2		98056-58718	D3
			D10		98056-58726	D3
		94101-08000	F3	96000		
		94101-08700	D2		99000	
		94103-05000	D14			
		94103-08000		96000-06016-00		
		94103-06800		96000-06028-00		
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		94111-06000				
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				96000-06055-00		
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		94201-20150		96001-06014-00		
				96001-06016-00		
		94201-30450		96001-06020-00		
		94301-08140		96001-06028-07		
		94301-10160		96001-06032-00		
				96001-06036-07		
		94301-12200				
		94510-17000				
		94510-18120				
				96001-06040-07		
91001-116-000	E3					
91001-176-014	E1					
91101-176-003	E1					
91102-176-003	E1	93401-06012-07	G6		99008-01600	G2
91103-176-003	E1	93415-08020-08	H5		99101-116-0880	E8
91202-116-015	E1	93481-06012-07	G6		99101-116-0900	E8
91203-035-005	E3	93481-08020-00	G6		99101-116-0920	E8
91204-121-000	D14	93483-08020-08	H5		99101-116-0950	E8
91204-121-005	D14	93485-08020-08	H5		99103-GN1-0350	E8
91204-286-003	D8	93494-08020-00	G8		99103-116-0350	E8
91254-GN1-003	F8	93500-03020-0G	F10			
91254-GN1-013	F10	93500-04009-0A	D11			
91256-383-721	F8	93500-04012-1A	F3			
	F10	93500-04020-0G	G5			
	G15	93500-05016-0A	F3			
91262-GC4-732	G15	93500-05016-0G	F3			
91263-GN1-003	G15	93500-05018-0A	F3			
91301-027-000	D6	93500-05018-0G	F3			
	E10	93500-06010-4J	G6			



PART NAME INDEX

(E)

Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
(A)			BOLT, FLANGE, 10X98	G15	17	BOLT, HEX., 5X18	D10	11	CAP, RR. FORK DUST SEAL	G12	7
ADJUSTER S, R. CHAIN	F13	15	BOLT, FLANGE, 6MM	G5	20	BOLT, HEX., 5X8	H3	10	CARBURETOR ASSY.	E7	9
AIR CLEANER	F15	20	BOLT, FLANGE, 6X10	G13	20	BOLT, HEX., 6X10	D5	12	CASE COMP., L. BOTTOM	F7	12
AIR CLEANER HOUSING	G3	2	BOLT, FLANGE, 6X100	G13	20	BOLT, HEX., 6X12	F5	19	CASE COMP., R. BOTTOM	F9	12
AIR CLEANER HOUSING COVER	G3	8	BOLT, FLANGE, 6X110	H2	18	BOLT, HEX., 6X16	D2	18	CASE, AIR CLEANER	F7	6
ARM ASSY., CUSHION	G3	6	BOLT, FLANGE, 6X110	H6	16		D5	13	CASE, DRIVE CHAIN	F9	6
ARM ASSY., KICK STARTER	G3	6	BOLT, FLANGE, 6X12	D7	14	BOLT, HEX., 6X22	D14	10	CENTER, CLUTCH	G3	8
ARM, FR. BRAKE	G14	7	BOLT, FLANGE, 6X12	D2	24		E5	25	CHAIN, CAM	G11	1
ARM, RR. BRAKE	G8	2	BOLT, FLANGE, 6X14	F6	9	BOLT, HEX., 6X25	G9	19	CHAIN, DRIVE	D8	2
ARM, VALVE ROCKER	F11	9	BOLT, FLANGE, 6X14	G5	23		D2	19	CHAMBER SET, FLOAT	D5	2
AXLE, FR. WHEEL	F13	8	BOLT, FLANGE, 6X16	H2	20	BOLT, HEX., 6X25	D10	12	CIRCLIP, EXTERNAL, 17MM	G11	2
AXLE, RR. WHEEL	D4	3	BOLT, FLANGE, 6X16	G2	28		D9	16	CIRCLIP, EXTERNAL, 18MM	E7	6
	F12	1	BOLT, FLANGE, 6X16	G5	24	BOLT, HEX., 6X8	G9	20	CIRCLIP, 18MM	D9	18
	F13	2	BOLT, FLANGE, 6X16	H2	19		E3	23	CIRCLIP, 18MM	E3	19
(B)			BOLT, FLANGE, 6X16	D2	18	BOLT, KNOCK, 6X10	F8	20	CLAMPER, BRAKE CABLE	E6	26
BAG TOOL, 160MM	G2	31	BOLT, FLANGE, 6X18	F6	9	BOLT, LEVER PIVOT	F8	21		E5	24
BALL, STEEL, #6	F5	27	BOLT, FLANGE, 6X20	F10	24	BOLT, RECESSED, 6X8	F10	24	CLIP, BREATHER TUBE	F7	1
BAND A2, WIRE	G2	22	BOLT, FLANGE, 6X20	G2	30	BOLT, RR. FORK PIVOT	F3	31	CLIP, CABLE, 10MM	F9	1
BAND B1, WIRE	F1	4	BOLT, FLANGE, 6X22	G13	21	BOLT, SOCKET, 5X10	F3	31	CLIP, PISTON PIN	G3	1
BAND, AIR CLEANER CONNECTING TUBE	G3	12	BOLT, FLANGE, 6X22	D13	9	BOLT, SOCKET, 8MM	G12	14	CLIP, TUBE	H3	9
BAND, AIR CLEANER COVER	G3	9	BOLT, FLANGE, 6X25	F6	10	BOLT, SPECIAL FLANGE, 6X22	D13	6		D16	6
BAND, FR. FORK BOOT	F9	14	BOLT, FLANGE, 6X25	F6	10	BOLT, SPECIAL, 10X55	F7	13		D15	16
BAND, TANK RR.	F10	7	BOLT, FLANGE, 6X28	F8	10	BOLT, SPECIAL, 6X14	F9	15	COAT, TOP	E8	17
BAND, WIRE	F1	4	BOLT, FLANGE, 6X28	G9	20	BOLT, SPECIAL, 6X45.5	D9	13	COCK ASSY., FUEL	G2	24
BAR COMP., SIDE STAND	G8	8	BOLT, FLANGE, 6X32	F5	16	BOLT, STUD, 6X32	G9	16	COIL ASSY., IGNITION	G1	18
BAR, HANDLE	G2	21	BOLT, FLANGE, 6X35	F11	13	BOLT, WIRE ADJUSTING	G5	20	COIL COMP., IGNITION	F16	1
BASE, STATOR	D13	6	BOLT, FLANGE, 6X40	G10	32	BOOT, FR. FORK	D2	12	COLLAR	H3	4
BEARING, BALL, 62012	E3	21	BOLT, FLANGE, 6X45	G13	22	BRACKET COMP., L. STEP	D2	20	COLLAR, CHAIN GUARD	H3	6
BEARING, CONNECTING ROD	E1	16	BOLT, FLANGE, 6X50	F13	16	BRACKET COMP., R. STEP	F3	28	COLLAR, CONNECTING ROD	G16	8
BEARING, RADIAL BALL, 6001	D9	19	BOLT, FLANGE, 6X55	D7	19	BRACKET, L. HANDLE LEVER	F9	13	COLLAR, CONNECTING ROD PIVOT	G12	9
BEARING, RADIAL BALL, 6005	E3	24	BOLT, FLANGE, 6X8	D11	13	BRACKET, R. HANDLE LEVER	G8	13	COLLAR, DAMPER LOWER	G14	12
BEARING, RADIAL BALL, 62010	E3	26	BOLT, FLANGE, 6X8	D13	10	BREAKER, CONTACT	G8	11	COLLAR, FR. AXLE DISTANCE	G14	11
	F12	13	BOLT, FLANGE, 6X8	D7	20	BRIDGE, FORK TOP	F2	15	COLLAR, FR. FENDER SETTING	G14	13
	F15	21	BOLT, FLANGE, 6X8	G2	29	BUSH, CUSHION ARM	F1	14	COLLAR, FR. WHEEL SIDE	F12	6
BEARING, RADIAL BALL, 6203	E3	25	BOLT, FLANGE, 6X80	D14	12	BUSH, CUSHION CONNECTING ROD	D11	3	COLLAR, FUEL TANK SETTING	H5	9
BEARING, RADIAL BALL, 6301U	F15	22	BOLT, FLANGE, 6X80	D13	11	BUSH, DAMPER LOWER	G14	10	COLLAR, KICK SPRING	F12	2
BEARING, RADIAL BALL, 6304	E1	15	BOLT, FLANGE, 7X32	D15	13	BUSH, PIVOT THRUST	G14	9	COLLAR, L. RR. ENGINE HANGER	F16	6
BODY COMP., FRAME	H4	2	BOLT, FLANGE, 8X102	G7	10		G14	4	COLLAR, L. RR. ENGINE HANGER	E5	19
BODY, OIL PUMP	D10	3	BOLT, FLANGE, 8X14	F5	17	(C)	G11	5	COLLAR, L. RR. ENGINE HANGER	H4	5
BOLT A, CYLINDER STUD	D14	6	BOLT, FLANGE, 8X158	H5	12	CABLE COMP., CLUTCH			COLLAR, PRIMARY DRIVE GEAR	H4	5
BOLT B, CYLINDER STUD	D14	7	BOLT, FLANGE, 8X20	H5	12	CABLE COMP., FR. BRAKE	F1	3	COLLAR, R. RR. ENGINE HANGER	D8	11
BOLT-WASHER, 6X12	G8	8	BOLT, FLANGE, 8X20	H5	11	CABLE COMP., THROTTLE	F1	8	COLLAR, REFLECTOR SETTING	H4	4
BOLT-WASHER, 8X20	G8	9	BOLT, FLANGE, 8X32	G6	9	CABLE SET, THROTTLE	F1	1	COLLAR, RESERVE TANK SETTING	G2	22
	H5	14	BOLT, FLANGE, 8X32	G6	9	CAM, CLUTCH LIFTER	F1	2	COLLAR, RR. AXLE DISTANCE	F5	1
BOLT, CAM CHAIN TENSIONER	D5	6	BOLT, FLANGE, 8X47	F5	23	CAM, FR. BRAKE	F1	2	COLLAR, RR. FENDER	F14	4
	D5	6	BOLT, FLANGE, 8X60	H8	17	CAM, RR. BRAKE	F1	2	COLLAR, RR. FORK	F14	2
BOLT, DRAIN PLUG, 12MM	D14	11	BOLT, FLANGE, 8X62	H8	18	CAMSHAFT	F1	2	COLLAR, RR. WHEEL SIDE	F14	2
BOLT, FLANGE, 10X25	G9	15	BOLT, FLANGE, 8X65	H8	18	CAP ASSY., NOISE SUPPRESSOR	F1	2	COLLAR, 6.4	F6	5
BOLT, FLANGE, 10X65	G15	16	BOLT, FORK	F7	14	CAP, CABLE SEALING	F11	6	COLLAR, 6X4	F3	32
BOLT, FLANGE, 10X81	G15	14	BOLT, GEARSHIFT DRUM STOPPER	F9	16		F13	6	CONDENSER ASSY.	E2	2
			BOLT, HANDLE LEVER PIVOT	E6	21		D4	2	CONTACT ASSY., NEUTRAL SWITCH	H3	1
				F3	29		H3	7	COTTER, VALVE	D11	8
							E7	11	COUNTERSHAFT, TRANSMISSION	D4	12

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PART NAME INDEX

(E)

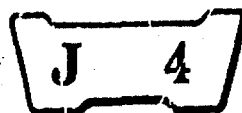
Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
COVER COMP., R. CRANKCASE	D6	1	FORK, L. GEARSHIFT	E4	2	GENERATOR ASSY., FLYWHEEL TYPE			(L)		
COVER SET, L. SIDE	G4	17	FORK, R. GEARSHIFT	E4	1	A.C.	D11	5	LABEL, AIR CLEANER CAUTION	G5	19
COVER SET, R. SIDE	G4	14	FUEL FILL CAP	G1	10	GRIP, L. HANDLE	F1	10	LABEL, COLOR	H5	10
COVER, CYLINDER HEAD	D1	8	FUEL FILL CAP ASSY.	G1	11	GRIP, R. HANDLE	F1	9	LABEL, DRIVE	H2	11
COVER, L. CRANKCASE	D11	1				GROMMET, AIR CLEANER CASE	G4	16	LABEL, DRIVE CHAIN	G12	13
	D13	1				GUARD, CHAIN	G12	8	LABEL, FUEL	F5	15
COVER, L. HANDLE LEVER	F2	21	(G)			GUARD, L. KNUCKLE	F3	27	LABEL, FUEL CAUTION	F5	15
COVER, L. SIDE	G4	17	GASKET KIT A	E9		GUARD, R. KNUCKLE	F2	24	LABEL, OPERATOR WARNING	H1	10
COVER, OIL PUMP GEAR	D10	2	GASKET KIT B	E10		GUIDE, BRAKE CABLE LOWER	F4	4	LABEL, USE CAUTION	H1	9
COVER, R. HANDLE LEVER	F2	19	GASKET SET	E7	1	GUIDE, CAM CHAIN	D5	5	LEATHER COMP.	G2	18
COVER, R. SIDE	G4	14	GASKET, CARBURETOR INSULATOR	D1	10	GUIDE, EX. VALVE	D1	2	LEATHER COMP., SEAT	G2	18
CRANKCASE COMP., L.	D14	3				GUIDE, IN. VALVE	D1	1	LEVER COMP., CLUTCH	D8	4
CRANKCASE COMP., R.	D14	1	GASKET, CRANKCASE	E9	5				LEVER, CLUTCH ADJUSTING	D8	7
CRANKSHAFT COMP.	D16	1	GASKET, CYLINDER	D14	2	(H)			LEVER, L. STEERING HANDLE	F2	23
CRANKSHAFT, L.	E1	9				HARNESS, WIRE	H3	8	LEVER, R. STEERING HANDLE	F2	18
CRANKSHAFT, R.	D16	7	GASKET, CYLINDER HEAD	E9	1	HEAD COMP., CYLINDER	D1	5	LID, MUFFLER	G6	6
CUSHION ASSY., RR.	G14	1				HOLDER A2, HANDLE PIPE UPPER	F5	20			
CUSHION, C.D.I. UNIT	H3	2	GASKET, EX. PIPE	E9	3	HOLDER, AIR CLEANER ELEMENT	G3	3	(M)		
CYLINDER COMP.	D1	3				HOLDER, CAMSHAFT	D1	6	MAINSHAFT, TRANSMISSION	E2	1
			GASKET, HEAD COVER	D1	9	HOLDER, JET	E7	13	MARK, AIR CLEANER CAUTION	G5	19
(D)						HOLDER, LEVER BRACKET	F2	16	MARK, DRIVE CAUTION	H1	11
DAMPER COMP., RR.	G14	3	GASKET, IN. PIPE	E9	4	HOLDER, NEEDLE JET	E7	12	MARK, DRIVE CHAIN CAUTION	G12	13
DISK SET, CLUTCH FRICTION	D8	3				HOUSING, UNDER THROTTLE	F1	12	MARK, FUEL TANK	H7	6
DISK, CLUTCH FRICTION	D8	4	GASKET, L. COVER	D11	2	HOUSING, UPPER THROTTLE	F1	11	MARK, L. FUEL TANK	H8	9
DRUM, GEARSHIFT	E4	6				HUB, FR. WHEEL	F12	5	MARK, MUFFLER CAUTION	G5	18
DUCT, AIR IN.	G3	10	GASKET, L. CRANKCASE COVER	D11	2	HUB, RR. WHEEL	F14	3	MARK, R. FUEL TANK	H7	5
DUST SEAL	F8	18							MARK, RR. FORK	H7	4
	F10	20	GASKET, OIL PUMP	D10	5	(I)			MARK, SWINGARM	H7	4
DUST SEAL, BRAKE CAM	F11	7				IGNITION CONTROL MODULE	H3	3	MUDGUARD, AIR CLEANER	G3	4
	F13	10	GASKET, R. COVER	D8	2	INDICATOR, FR. BRAKE	F11	8	MUDGUARD, RR. FENDER	G18	7
DUST SEAL, STEERING HEAD	F4	10				INDICATOR, RR. BRAKE	F13	6	MUFFLER COMP., EX.	G6	5
DUST SEAL, 21X37X5.5	F14	14	GASKET, R. CRANKCASE COVER	D8	2	INNER, CABLE GUIDE	F4	3			
DUST SEAL, 32X21X5	F12	12							(N)		
DUST SEAL, 32X21X5.5	F12	12	GASKET, RUBBER, 7.5MM	D2	17				NEEDLE SET, JET	E7	3
						(J)			NUT A1, STEERING STEM	F5	21
(F)			GASKET, TOP	E9	9	JET, MAIN, # 88	E8	19	NUT, BRAKE ADJUSTING	G8	4
FELT, OIL	D11	4	GAUGE, OIL LEVEL	E7	10	JET, MAIN, # 90	E8	19	NUT, CAP, 6MM	G7	11
FENDER, FR.	F6	2	GEAR COMP., PRIMARY STARTER	D6	3	JET, MAIN, # 92	E8	19	NUT, FIXING	F3	33
FENDER, RR.	G16	5	GEAR, COUNTERSHAFT FOURTH	E3	12	JET, MAIN, # 95	E8	19	NUT, FLANGE, 12MM	D11	10
FLAP, FR. TUBE	F12	11	GEAR, COUNTERSHAFT LOW	E2	9	JET, SLOW, # 35	E8	20		D13	7
FLAP, RR. TUBE	F14	9	GEAR, COUNTERSHAFT SECOND	E2	3	JOINT B, BRAKE ARM	G10	30		F11	11
FLOAT SET	E7	4	GEAR, COUNTERSHAFT THIRD	E2	7	JOINT, DRIVE CHAIN	G11	3		F14	12
FLYWHEEL COMP.	D11	6	GEAR, COUNTERSHAFT TOP	E2	11					G12	15
	D13	3	GEAR, MAINSHAFT FOURTH	E2	8	(K)			NUT, FLANGE, 5MM	H2	16
FORK ASSY., L. FR.	F7	11	GEAR, MAINSHAFT SECOND	E2	4	KEY, WOODRUFF, 25X14X4	E1	14	NUT, FLANGE, 6MM	F6	7
	F9	11	GEAR, MAINSHAFT THIRD	E2	6	KEY, WOODRUFF, 3X5	E1	14		F13	12
FORK ASSY., R. FR.	F7	2	GEAR, MAINSHAFT TOP	E2	10					G9	22
	F9	2	GEAR, OIL PUMP DRIVE	D10	6						
FORK ASSY., RR.	G11	4	GEAR, PRIMARY DRIVE	D8	10						
FORK, CENTER GEARSHIFT	E4	3	GEAR, STARTER IDLE	E3	13						

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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
NUT, FLANGE, 6MM	H2	17	(P)			PLATE, SIDE	D16	8	SCREW, FLAT, 8X31	F14	11
NUT, FLANGE, 8MM	F14	13				PLUG, SPARK	D3	25	SCREW, PAN, 3X20	F10	23
	G15	19	PACKING SET	E7	1	PLUG, TAIL END	H4	7	SCREW, PAN, 4X12	F3	35
	H5	13	PACKING, DRAIN COCK, 12.5X20	D14	8	PROTECTOR, CRANKCASE	H4	1	SCREW, PAN, 4X20	G5	21
NUT, FR. BRAKE ARM	F11	10	PACKING, FR. FORK DRAIN COCK	F7	15	PROTECTOR, EX. PIPE	G6	1	SCREW, PAN, 4X9	D11	12
NUT, FR. BRAKE ARM SETTING	F11	10		F10	17	PUMP ASSY., OIL	D10	1	SCREW, PAN, 5X18	F3	36
NUT, HEX., 6MM	D2	21	PACKING, FUEL CAP	G1	13				SCREW, PAN, 5X18	F3	37
	D7	15	PACKING, FUEL TANK CAP	G1	12	(R)			SCREW, PAN, 6X10	G6	10
	F3	38	PACKING, MUFFLER LID	G8	7	RACE, STEERING BOTTOM CONE	F4	9	SCREW, PAN, 6X18	G2	23
	F13	11	PACKING, PROTECTOR	G8	3	RACE, STEERING TOP BALL	F4	5	SCREW, PAN, 6X18	H3	11
	F14	15	PANEL COMP., FR. BRAKE	F11	4	RACE, STEERING TOP CONE	F4	8	SCREW, PAN, 6X20	D11	13
	G7	11	PANEL COMP., RR. BRAKE	F13	3	RATCHET, STARTER DRIVE	E5	15	SCREW, PAN, 6X26	D7	19
	G9	21	PEDAL COMP., BRAKE	G8	5	REFLECTOR, FR. REFLEX	F4	8	SCREW, PAN, 6X38	D14	12
	G13	19	PEDAL, GEAR CHANGE	G8	1	REFLECTOR, REFLEX	F4	1	SCREW, PAN, 6X45	D14	13
NUT, HEX., 8MM	D2	22	PIECE, OIL LOCK	F7	7	REFLECTOR, RR. REFLEX	F4	1	SCREW, PAN, 6X55	D6	13
	D5	14		F9	7	RETAINER, VALVE SPRING	G16	2	SCREW, PAN, 6X80	D7	14
	F14	18	PIN B, BRAKE ROD JOINT	G10	31	RIM, FR. WHEEL	G16	1	SCREW, PAN, 6X98	G9	17
NUT, SPECIAL, 14MM	D9	14	PIN B, JOINT	G10	31	RIM, RR. WHEEL	D4	10	SCREW, SIDE STAND PIVOT	D4	13
NUT, STEERING STEM	F5	21	PIN C, JOINT	G10	31	RING SET, PISTON	F12	8	SCREW, TAPPET ADJUSTING	G12	18
NUT, TAPPET ADJUSTING	D4	14	PIN, CLUTCH LIFTER GUIDE	D8	8	RING, OIL SEAL STOPPER	F14	6	SEAL SET, FR. FORK	F7	10
NUT, U, 10MM	G9	18	PIN, CRANK	E1	10		D16	2	SEAL, AIR CLEANER COVER	F9	10
	G15	18	PIN, DOWEL, 10X16	D2	23		F7	17	SEAL, CUSHION ARM	G3	5
				D15	14		F10	19	SEAL, CUSHION ARM PIVOT	G15	20
				D15	15		F7	8	SEAL, DAMPER LOWER	G15	21
(O)				D7	18		F9	8	SEAL, VALVE STEM	D4	1
				E4	6		G14	8		E9	2
O-RING, 10X1.6	D2	16	PIN, DOWEL, 12X20	D16	15	RING, PISTON	D16	6	SEAT ASSY.	G1	17
O-RING, 11.8X3.55	F16	2	PIN, DOWEL, 8X14	D7	18	ROD ASSY., CUSHION CONNECTING	G8	3	SEAT COMP.	G1	17
O-RING, 11X2.0	D5	11	PIN, GEARSHIFT DRUM	E4	8	ROD, CONNECTING	E1	19	SEAT, SPRING STOPPER	G14	6
	E9	8	PIN, PISTON	D18	4	ROD, RR. BRAKE	E5	20	SEAT, VALVE SPRING CUTER	D4	11
O-RING, 17.8X2.4	F8	19	PIN, SHIFT RETURN SPRING	E4	13	ROLLER, 2X11.8	D10	8	SHAFT, GEARSHIFT FORK GUIDE	E4	4
	F10	21	PIN, SPLIT, 1.6X15	G9	24	ROTOR, NEUTRAL SWITCH	D10	9	SHAFT, OIL PUMP	D10	7
O-RING, 18X3	D6	12	PIN, SPLIT, 2.0X12	G9	24	ROTOR, OIL PUMP INNER	F18	3	SHAFT, VALVE ROCKER ARM	D4	4
	E10	8	PIN, SPLIT, 2.0X15	D7	17	ROTOR, OIL PUMP OUTER	G10	27	SHEET, FR. NUMBER PLATE	H7	1
O-RING, 5.5X1.5	D5	10	PIN, SPLIT, 3.0X45	G5	25	RUBBER A, TANK SETTING	H4	6	SHEET, L. SIDE COVER	H7	3
	E9	7	PIN, STEP BAR JOINT	G8	7	RUBBER B, KICK STARTER	G9	26	SHEET, R. SIDE COVER	H7	2
O-RING, 6.8X1.9	D6	10	PINION, KICK STARTER	E5	14	RUBBER B, STOPPER	F16	5	SHOE COMP., BRAKE	F11	2
	E10	5	PIPE COMP., FR. FORK	F7	4	RUBBER, CHANGE PEDAL	G8	4	SHOE SET, BRAKE	F13	4
O-RING, 8MM	D8	11	PIPE COMP., IN.	F9	4	RUBBER, FUEL TANK MOUNTING	G4	15	SLEEVE, RR. BRAKE PIVOT	G8	6
	E10	6	PIPE COMP., SEAT	D2	11	RUBBER, MOUNT	F16	4	SLICER ASSY., LOWER CHAIN	H5	8
O-RING, 7X1.7	D11	11	PIPE, STEERING HANDLE	F7	9	RUBBER, PROTECTOR PACKING			SLIDER, CHAIN	G12	11
O-RING, 70X2.4	E1	18	PIPE, THROTTLE GRIP	F9	9	RUBBER, SIDE COVER			SLIDER, THROTTLE	F1	13
	E10	9	PISTON	F4	6	RUBBER, TANK SETTING			SLIDER, UPPER CHAIN	G12	12
O-RING, 9.4X2.4	D10	10	PLATE, CAM CHAIN TENSIONER	F1	8				SPACER, NEUTRAL SWITCH	D11	9
	E10	7	ADJUSTING	D16	3	(S)			SPINDLE COMP., GEARSHIFT	E4	10
OIL SEAL, 11.6X24X10	D14	9	PLATE, CLUTCH	D5	8	SCREEN, OIL FILTER	D14	4	SPINDLE, KICK STARTER	E5	17
OIL SEAL, 17X29X5	E3	22	PLATE, CLUTCH LIFTER	D8	5	SCREW COMP., CLUTCH ADJUSTING	D8	8	SPOKE SET B, 10X125.0	F15	24
OIL SEAL, 18X29X7	D6	9	PLATE, CLUTCH PRESSURE	D8	7	SCREW SET	E7	7	SPOKE SET B, 10X125.5	F15	23
OIL SEAL, 19X36X7	E1	17	PLATE, CLUTCH PRESSURE	D8	6	SCREW-WASHER, 4X12	E8	16	SPOKE SET B, 10X128.0	F15	24
OUTER COMP., CLUTCH	D8	1	PLATE, DRIVE SPROCKET FIXING	E3	15	SCREW-WASHER, 5X12	F6	6	SPOKE SET B, 10X128.5	F16	23
			PLATE, FR. NUMBER	F6	4	SCREW-WASHER, 6X10	H2	15	SPOKE SET B, 10X147.5	F12	4
			PLATE, GEARSHIFT DRUM STOPPER	E4	8	SCREW, FLAT, 4X12	D10	13			
			PLATE, GUARD SETTING	F3	25	SCREW, FLAT, 8X16	D12	14			
			PLATE, OIL PUMP	D10	4		D13	8			
			PLATE, RATCHET GUIDE	D14	6						



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Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.	Description	Address No.	Ref. No.
SPOKE SET B, 10X 183.0	F12	3	THREAD COMP., STEERING HEAD			WASHER, STEERING HEAD DUST SEAL	F4	11			
SPRING A, BRAKE ROD	G10	29	TOP	F5	12	WASHER, STEERING STEM	F5	18			
SPRING A, SIDE STAND	G10	28	THROUGH, OIL	E1	12	WASHER, SUPER LOCK	D8	12			
SPRING COMP	G3	7	TIRE, FR.	F12	9	WASHER, THRUST, 17.2MM	E3	18			
SPRING, BRAKE PEDAL	G8	7	TIRE, RR.	F14	7	WASHER, THRUST, 18MM	E5	23			
SPRING, BRAKE SHOE	F11	3	TOOL SET	G2	19	WASHER, 12MM	E3	20			
	F13	7	TOP SET	E7	6	WASHER, 18MM	E6	22			
SPRING, CAM CHAIN TENSIONER	D5	4	TUBE COMP., FUEL	G1	15	WASHER, 6MM	H5	9			
SPRING, CLUTCH	D8	9	TUBE, AIR CLEANER CONNECTING	G3	11	WASHER, 6X20	G12	16			
SPRING, CLUTCH LEVER	D8	5	TUBE, AIR VENT	E8	14	WASHER, 6X9	G12	17			
SPRING, FR. BRAKE CABLE	F1	7	TUBE, DRAIN	G3	13	WASHER, 8MM	D2	14			
SPRING, FR. CUSHION	F7	3	TUBE, FR. WHEEL	F12	10	WHEEL SET, FR.	F12	7			
	F9	3	TUBE, FUEL CAP BREATHER	G1	9	WHEEL SET, RR.	F14	5			
SPRING, GEARSHIFT ARM	E4	11	TUBE, OVER FLOW	E8	15	WRENCH, PLUG	G2	20			
SPRING, GEARSHIFT RETURN	E4	12	TUBE, TIRE	F14	8						
SPRING, KICK STARTER	E5	18	TUBE, 5X230	D15	17						
SPRING, OIL THROUGH	E1	13									
SPRING, RATCHET	E5	16	(V)								
SPRING, REBOUND	F7	5									
	F9	5	VALVE SET, FLOAT	E7	2						
SPRING, RR. CUSHION	G14	2	VALVE SET, THROTTLE	E7	8						
SPRING, SHIFT DRUM STOPPER	E4	9	VALVE, EX.	D4	7						
SPRING, SIDE STAND	G10	28	VALVE, IN.	D4	6						
SPRING, STEP RETURN	G8	12	(W)								
SPRING, VALVE INNER	D4	9									
SPRING, VALVE OUTER	D4	8	WASHER A, 6MM	D2	13						
SPROCKET, CAM	D6	1	WASHER B, CHAIN CASE SETTING	H2	14						
SPROCKET, DRIVE	E3	14	WASHER B, SPLINE, 17MM	D9	15						
SPROCKET, FINAL DRIVEN	F14	1	WASHER B, THRUST, 17MM	E3	17						
SPROCKET, TIMING	E1	11	WASHER, BRAKE ARM	F11	12						
STATOR COMP.	D11	7	WASHER, CHAIN CASE SETTING	G16	8						
	D13	4	WASHER, CHAIN SLIDER	G12	10						
STAY B, FR. NUMBER PLATE	F5	14	WASHER, PLAIN, 4MM	D12	15						
STAY, FR. ENGINE HANGER	H4	3	WASHER, PLAIN, 5MM	F3	39						
STAY, FR. FENDER	F6	3	WASHER, PLAIN, 6MM	D7	16						
STAY, FR. REFLECTOR	F4	2		D9	17						
STAY, RR. REFLECTOR	G16	4	WASHER, RR. COVER	H2	13						
STAY, RR. SIDE REFLECTOR	G16	3	WASHER, SEALING, 6MM	D2	13						
STEM COMP., STEERING	F4	7	WASHER, SPECIAL, 8MM	F7	16						
STEP COMP., L.	G9	14		F10	18						
STEP COMP., R.	G8	10	WASHER, SPLINE, 17MM	E3	18						
STOPPER COMP., GEARSHIFT DRUM	E4	7	WASHER, SPRING, 4MM	F3	40						
STOPPER, BEAD, 1.60	F14	10	WASHER, SPRING, 6MM	F13	14						
SUSPENSION, IGNITION COIL	H3	5	WASHER, SPRING, 8MM	F15	18						
SWINGARM ASSY.	G11	4		F15	19						
SWITCH ASSY., KILL	F1	5									
(T)											
TANK SET, FUEL	G1	8									
TANK SUB ASSY., FUEL	F16	8									
TENSIONER COMP., CAM CHAIN	D5	3									